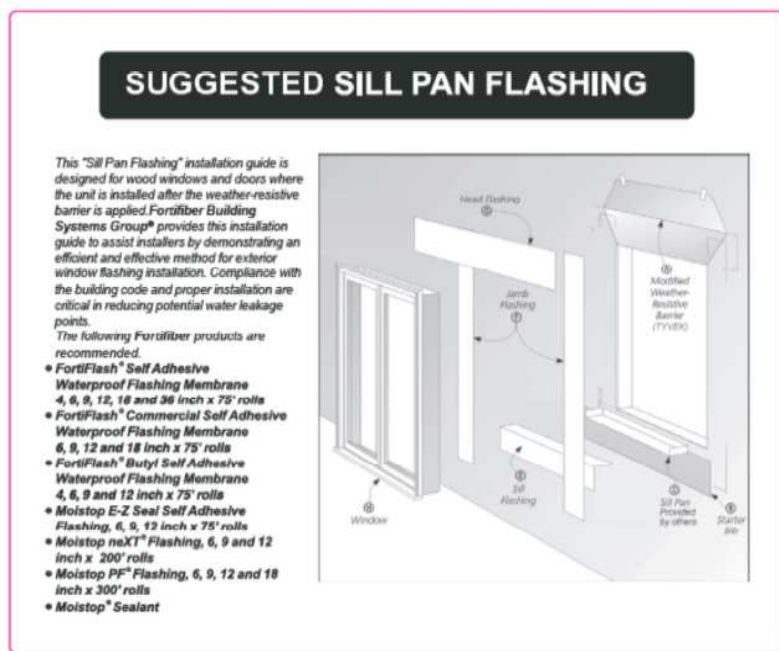


Installation Instructions



Installation of the French Steel Product begins with the installation of the flashing. The above detail shows the proper way to flash the window or door opening.



PRIOR TO REMOVING THE FRAMES OR DOORS FROM THEIR PROTECTIVE WRAPING, MARK THE OPENINGS WITH THE MARK NUMBERS SHOWN ON THE DRAWINGS TAPED ON THE CRATES. DO "NOT" UNPACK MORE THAN ONE FRAME AND CORRESPONDING DOOR OR WINDOW CRATE AT A TIME. ALL DOOR PANELS AND WINDOW PANELS MUST BE FITTED TO THEIR MATCHING FRAMES.



Some installs require the use of a Lull/Lift (as shown in photo). Installers must use caution not to damage the finish of the product. Touch up small scratches 1" or less, with touch up pen.





The units typically come with mounting tabs as shown (top left picture) and each tab has two (2) mounting holes. The Frames will typically mount from the interior and there will be a minimum of two (2) tabs on the sides and one (1) at the top. When installing the frame be sure to make the frame plumb, level and square. If the project already has the sheet rock installed when the units arrive, you will need to notch out the sheetrock (top right Picture) to allow the tab to mount directly to the jack studs. (For side jamb installs, put caps in to cover holes).



3-5/8 in. Ledger Board Fastener works well with added washer to anchor the frame to the studs.

Once the frames are installed, you can remove the door slabs or window sash from the crate and mount them on the hinges. Then install door hardware (Handle sets and adjustable strike plates). Last, install the final exterior flashing and sealant. Also tape off either side of any field mull joint - interior and exterior - where the frames meet, using painter's blue tape and run sealant NP1 or Dow 795 and wipe to smooth finish and remove the tape.

You are complete.

Now the Final Caulk (Weather Seal) which is typical Colored / Tinted caulk to match the exterior can be applied by the contractor.