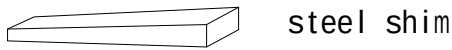




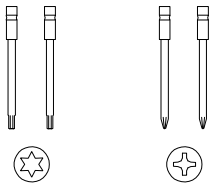
Secco OS2 75AS Pocket Slider Installation Guide



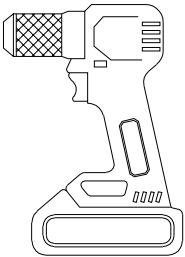
steel shim



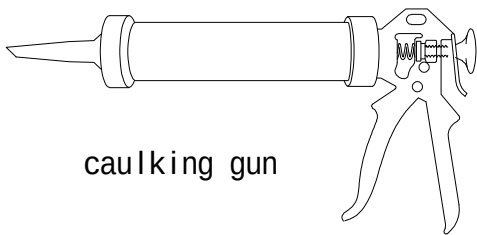
silicone: [black]



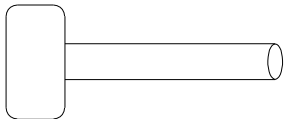
4#



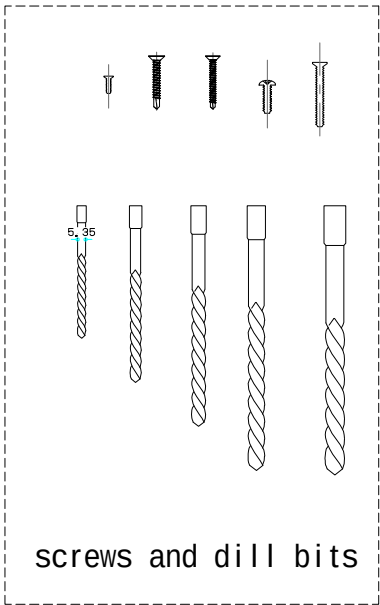
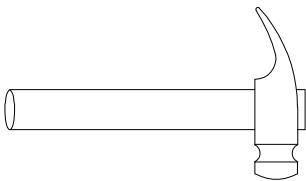
drill



caulking gun



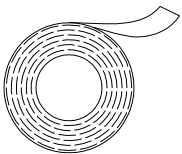
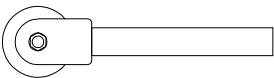
rubber hammer



