

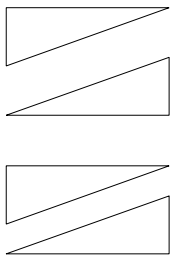
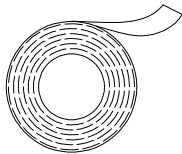
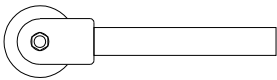
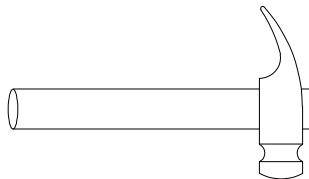
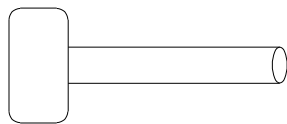
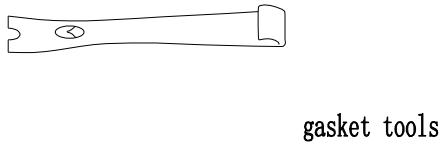
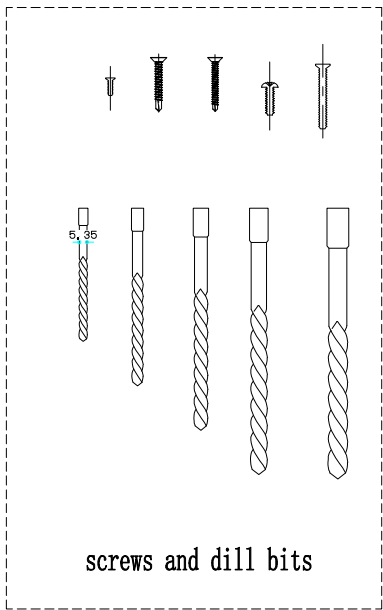
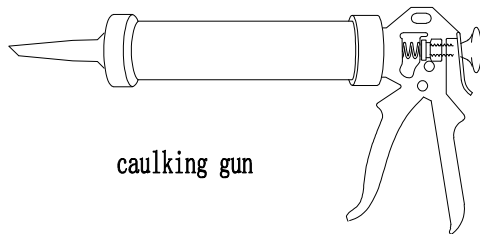
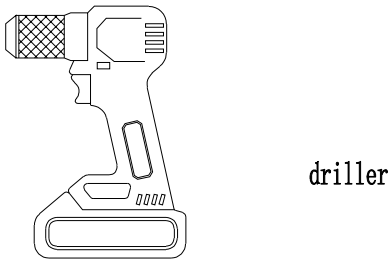
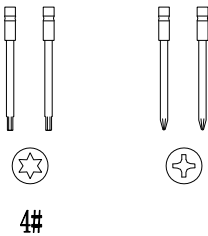
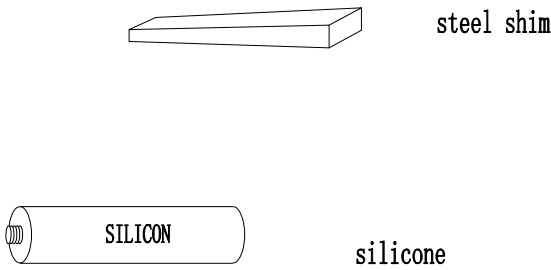


Lift and Slide Door Installation Guide

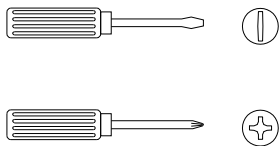
Secco OS2 75AS

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Date: 5/26/2026

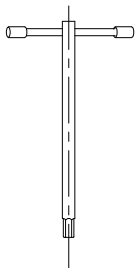
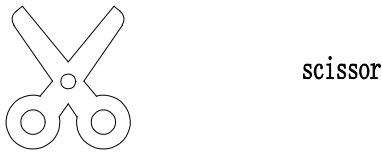
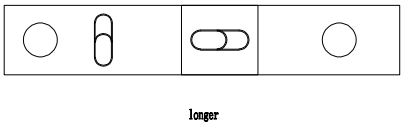
Preparation



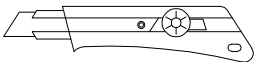
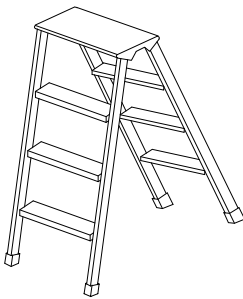
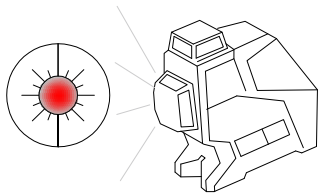
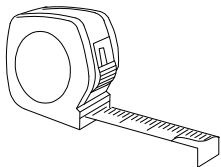
wood shim



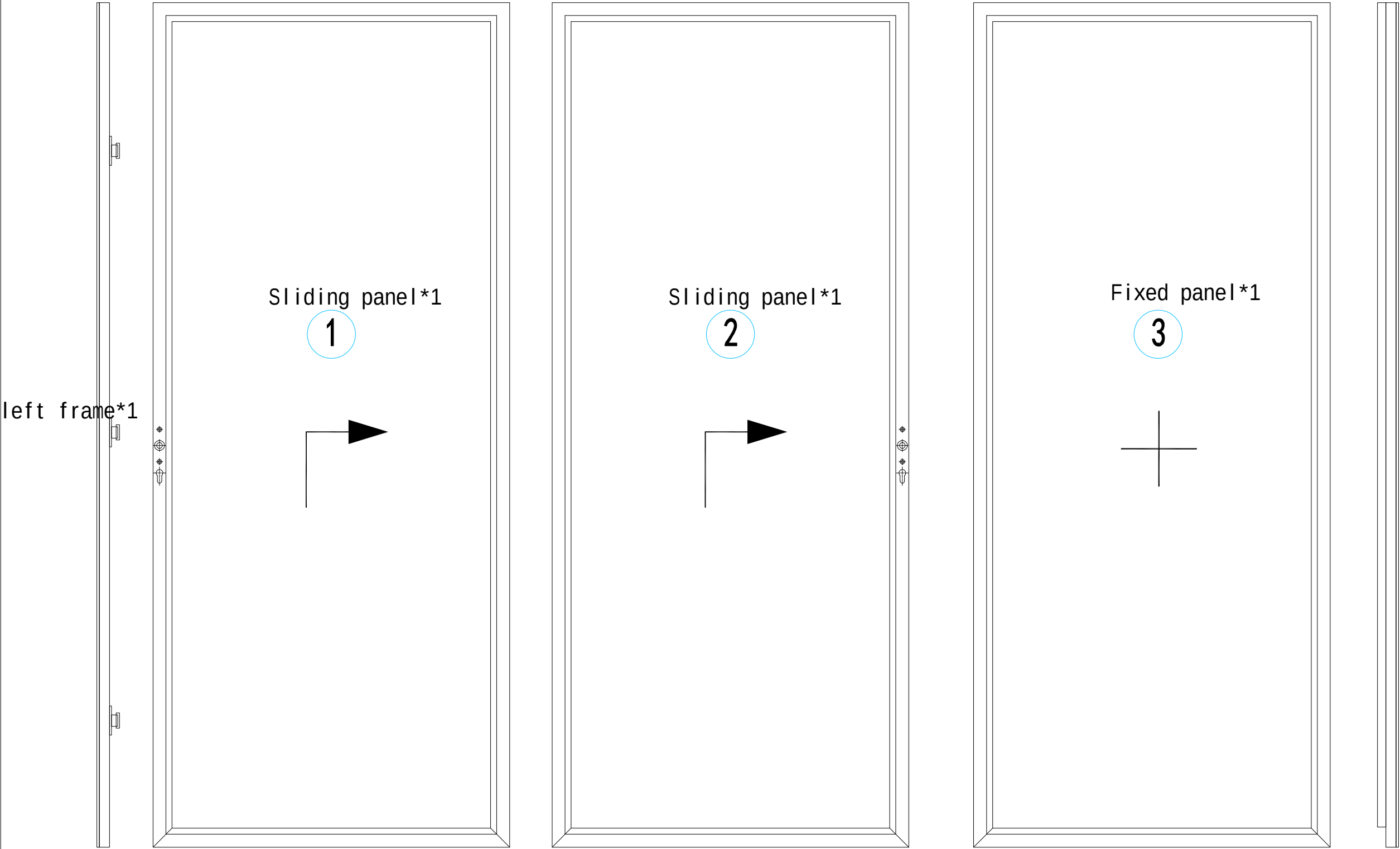
Phillips/flathead
screwdriver



T-shaped hex wrench



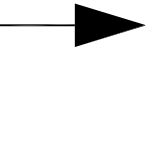
Top frame*1



left frame*1

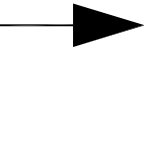
Sliding panel*1

1



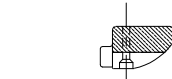
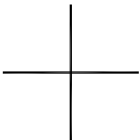
Sliding panel*1

2

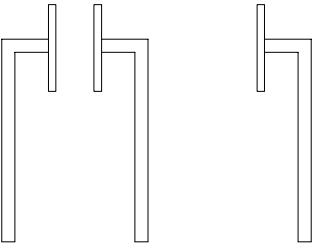


Fixed panel*1

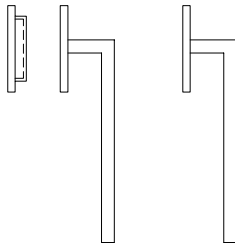
3



rubber stopper*2



Exterior recessed pull handle or interior handle (without cylinder)



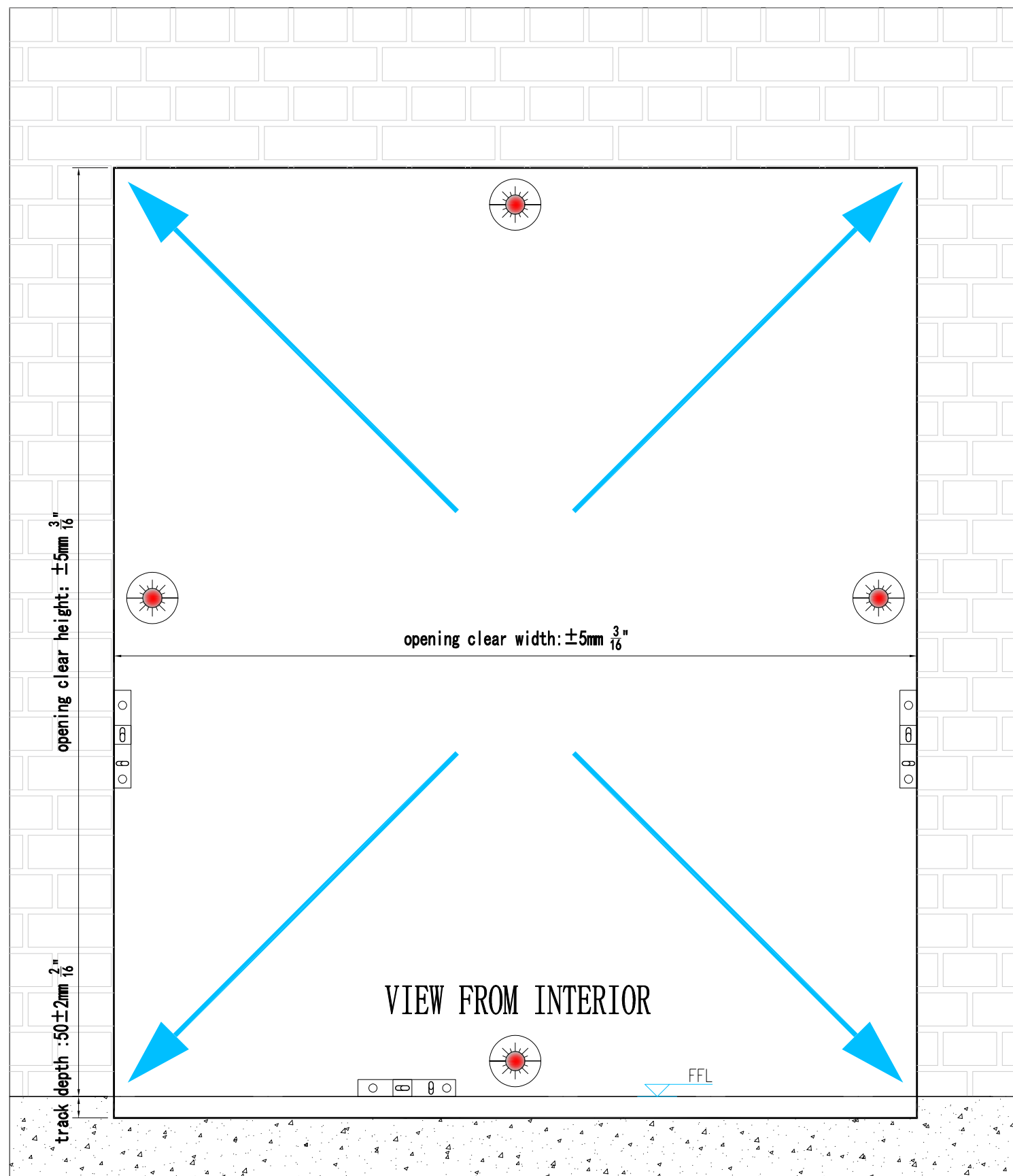
Exterior&Interior handle (with cylinder) or Interior handle only

