

The French Steel Company
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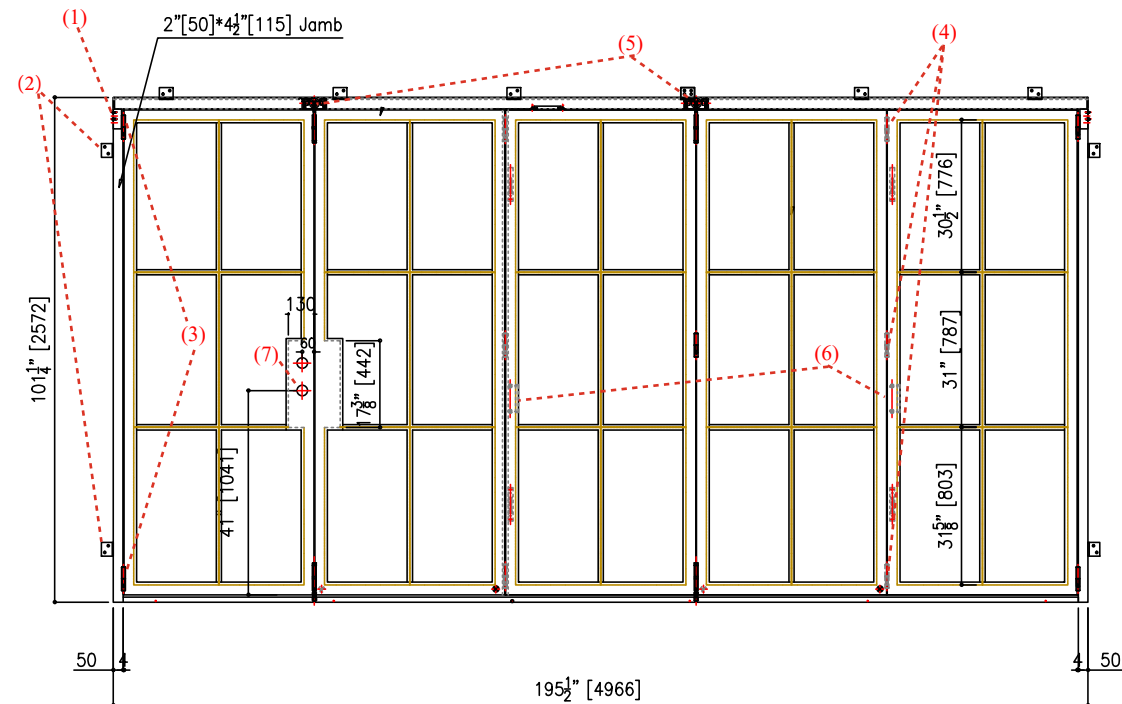
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French Steel Installation Guide

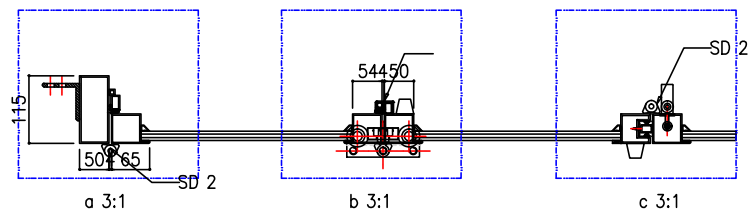
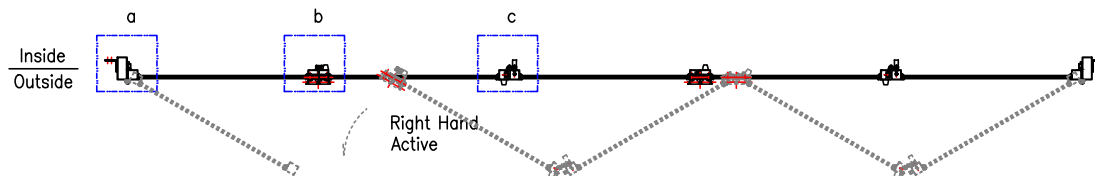
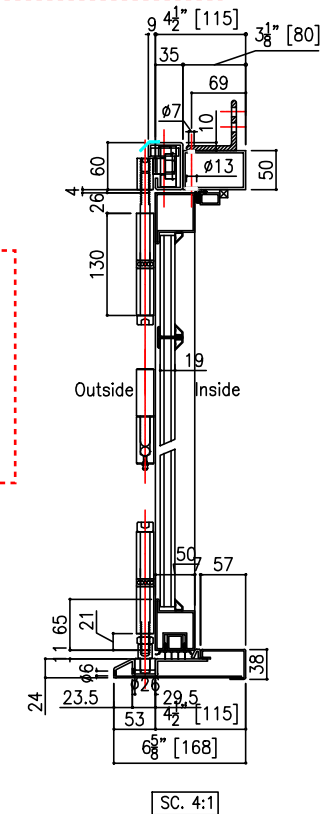
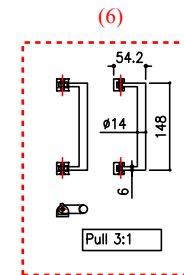
Classic Series bifolding door

(Legend found on Page 2)

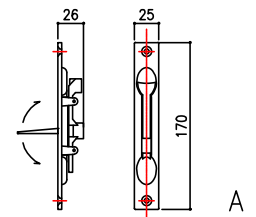
1. Assemble knock-down frame using FSC-supplied machine screws. Ensure frame is square before mounting, adjust as needed.
2. Mount assembled frame to interior side of rough opening using 2 7/8" FlatLOK structural wood screws or equivalent. Use a laser level to ensure frame is installed plumb, level, and square. Adjust with composite shims as needed. This is a critical step as the door will not operate properly if the frame is installed incorrectly.
3. Hang end panels first. This door uses barrel hinges welded to the frame and door slabs. Simply slide the upper barrel over the lower barrel to connect the hinge. A grease zerk is located on each hinge. Use a grease gun to apply lubricant as needed.
4. Hang inside panels next. These panels use the same barrel hinges as step #3. Once all panels are hung, again ensure unit remains plumb, level and square. Adjust with composite shims as needed.
5. Connect panel #2 and panel #4 to head jamb carriage track using FSC-supplied connection bolt pre-loaded into the carriage track. Simply unscrew the bolt from the carriage track, align the carriage with panel #2 and panel #4, and run the bolt through the connection port on the door panel into the threaded carriage track. Ensure smooth operation, lubricate as needed.
6. Mount FSC-supplied surface-mounted pull handles onto the threaded holes of panel #3 and panel #5 with FSC-supplied black machine screws.
7. Install entry hardware as specified.
8. Again ensure unit is plumb, level and square. Lubricate as needed. Clean any debris from carriage area. Lubricate carriage area and hinges as needed.



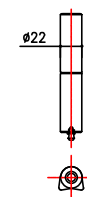
1. Knock-Down Frame Connection Point
2. Frame Mounting Tabs
3. Frame Hinges
4. Panel Hinges
5. Carriage Track
6. Pull Handles
7. Entry Hardware



PO#	
JOB NAME	
GLASS	
FINISH	
DATE	
BORE TYPE	Standard Double Bore Prep
HARDWARE	
GLAZING	
QUANTITY	
VERSION	
Flush Bolt	



Hinge



BY SIGNING HERE, I AGREE THAT DESIGN AND DIMENSIONS SHOWN IN THIS DRAWING ARE APPROVED AND ACCEPTED X _____ DATE _____