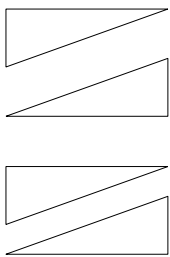
screws and dill bits



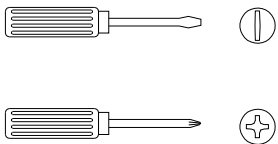
gasket tools



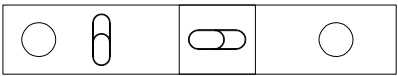
protection tape



wood shim

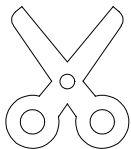


Phillips/flathead
screwdriver

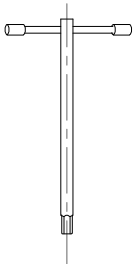


longer

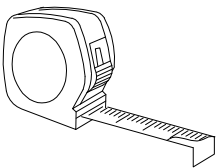
level



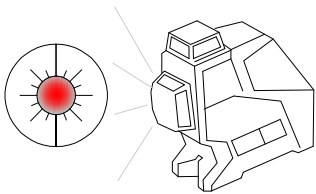
scissor



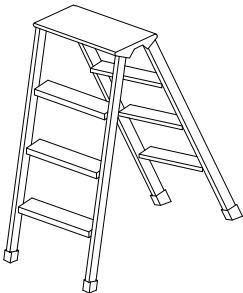
T-shaped hex wrench



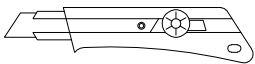
type



laser



ladder