right frame*1

Bottom Track*1

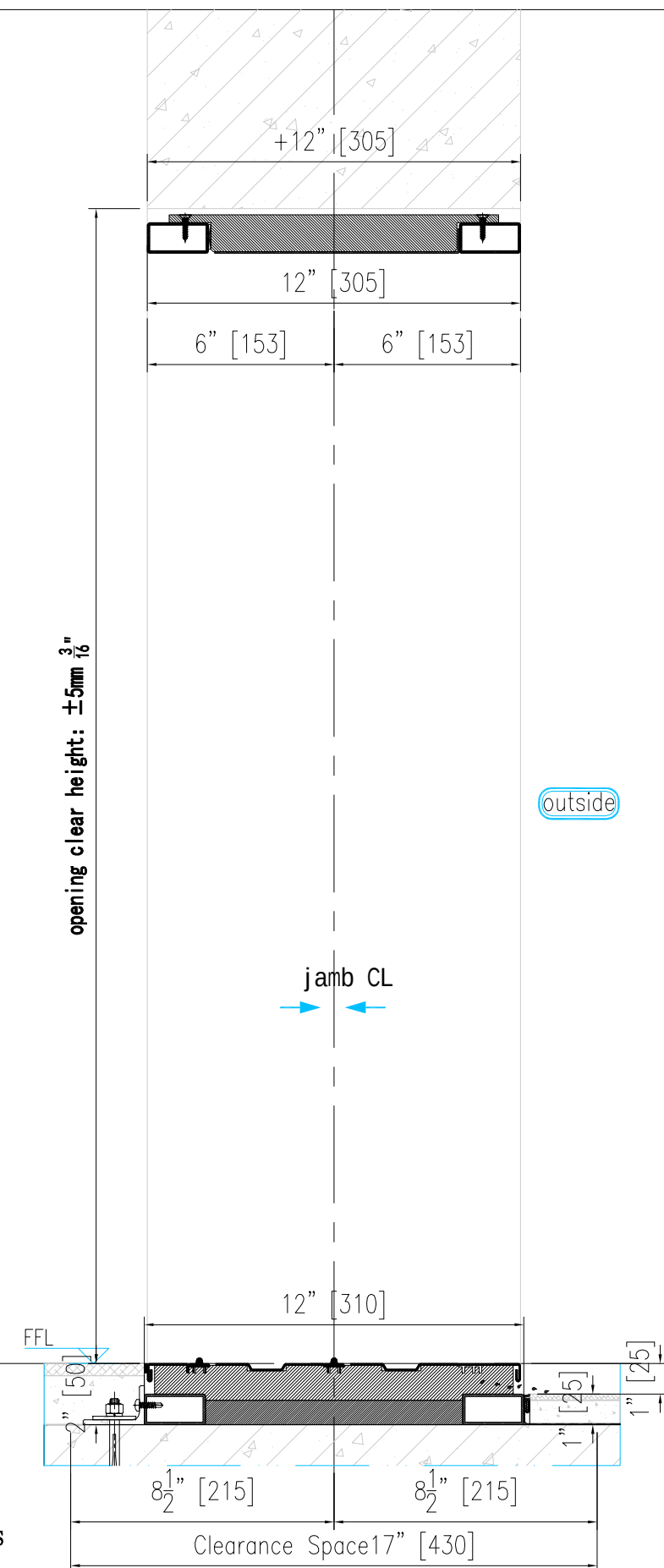
VIEW FROM INTERIOR

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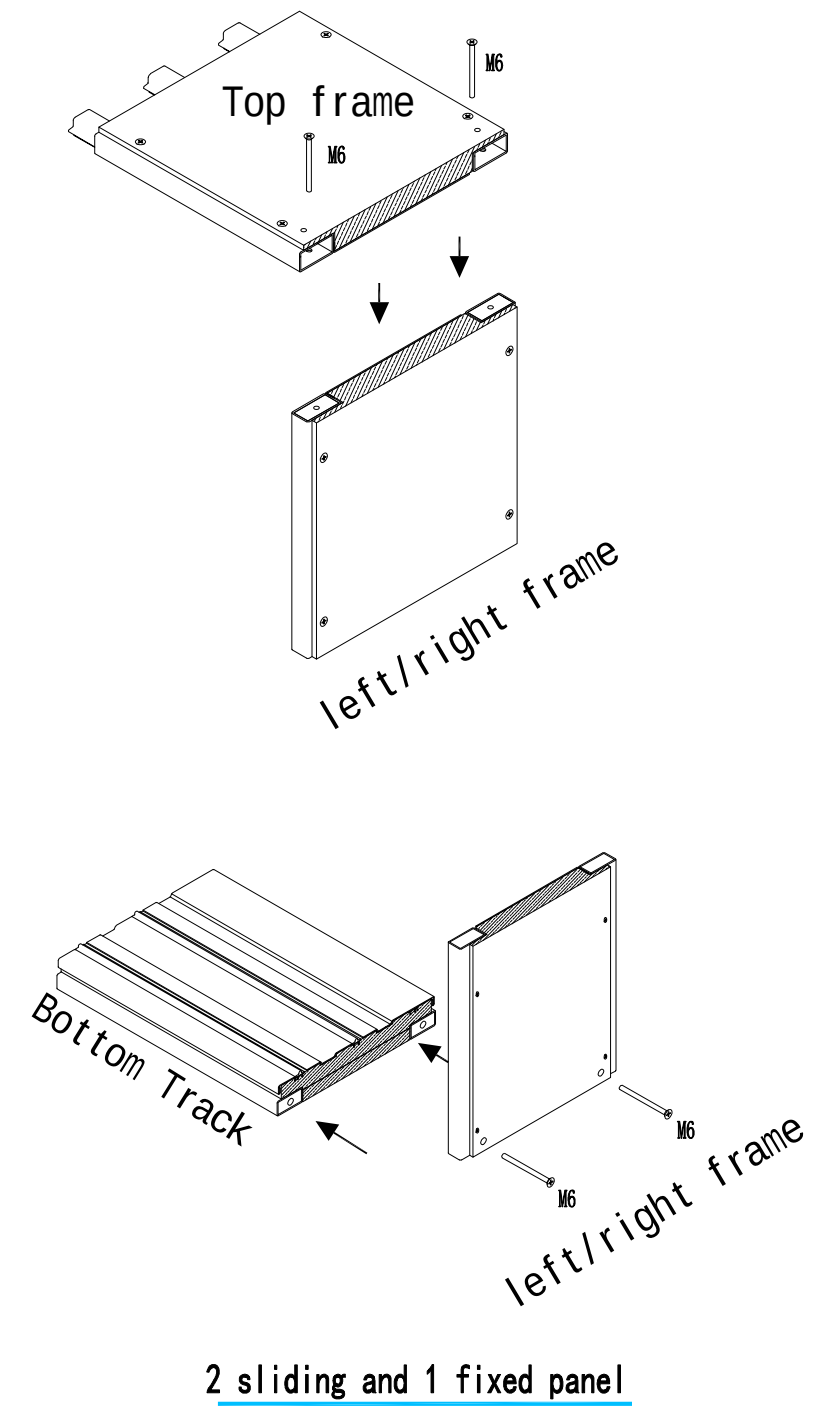
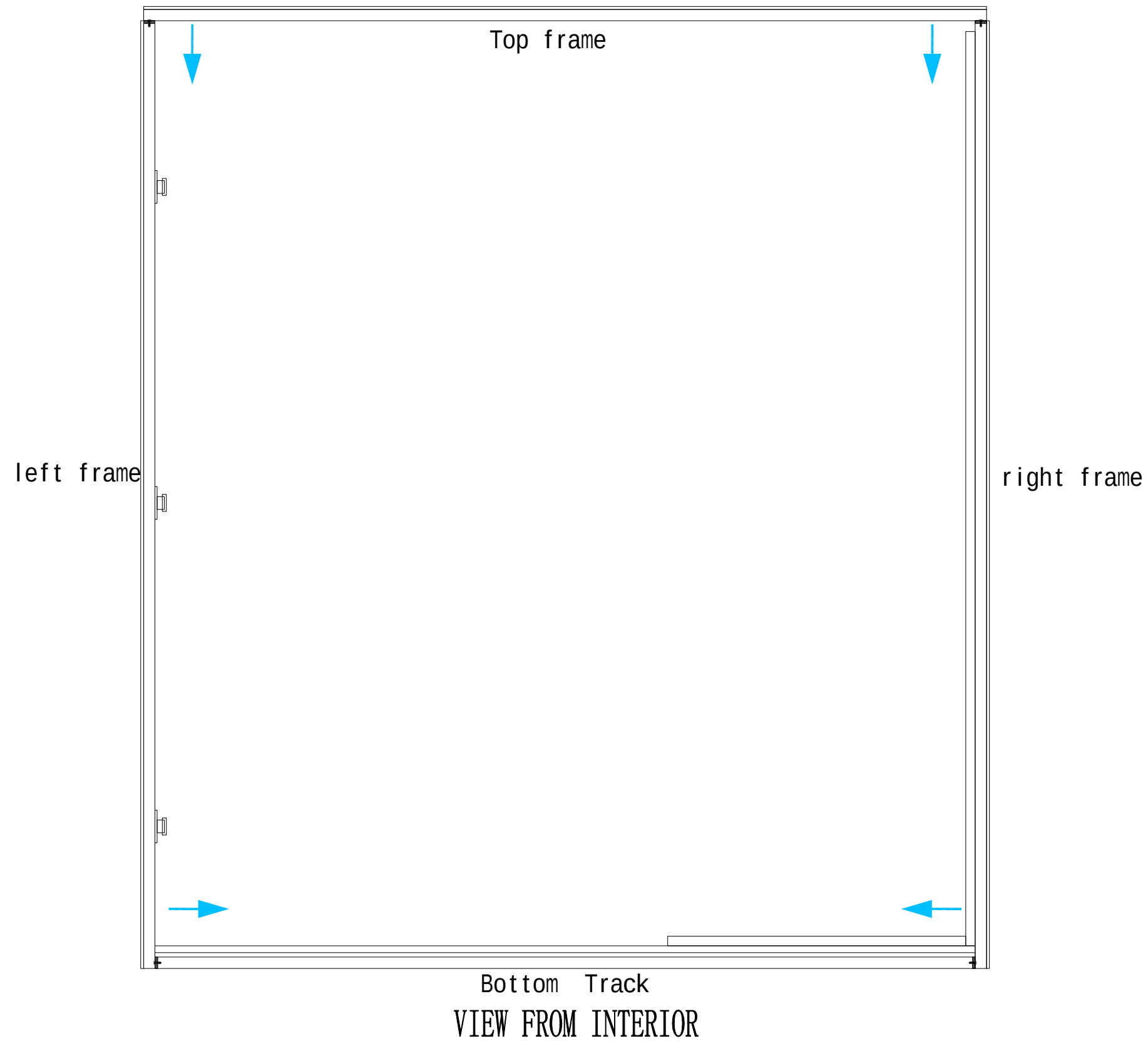


1. Verify Door Opening Dimensions and Installation Conditions

- Confirm the door opening dimensions as shown in the drawing, including height, width, and diagonal dimensions. The interior surfaces of the opening shall be flat within ± 5 mm.
- Confirm the wall thickness. For a double track, the wall thickness shall be $\geq 7\text{--}1/2"$ (195 mm); for a triple track, it shall be $\geq 12"$ (305 mm).
- Confirm the floor trench dimensions for the bottom track. It is recommended that flooring within $2\text{ }3/8"$ (60 mm) around the track area not be installed until the door installation is complete. The flooring shall be installed afterwards.
- The bearing capacity of the track foundation shall be evaluated to prevent settlement, which could cause track deformation and affect door leaf operation.



