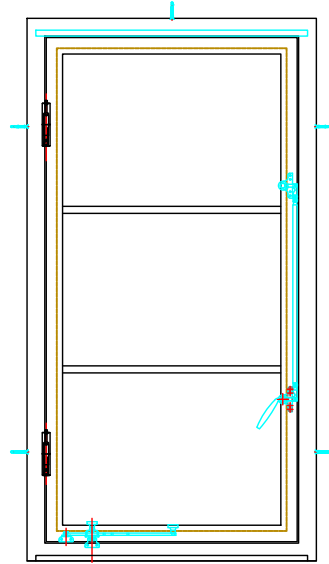


Installation Instructions (Single casement)

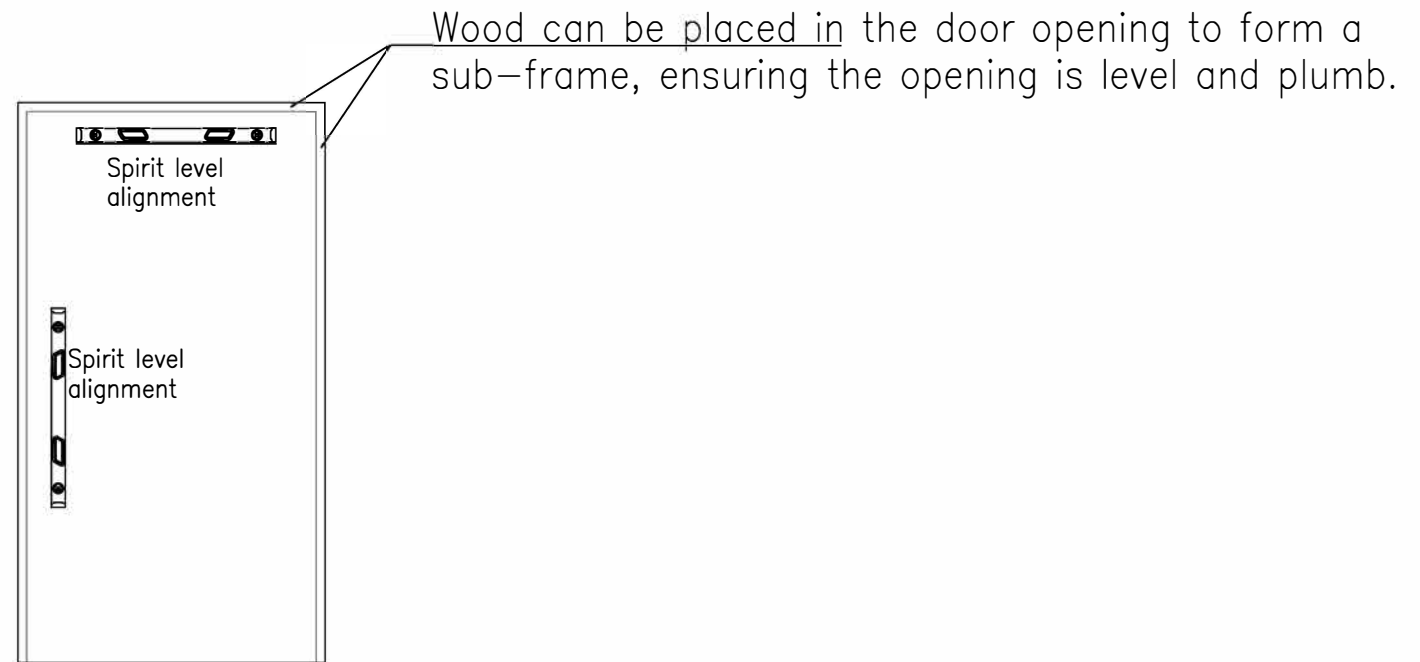


Take mounting holes installation as an example.

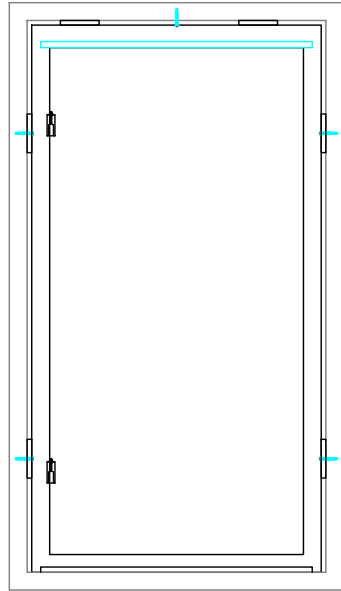


Mounting holes

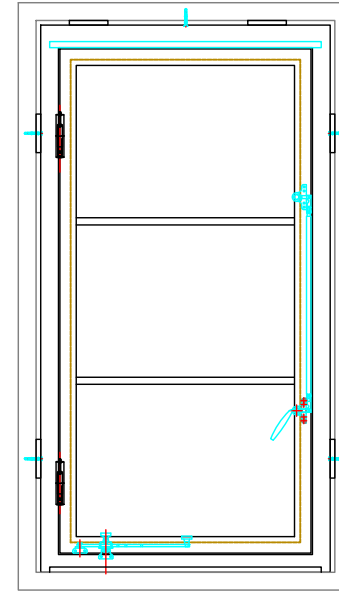
Step 1: Confirm the window opening size and clean any debris. Check that the opening is level and plumb. If not, use wood shims or a sub-frame to correct it and ensure proper alignment.