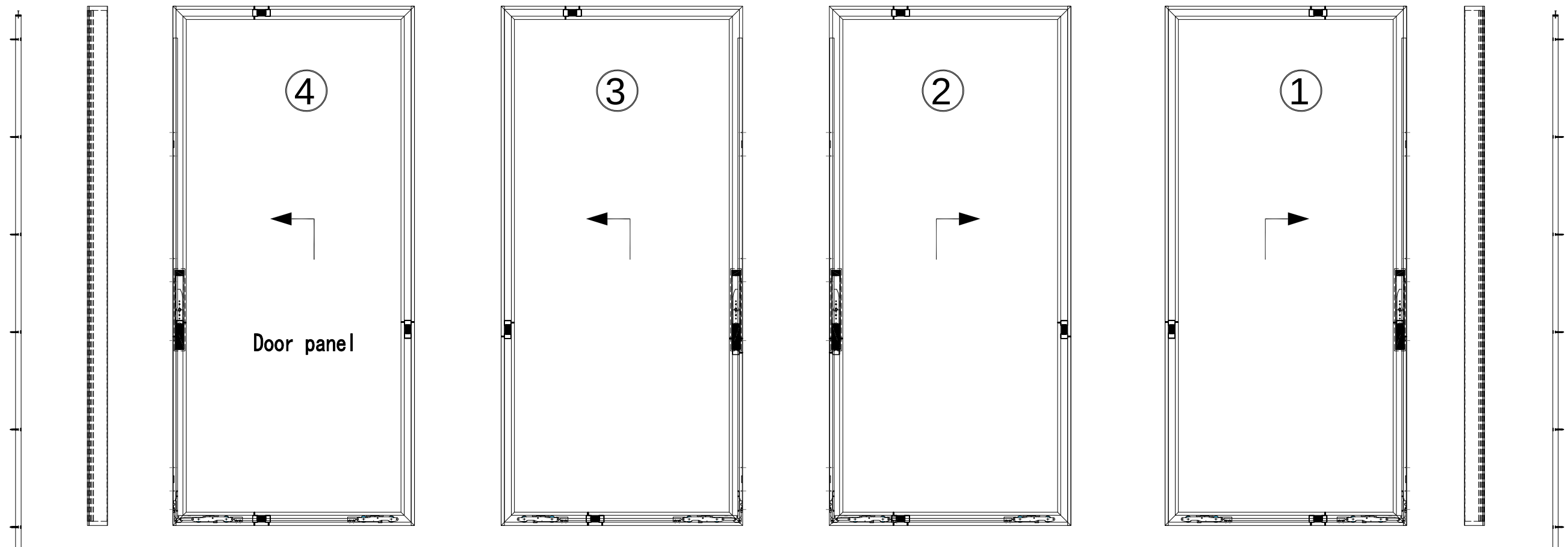
knife



Top track

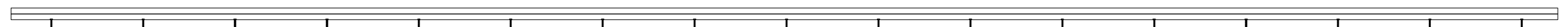
Side frame

Side frame



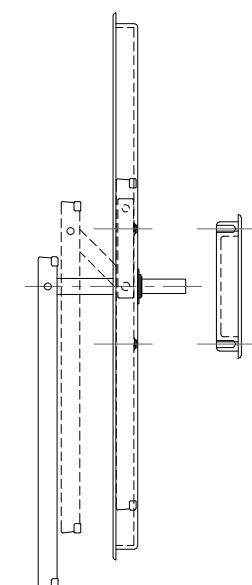
labyrinth-exterior side

labyrinth-exterior side



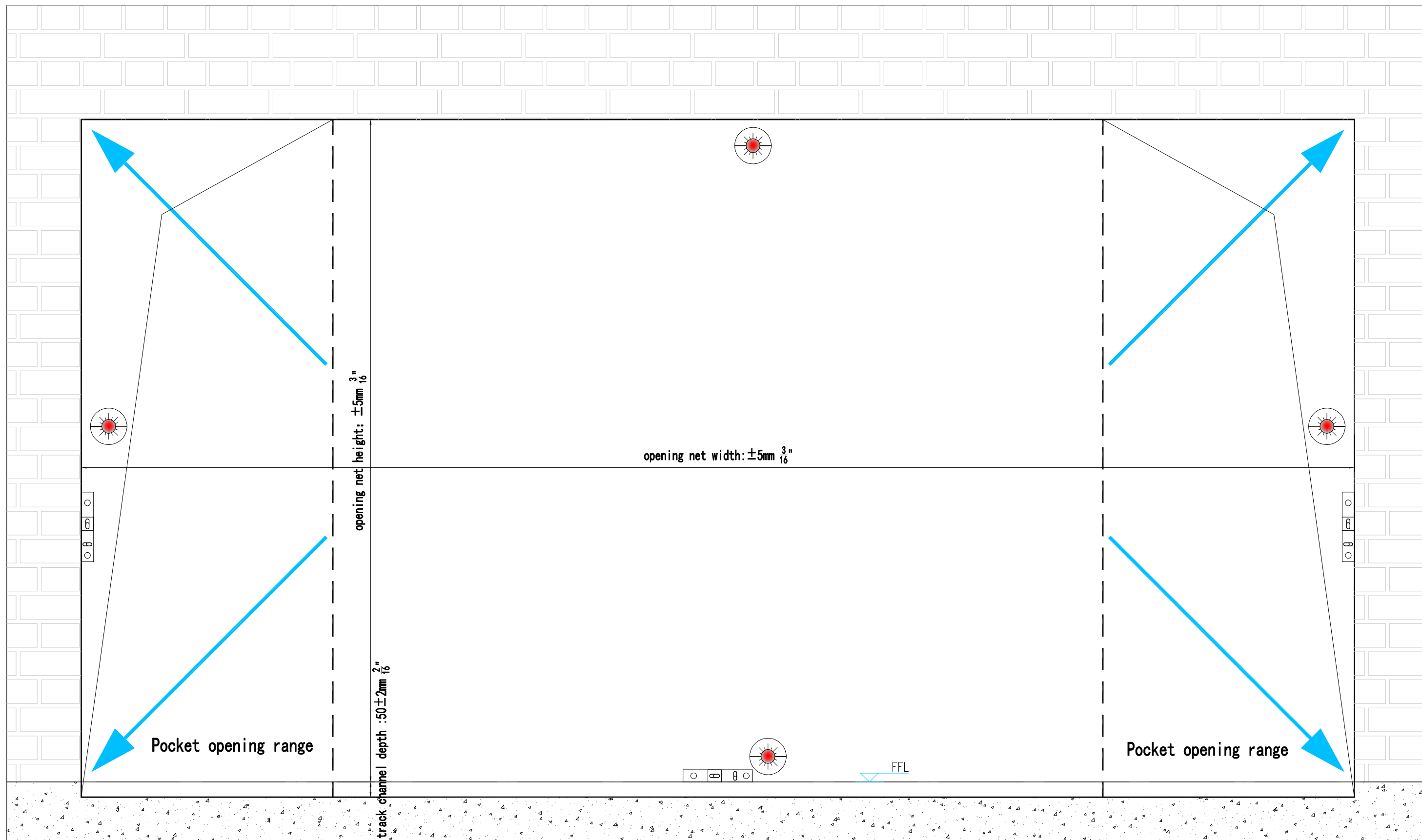
Bottom track

VIEW FROM INTERIOR



Recessed handle

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VIEW FROM INTERIOR

1. Verify Opening Dimensions and Installation Conditions

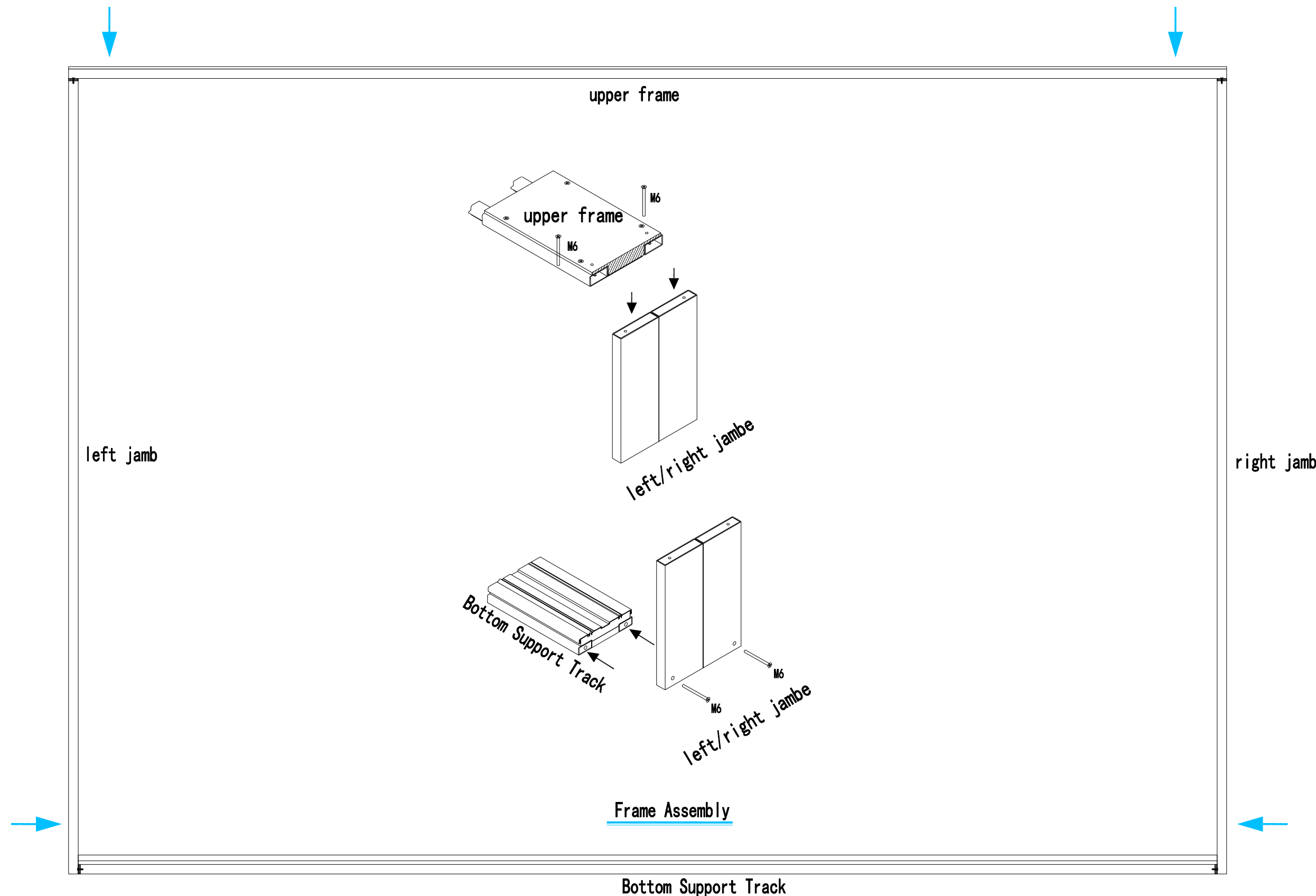
1.1 Confirm door opening dimensions as shown in the figure: height, width, and diagonal dimensions. The inner surface of the opening shall be flat within $\pm 5\text{ mm}$.

1.2 Confirm wall thickness; for double track, it shall be $\geq 7\frac{1}{2}"$ (195 mm).

1.3. Confirm the installation space for the bottom track. It is recommended that the floor area around the track, about $4\frac{3}{4}"$ ($2\frac{3}{8}"$ on each side) should not be tiled until after the door installation is completed.

1.4 The bearing capacity of the track foundation should be evaluated to avoid settlement that could cause track deformation and affect door leaf operation.