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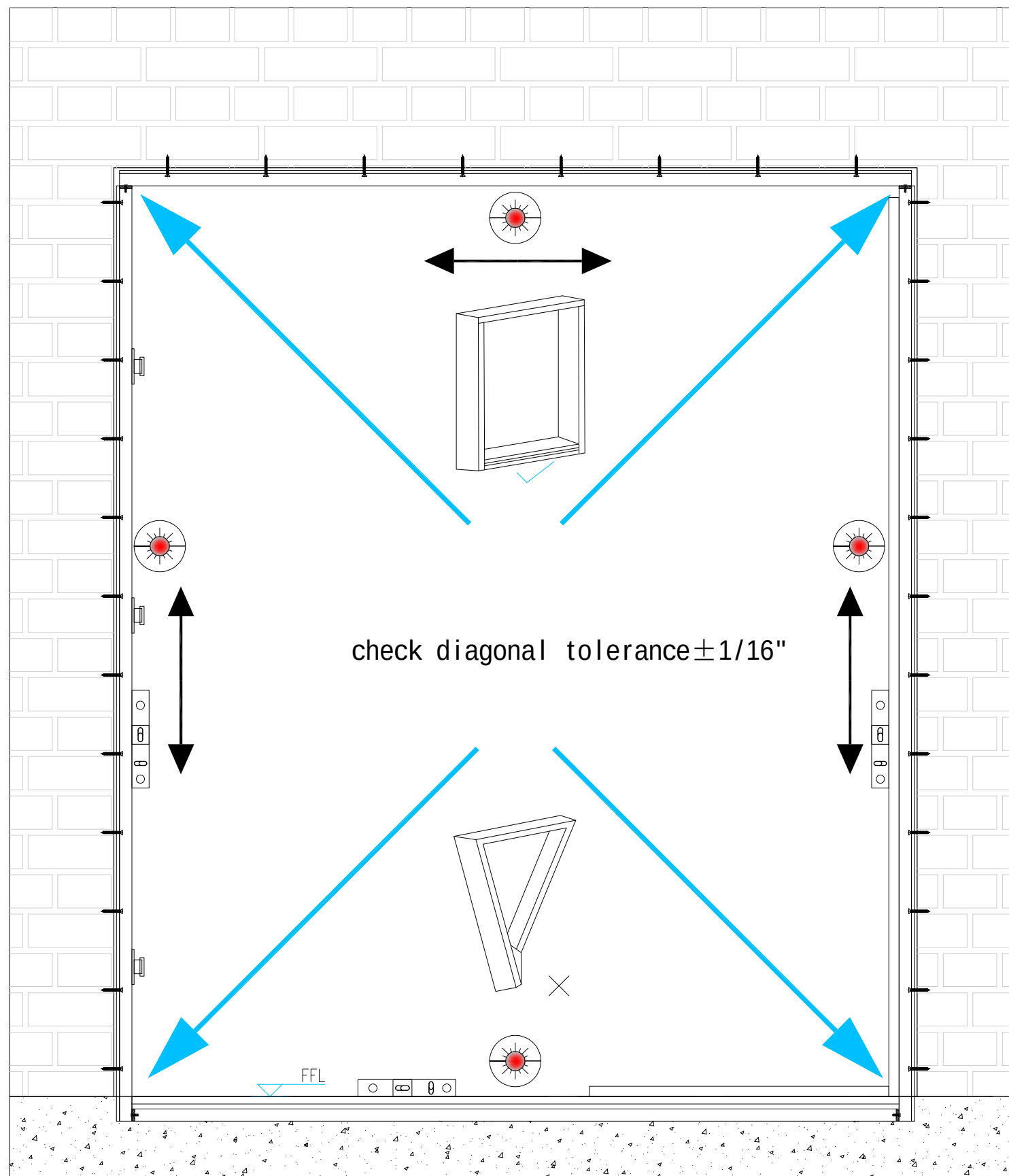


2. Frame Assembly

As shown in the figure, connect the side frames to the top and bottom frames.

Note: Pay attention to the interior/exterior orientation.

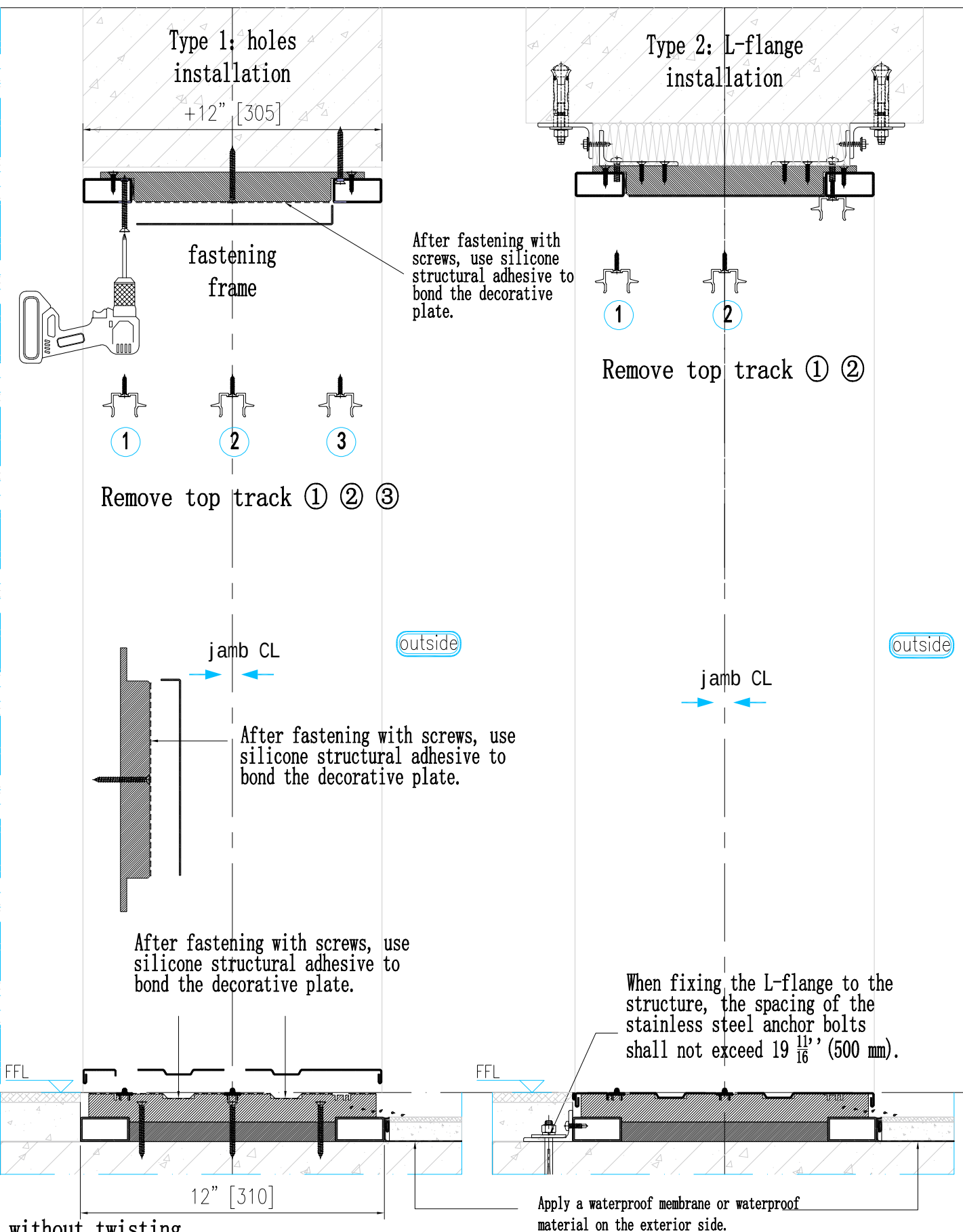
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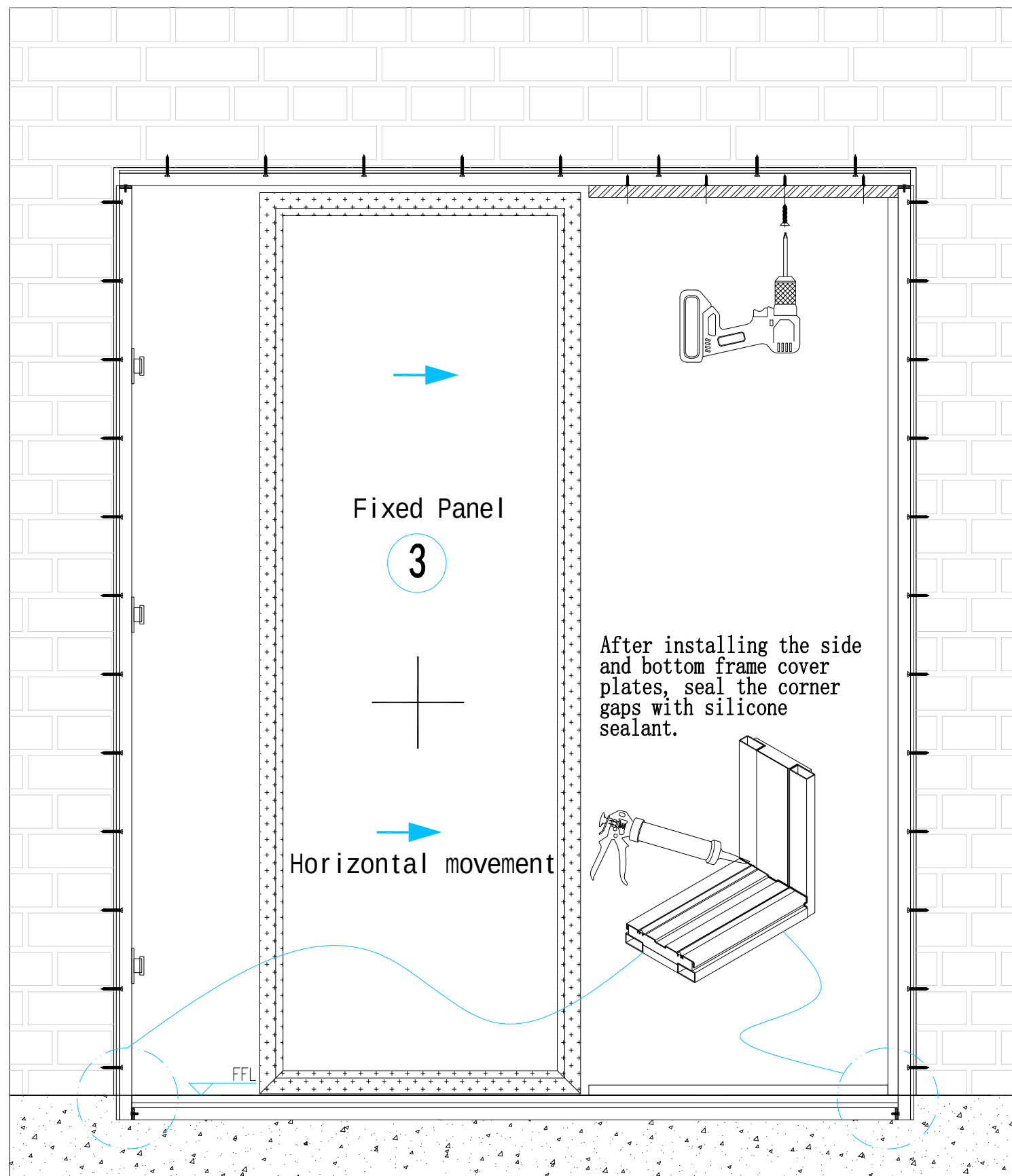
3. Install Frame

VIEW FROM INTERIOR

- Move the assembled outer door frame into the door opening. Place the frame into the opening without twisting.
- Calibrate the fixing position of the frame so that the center of the frame aligns with the center of the opening.
- Remove the upper plastic guides sequentially according to the installation method type (as shown in the drawing). For drill installation, all three upper guides shall be removed. For the L-flange mounting method, only two guide tracks need to be removed; the guide track on the fixed leaf shall remain. After removal, keep the guide tracks safe, as they will be needed when installing the door leaf.
- Calibrate the verticality and diagonal dimensions of the top, left, right, and bottom outer frames (tolerance: $\pm 0''$). After repeated confirmation that no issues exist, then secure the outer frame.