Step 2: Remove the window frame and sash from the packaging and lift the frame into the opening. Align it properly, then insert spacers (green blocks) into the gaps to secure it and ensure the window is level and plumb.

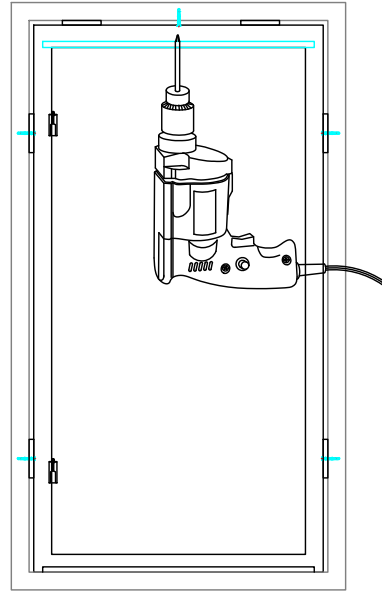


*window frame and sash packed separately

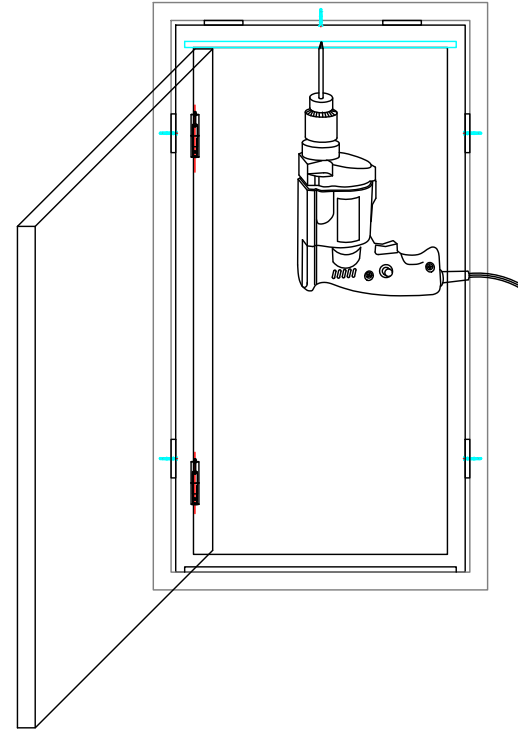


*window frame and sash packed together

Step 3: After confirming the window frame is level and plumb, secure it with installation screws.

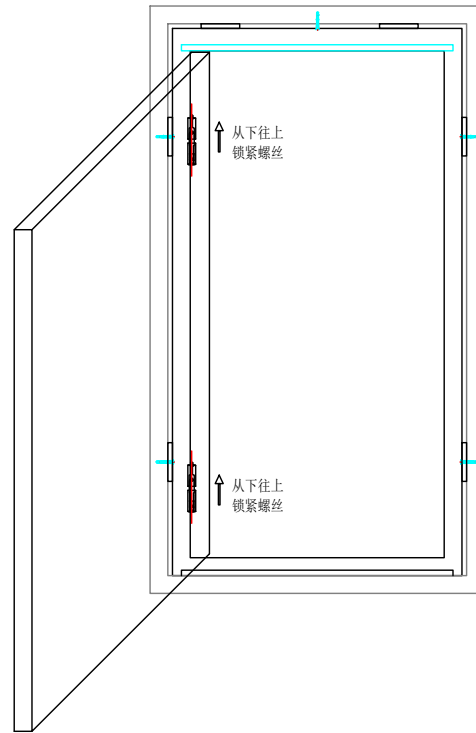


*window frame and sash packed separately

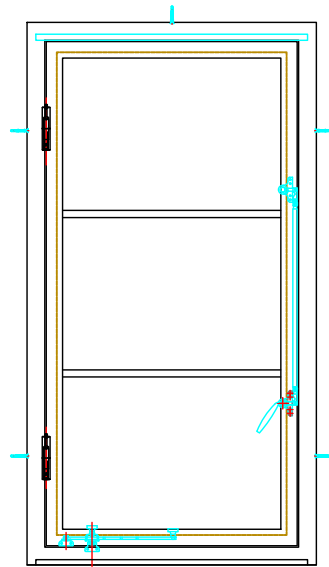


*when frame and sash are packaged as one package, open the sash to a position that allows screw installation, then secure the window with screws

Step 4: After installing the screws, lift the sash and align it with the frame hinges. Insert the hinge pin from the bottom hinge, tighten it with an Allen key, and check whether the sash swings smoothly (applicable when frame and sash are packed separately).



Step 5: Open and close the sash to: 1) check whether the window stay bar operates properly (the window can open up to 90°, or be limited to a smaller angle using the friction stay), and 2) ensure the handle operates smoothly.



Note: If the window sags slightly or the corner lifts, insert a wooden shim into the gap near the lower hinge to adjust it and make the gaps even.