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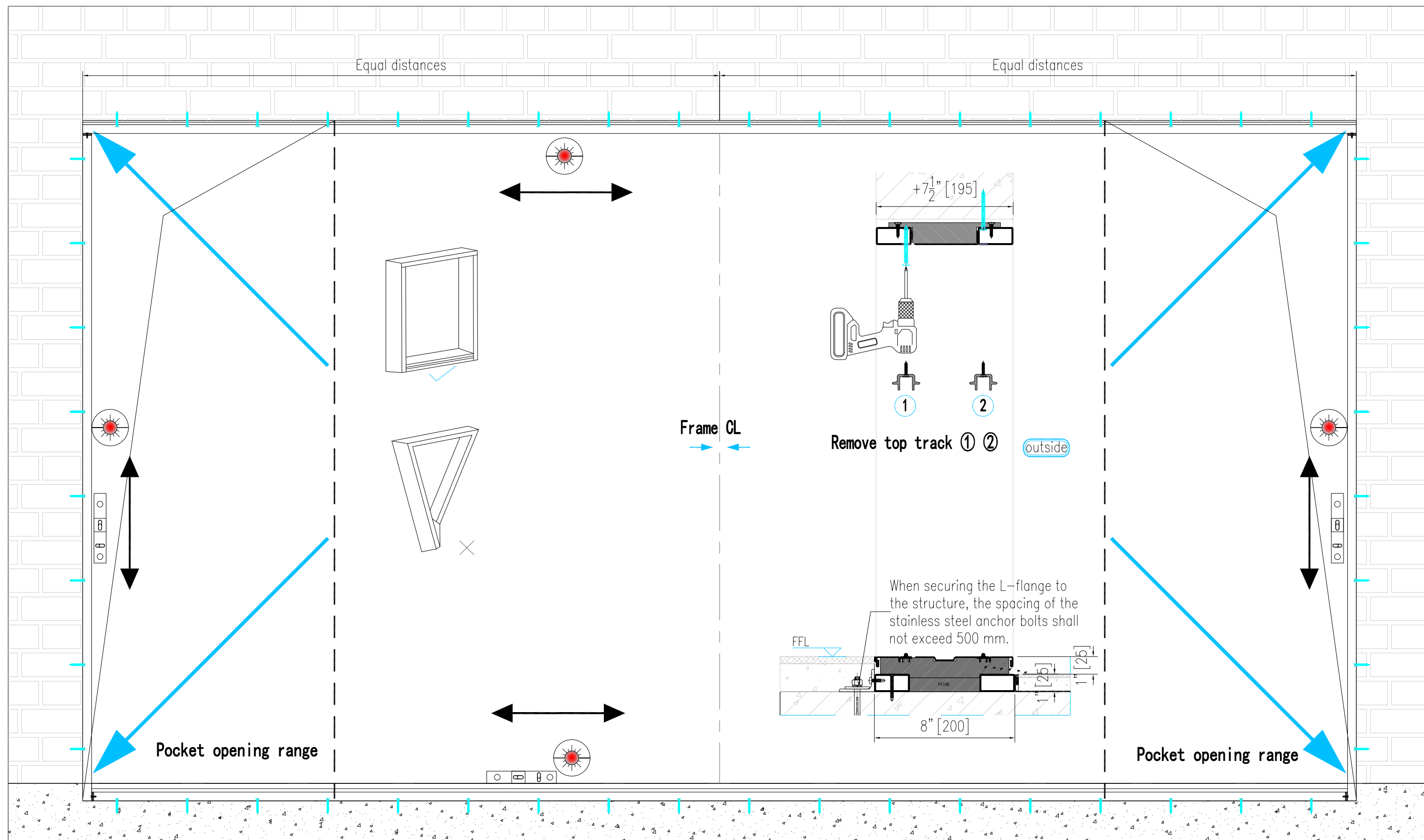
VIEW FROM INTERIOR

2. Frame Assembly

2.1 Connect the left and right frames to the top and bottom frames as shown in the drawing.

Note: Pay attention to the inside/outside orientation.