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Fixed Panel

3

After installing the side and bottom frame cover plates, seal the corner gaps with silicone sealant.

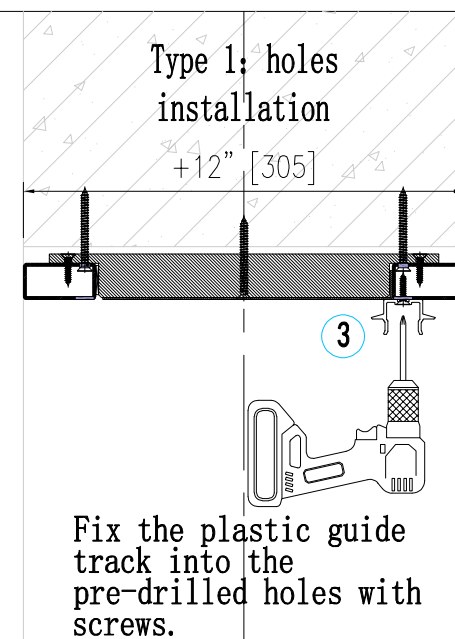
Horizontal movement

FFL

VIEW FROM INTERIOR

4. Install Fixed Panel

A. Slide the fixed panel from left to right toward the right frame, leaving a 4mm gap between the panel and the frame.



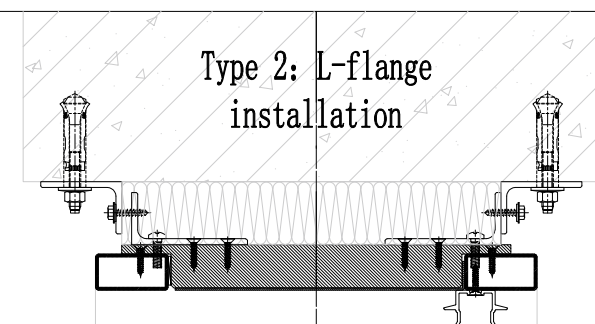
Fix the plastic guide track into the pre-drilled holes with screws.

outside

jamb CL

12" [310]

FFL



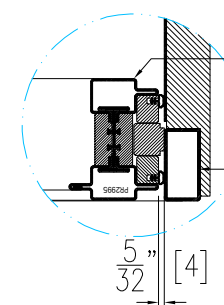
Type 2: L-flange installation

outside

jamb CL

12" [310]

FFL



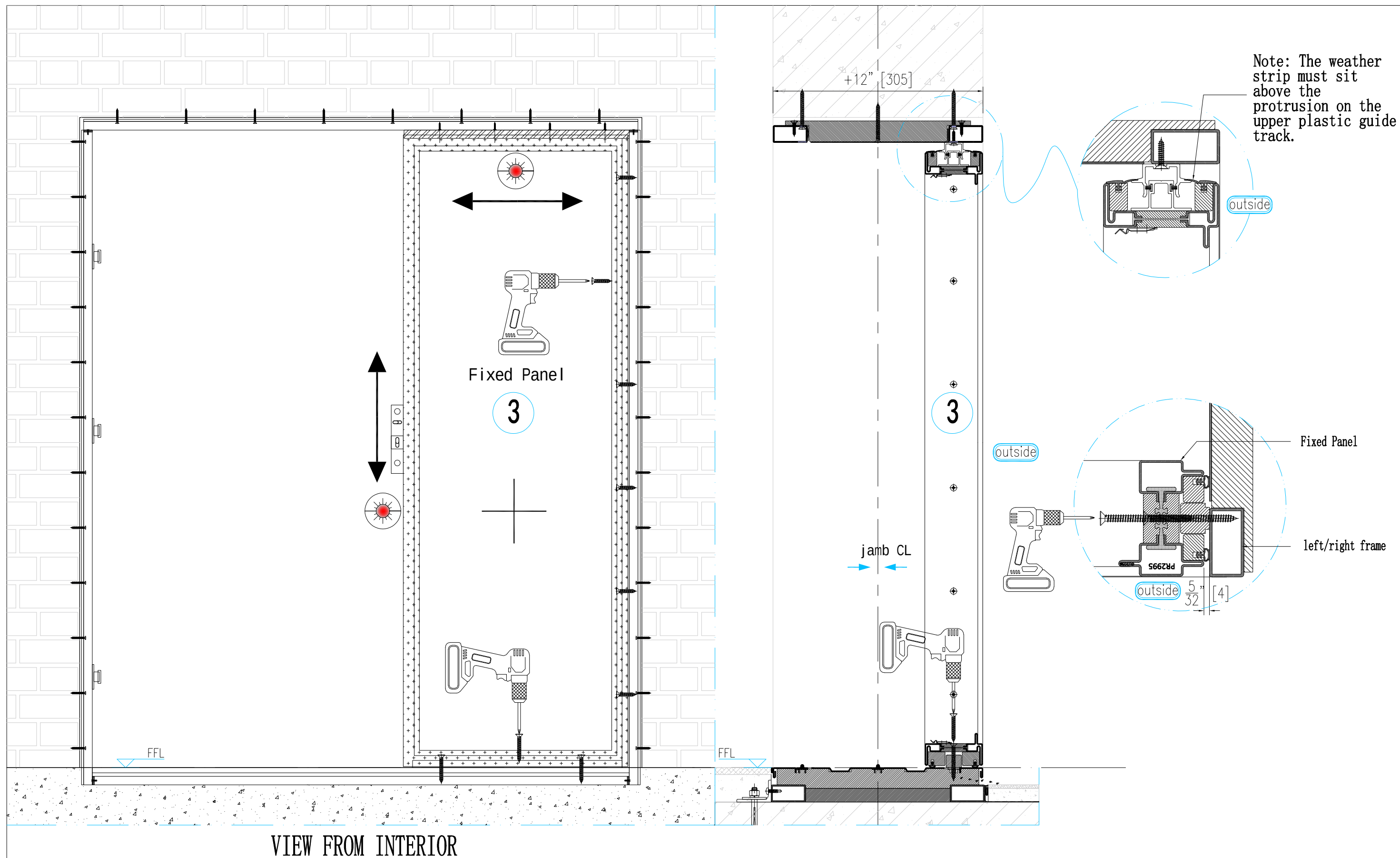
Fixed Panel

left/right jamb

5/32" [4]

THE
FRENCH STEEL
COMPANY

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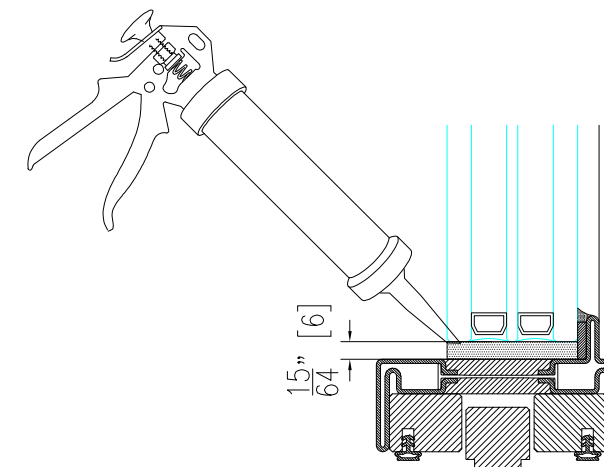
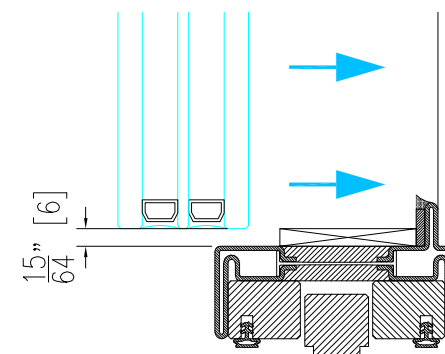
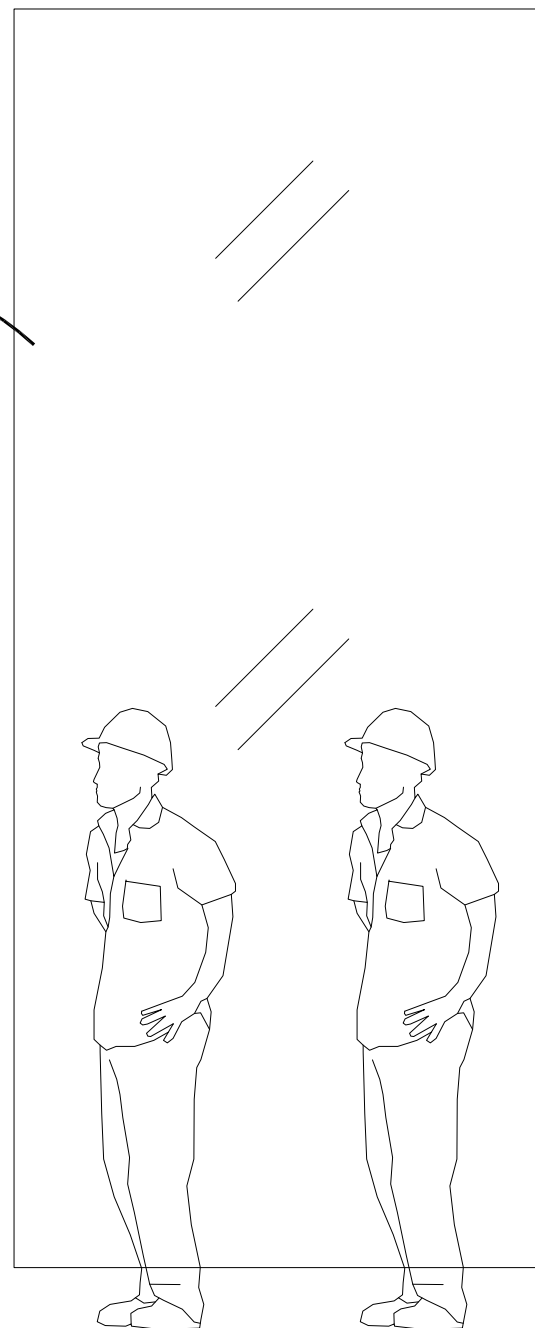
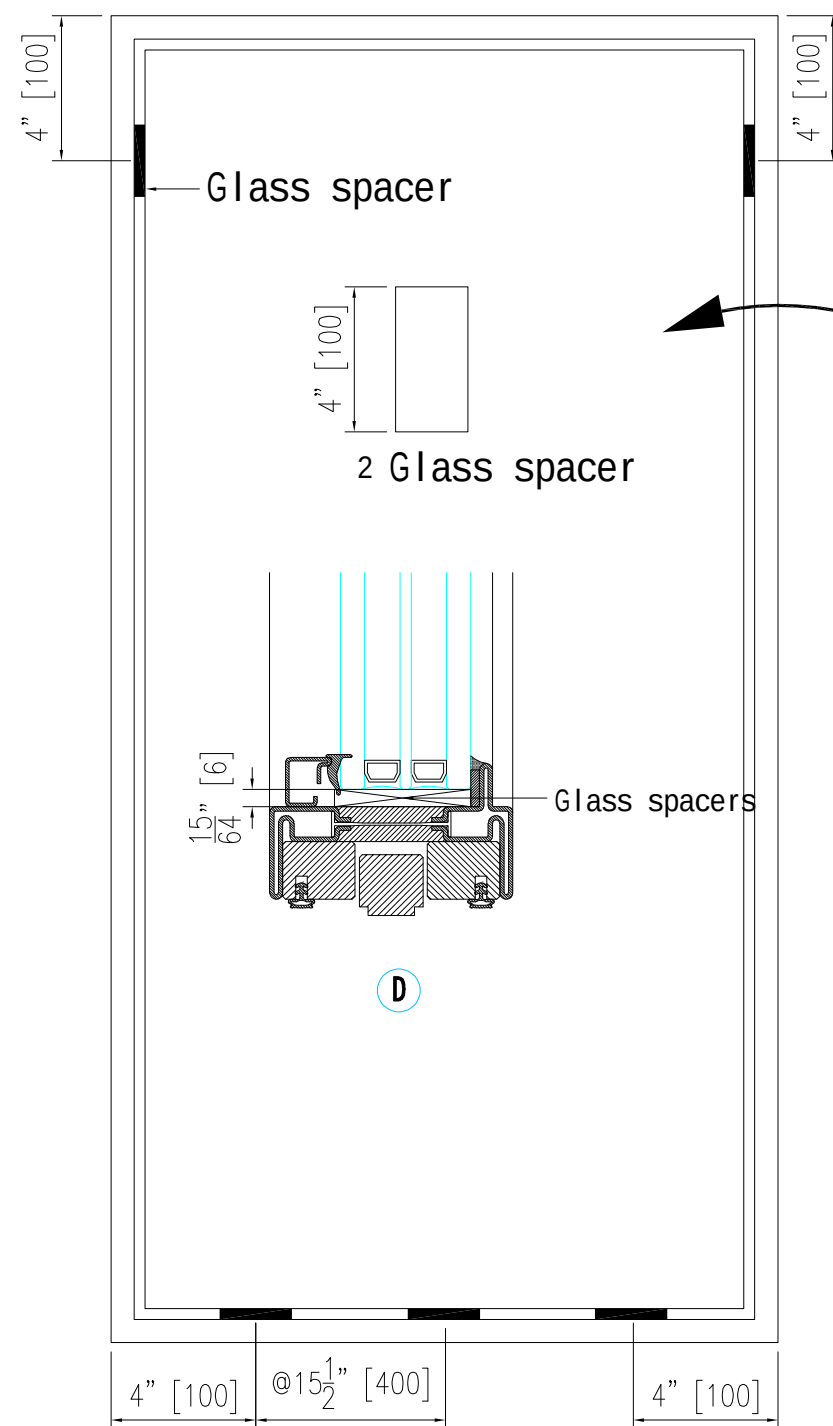


4. Install Fixed Panel

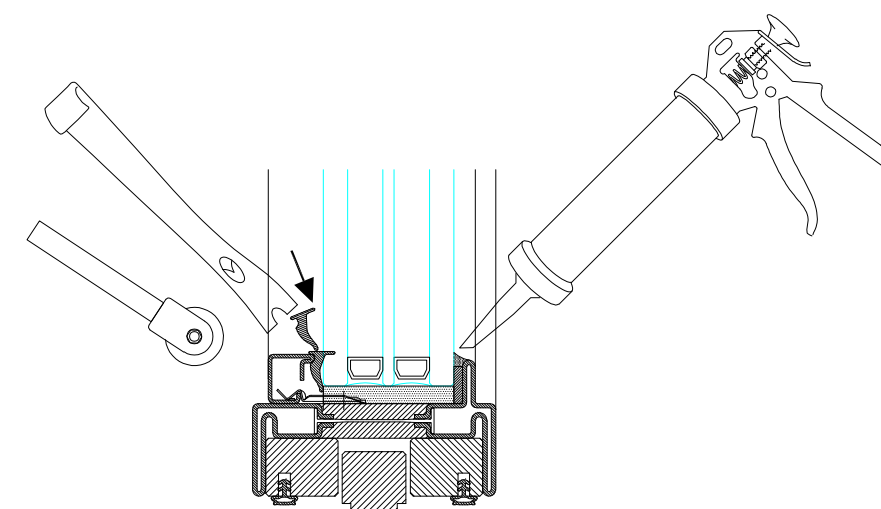
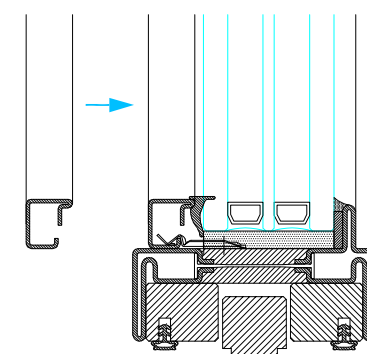
B. Once the door leaf is in the right position, check that it's level and straight. Then screw the fixed leaf to the frame.

C. The same installation method applies to double-track fixed sashes, whether it's 1 sliding + 1 fixed or 2 sliding + 1 fixed. So no further distinction is needed between these types.

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E



F

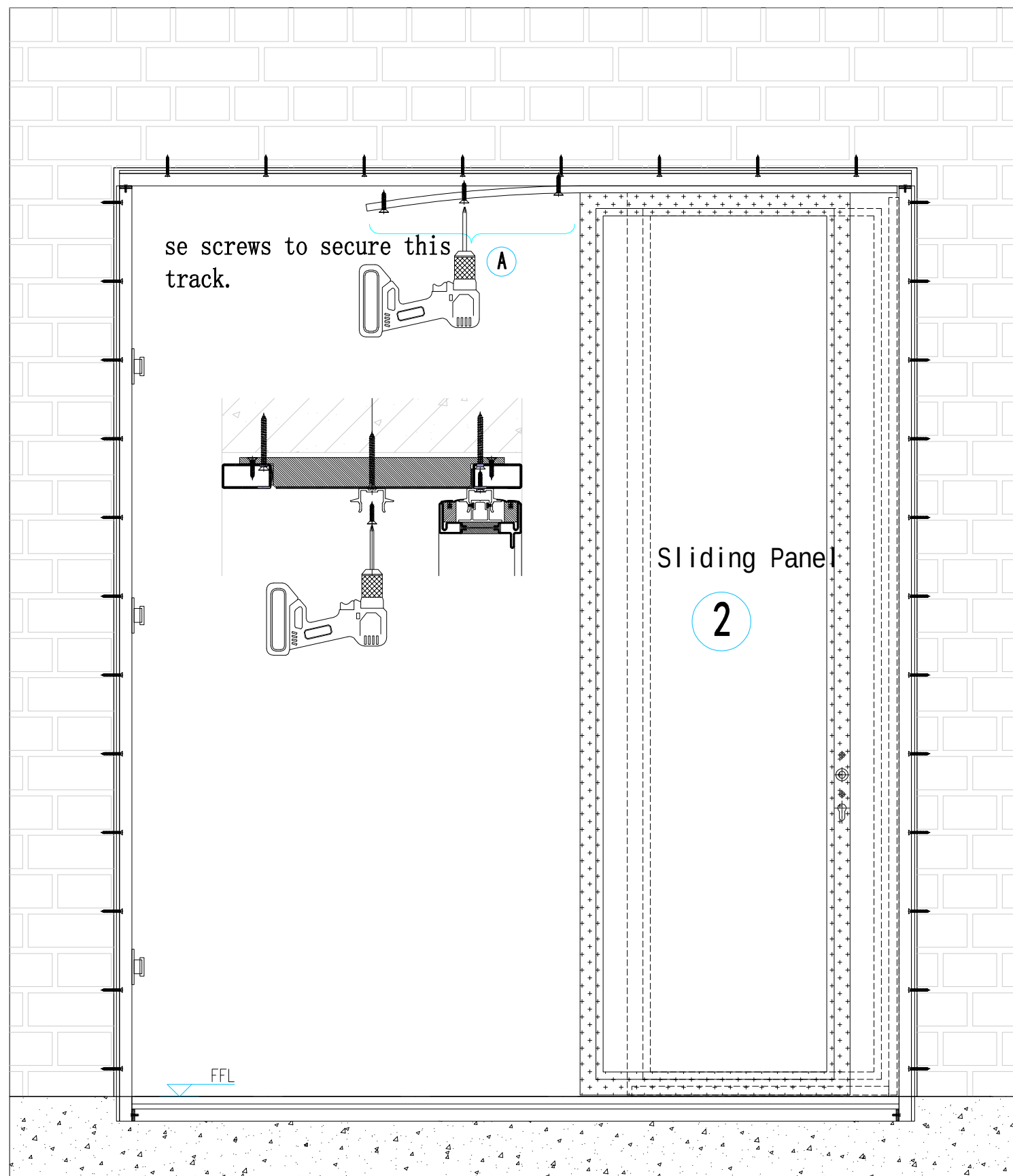
4. Install Fixed Panel

D. Install the fixed panel glass. Place glass setting blocks as shown in the diagram.

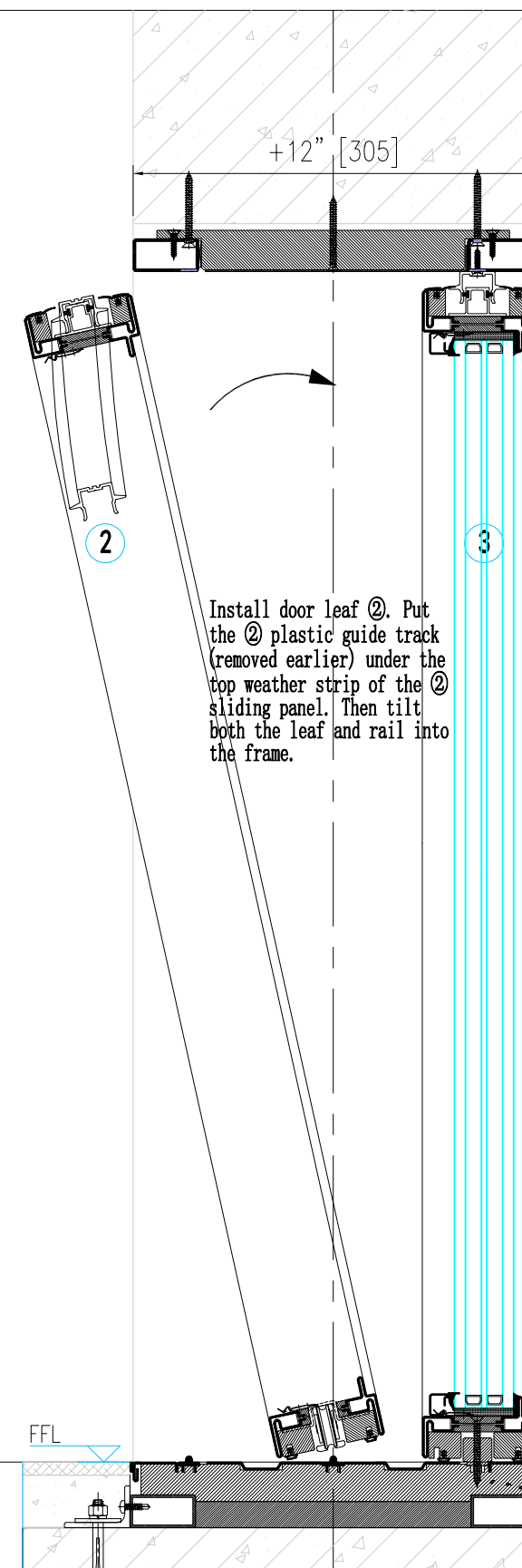
E. Insert the entire glass panel into the frame. Be careful with the gap between the glass and the frame, and avoid chipping or damaging the glass edges during installation. Secure the gap between the glass and the frame with adhesive to prevent frame deformation.

F. Install the interior glazing bead. Use tools to install the interior weather strip, then apply exterior sealant.

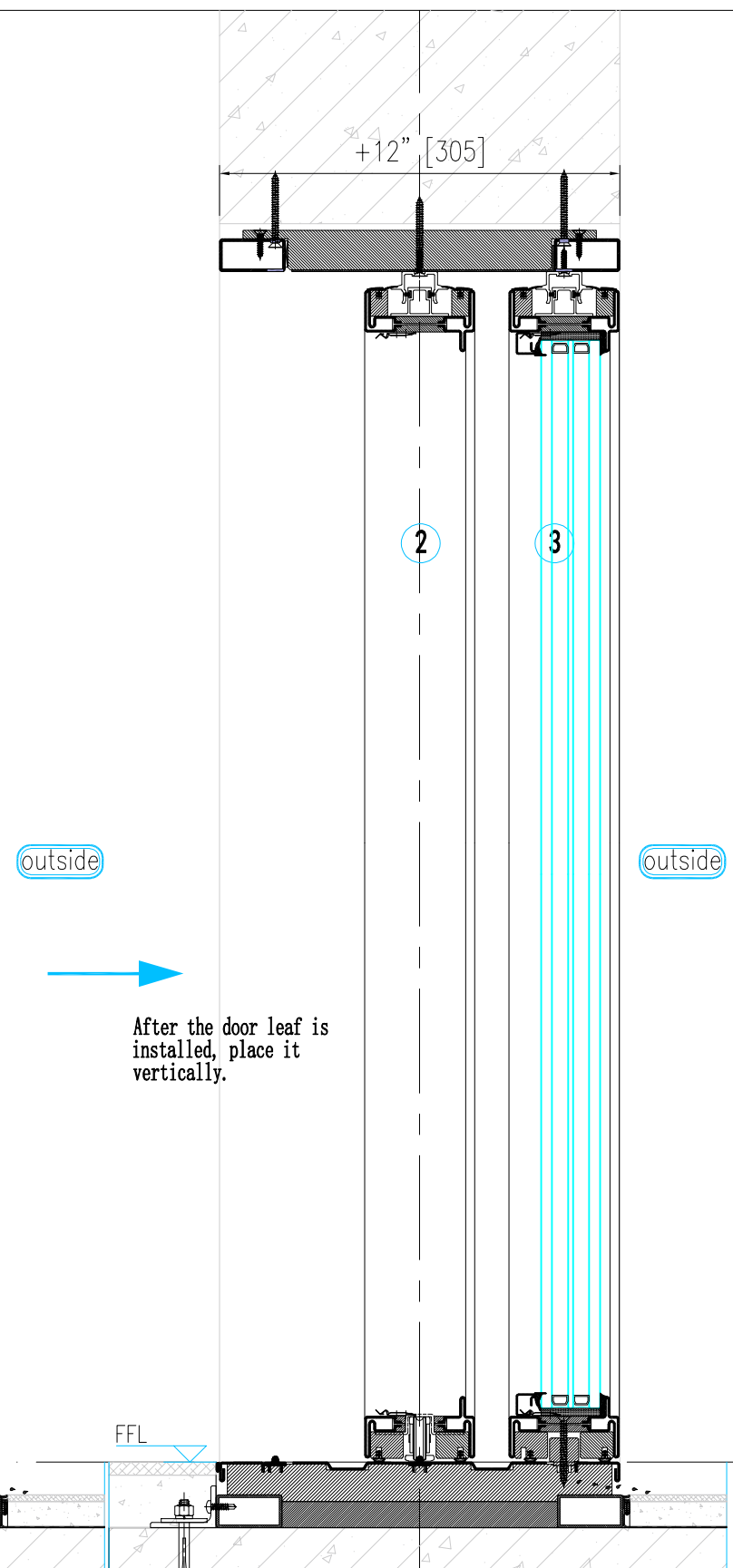
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VIEW FROM INTERIOR



Install the sliding door leaf by tilting it.

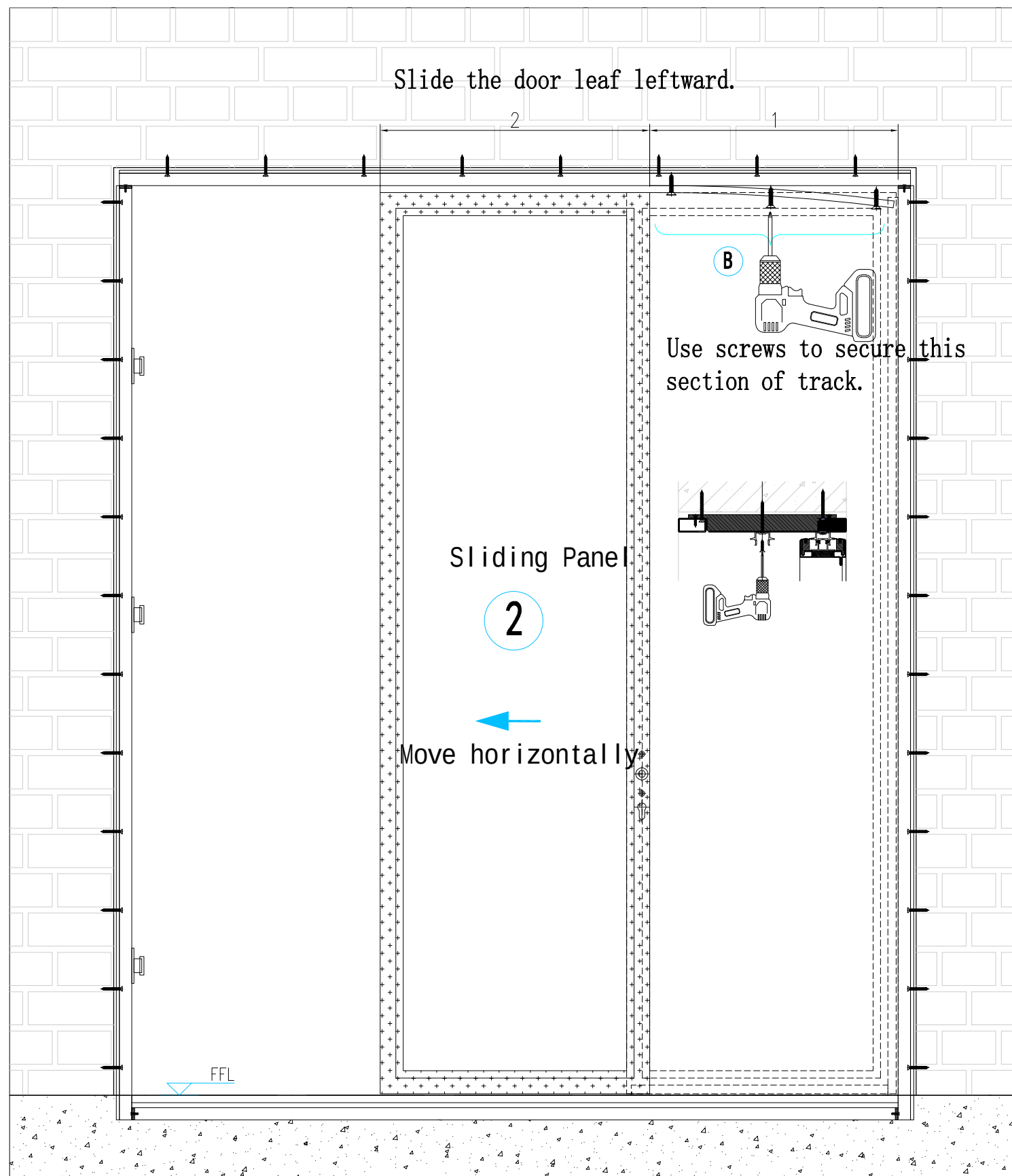


Keep the sliding panel vertical.

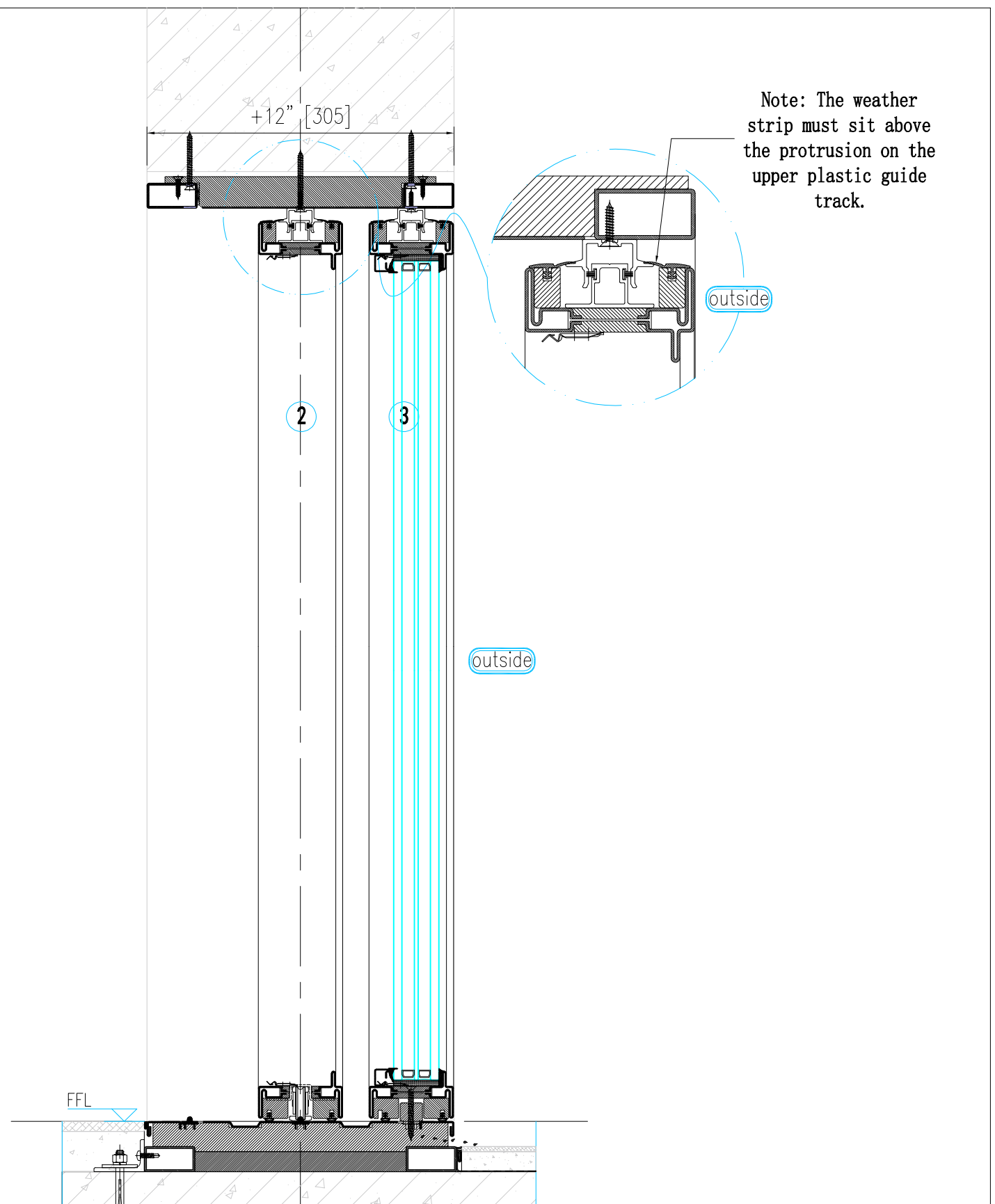
5. Install Sliding Panel

A. Tilt the sliding door panel from the interior side into the frame. Once it's upright, screw the exposed top plastic guide rail into the pre-drilled holes.

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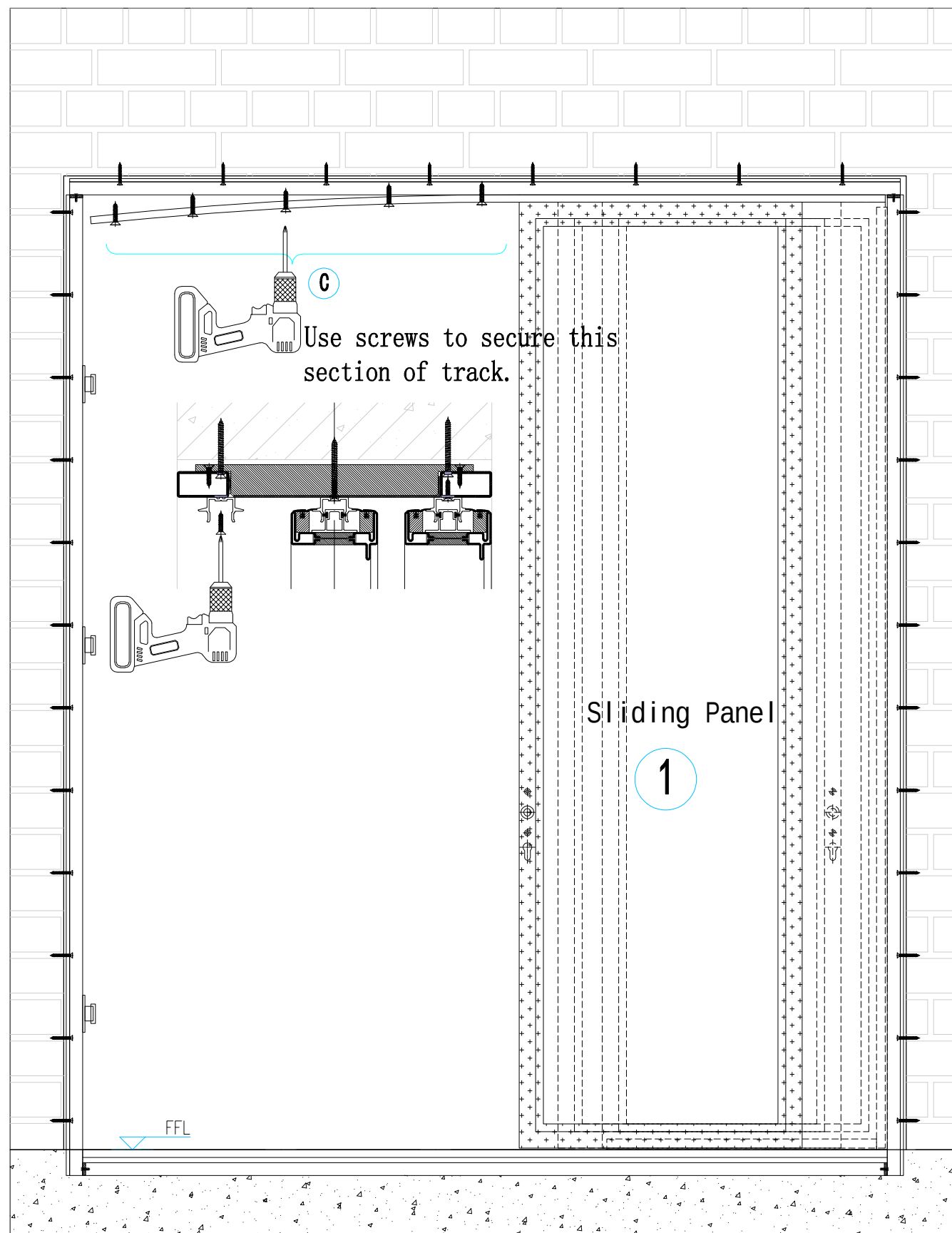
VIEW FROM INTERIOR



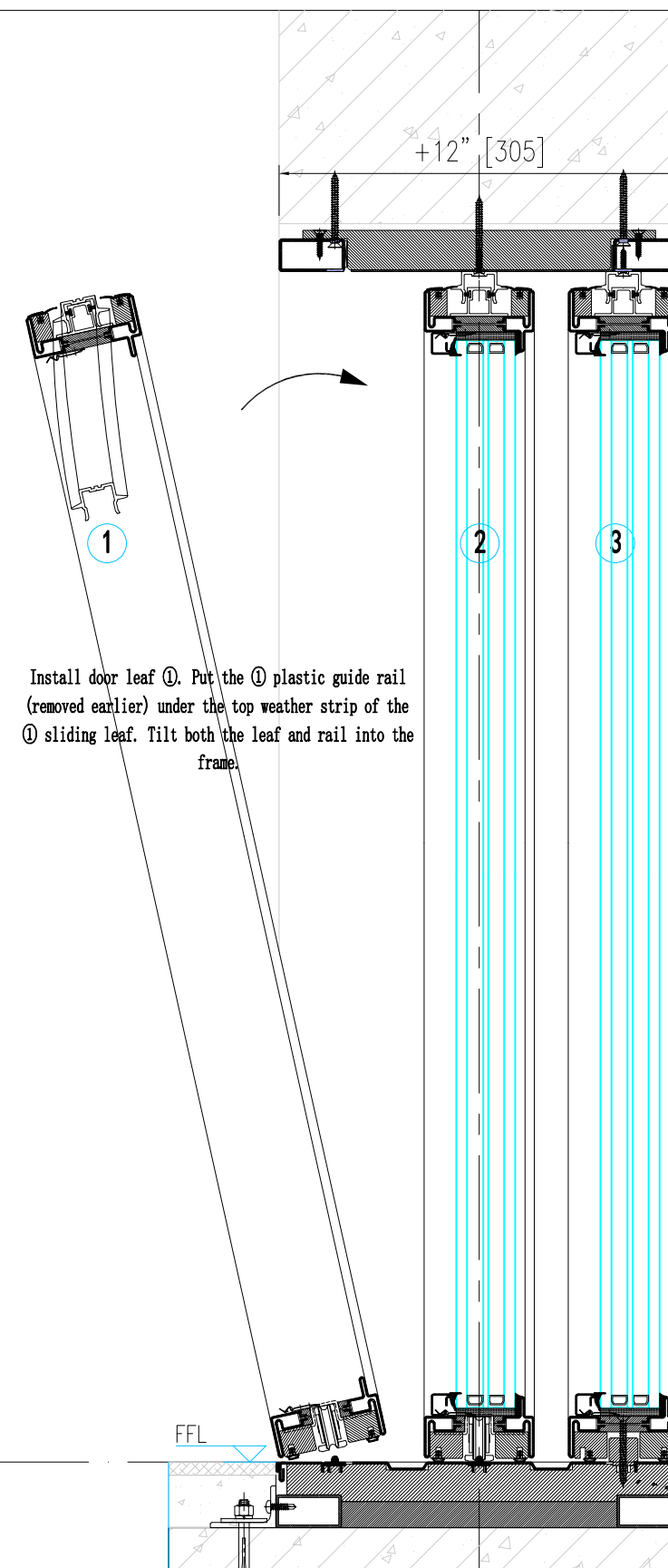
5. Install Sliding Panel

B. Slide the door leaf left, then use screws to secure the exposed upper plastic guide rail into the pre-drilled holes.

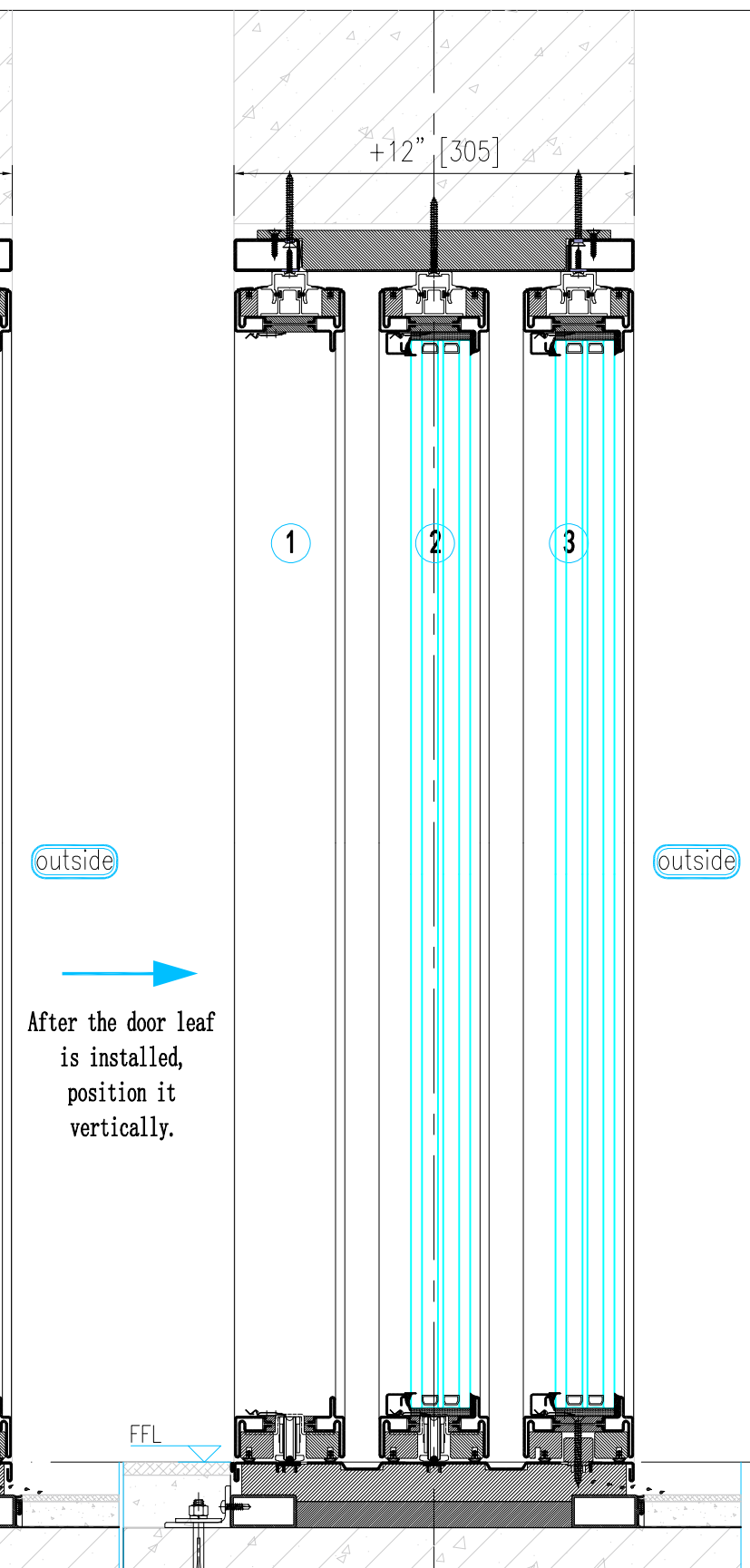
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VIEW FROM INTERIOR



Install the sliding door leaf by tilting it.

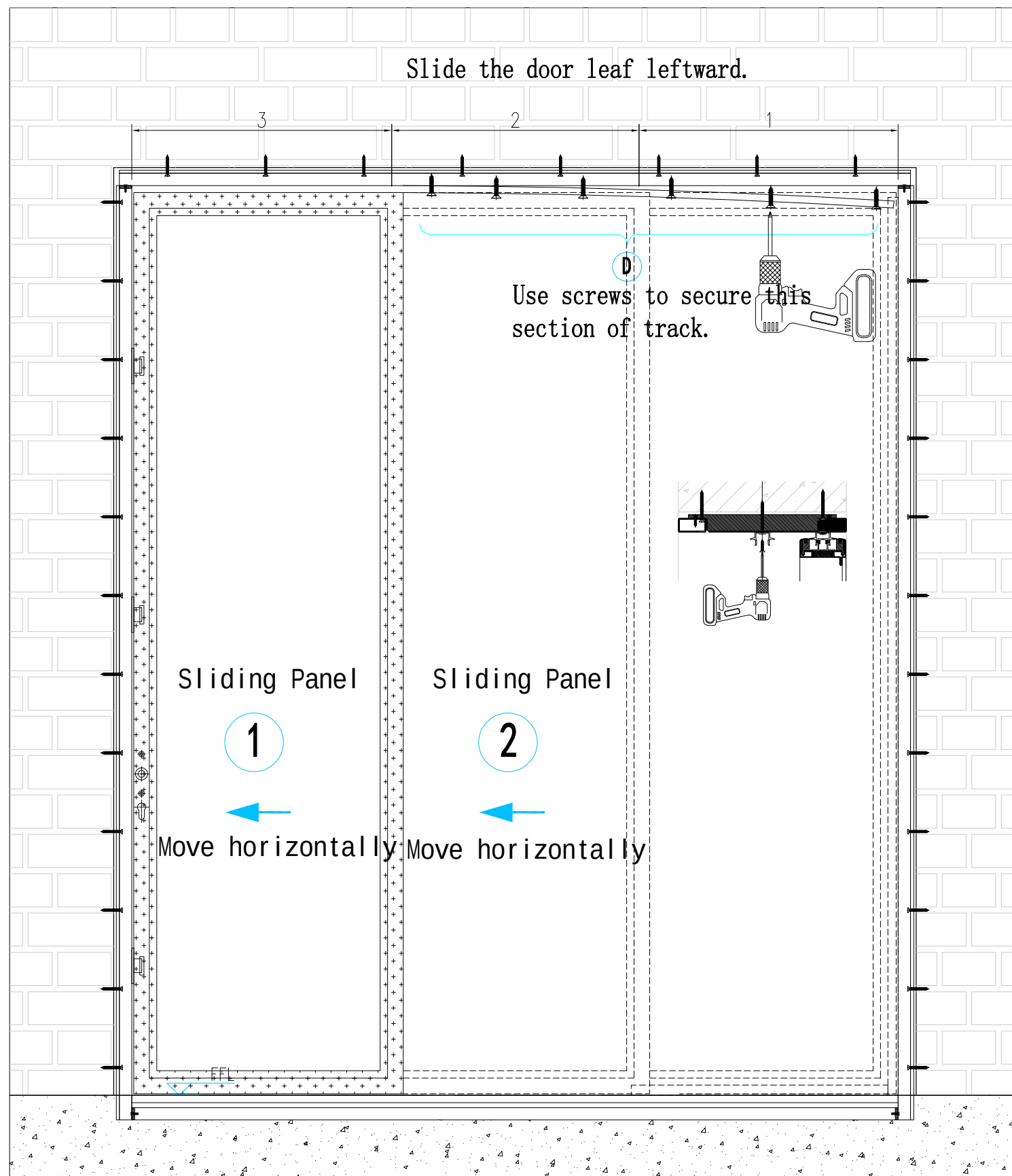


Keep the sliding panel vertical.

5. Install Sliding Panel

F. Tilt the movable door leaf to the appropriate position from the interior side. Once aligned, screw the exposed top plastic rail into the pre-drilled holes.

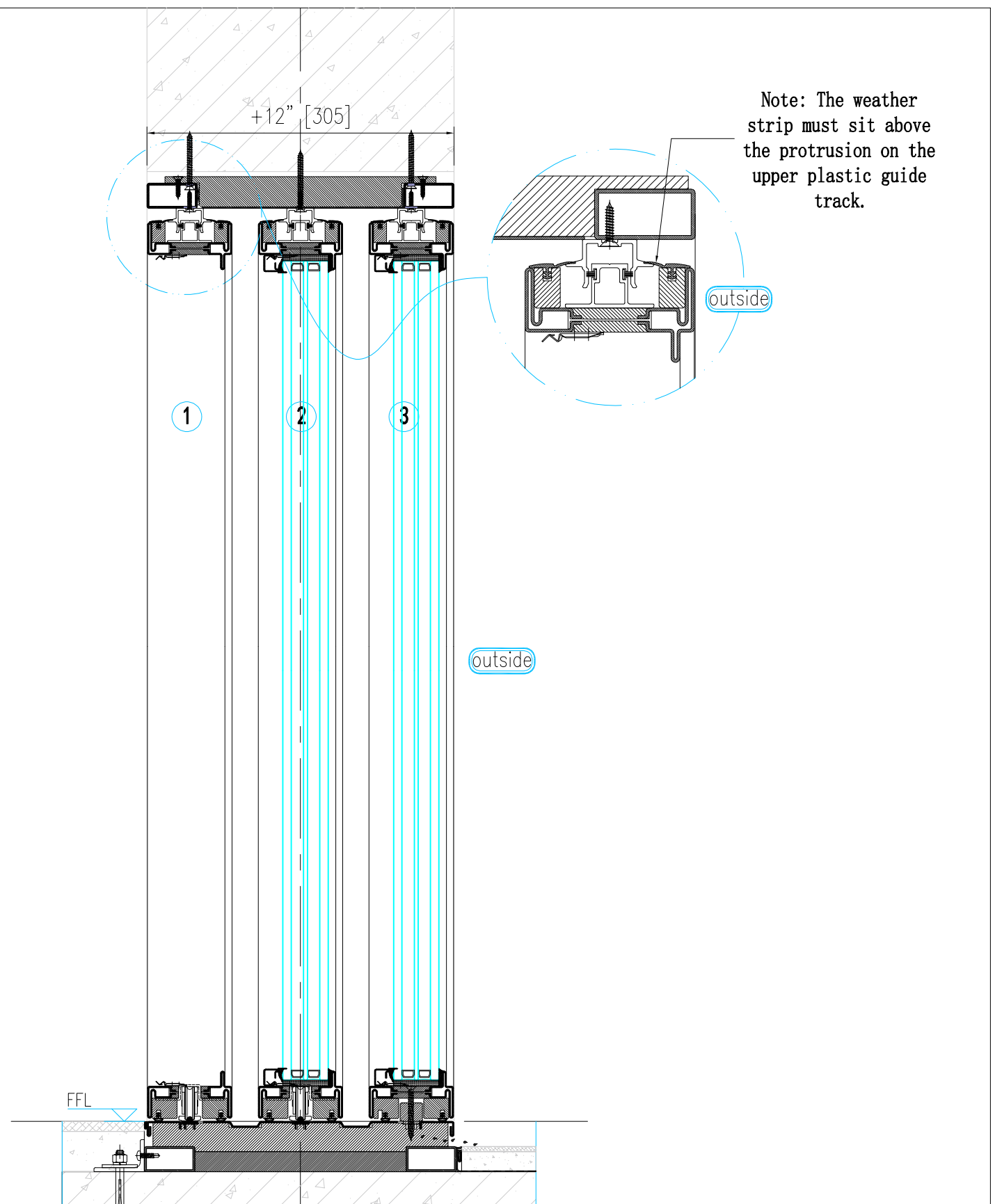
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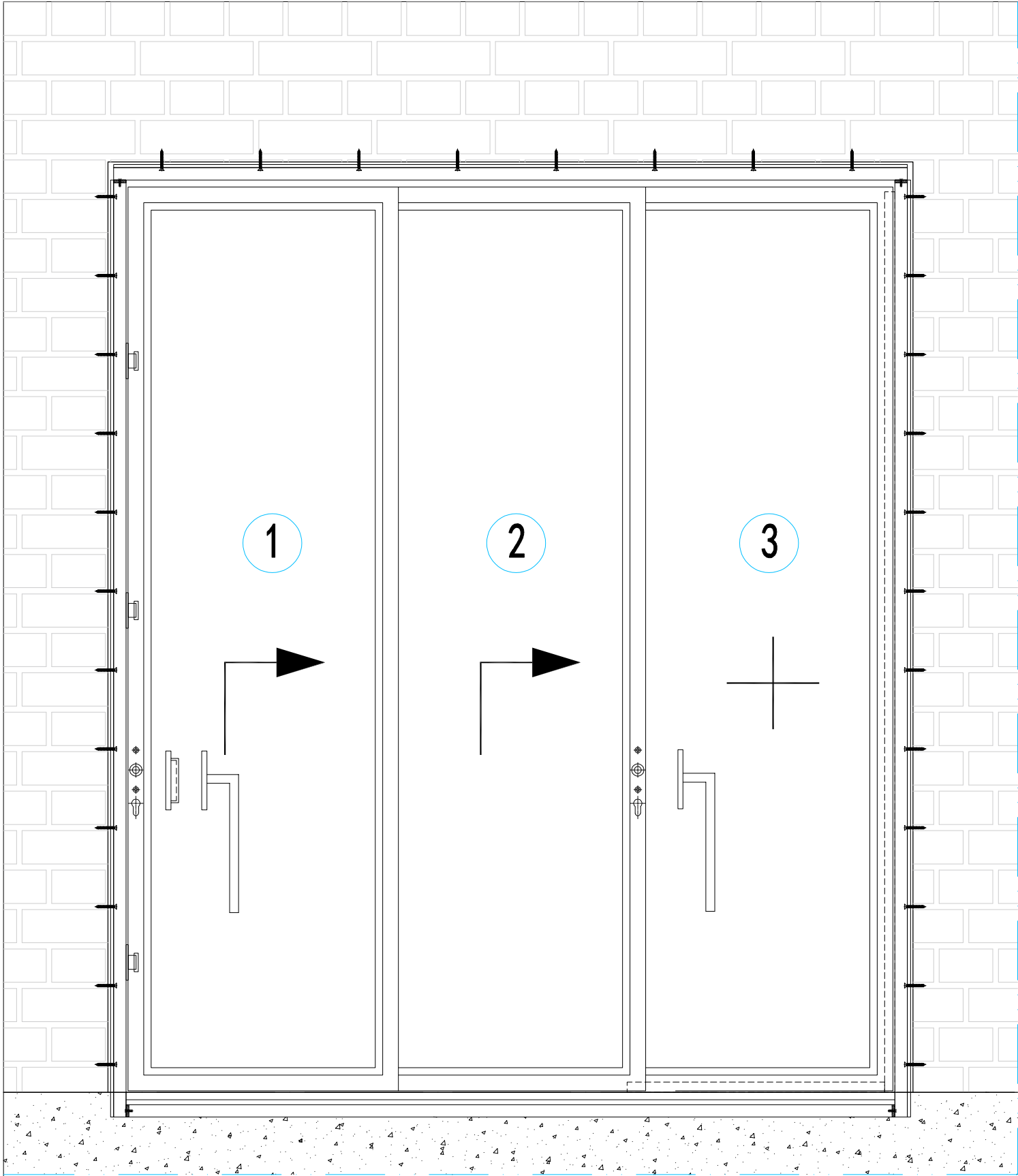
VIEW FROM INTERIOR

5. Install Sliding Panel

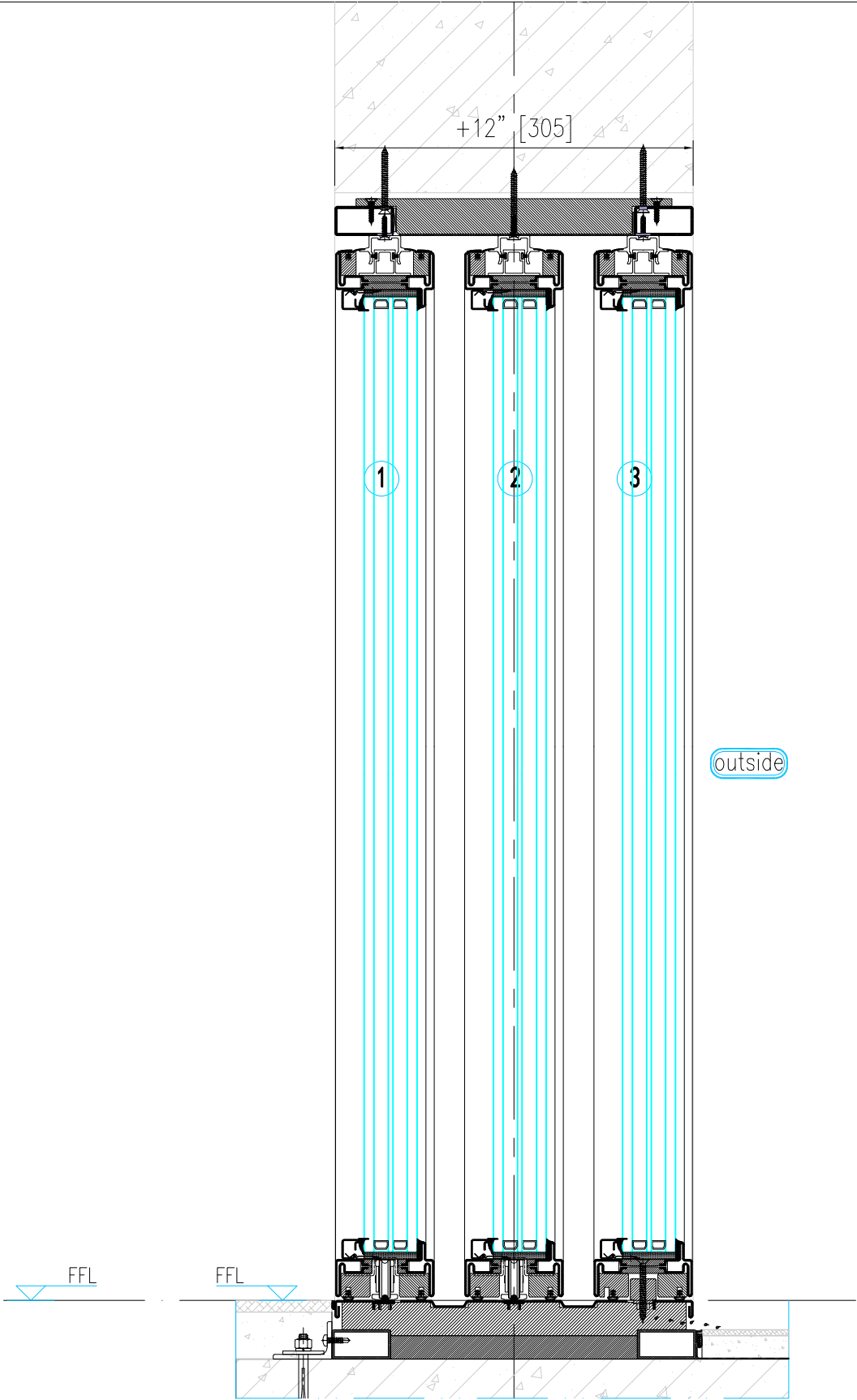
G. Slide the door leaf horizontally to the left, then use screws to secure the exposed upper plastic guide rail into the pre-drilled holes.



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VIEW FROM INTERIOR



6. Install Handles