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VIEW FROM INTERIOR

2. Install the frame

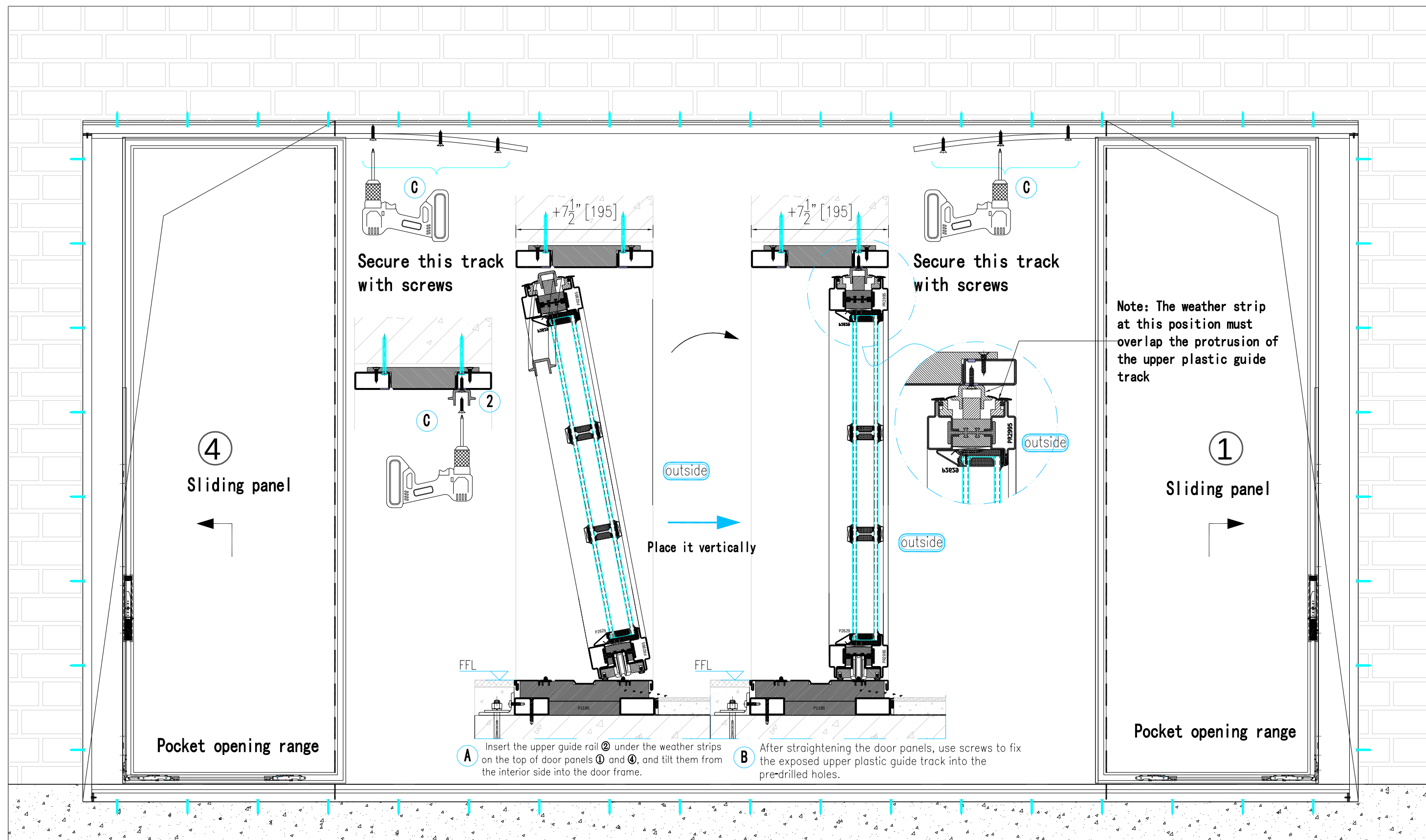
2.2 Move the assembled outer door frame into the door opening. Place the frame into the opening without twisting or distorting it.

2.3 Align the frame to its fixed position, ensuring that the center of the frame is aligned with the center of the door opening.

2.4 Remove the upper plastic guide rails (as shown in the drawing) one by one and keep them in a safe place; they will be used later during the door leaf installation.

2.5 Calibrate the verticality, diagonal dimensions, and other measurements of the outer frame on the top, left, right, and bottom sides (tolerance: $\pm 0''$). After repeated verification to ensure everything is correct, proceed to secure the outer frame in place. !!!

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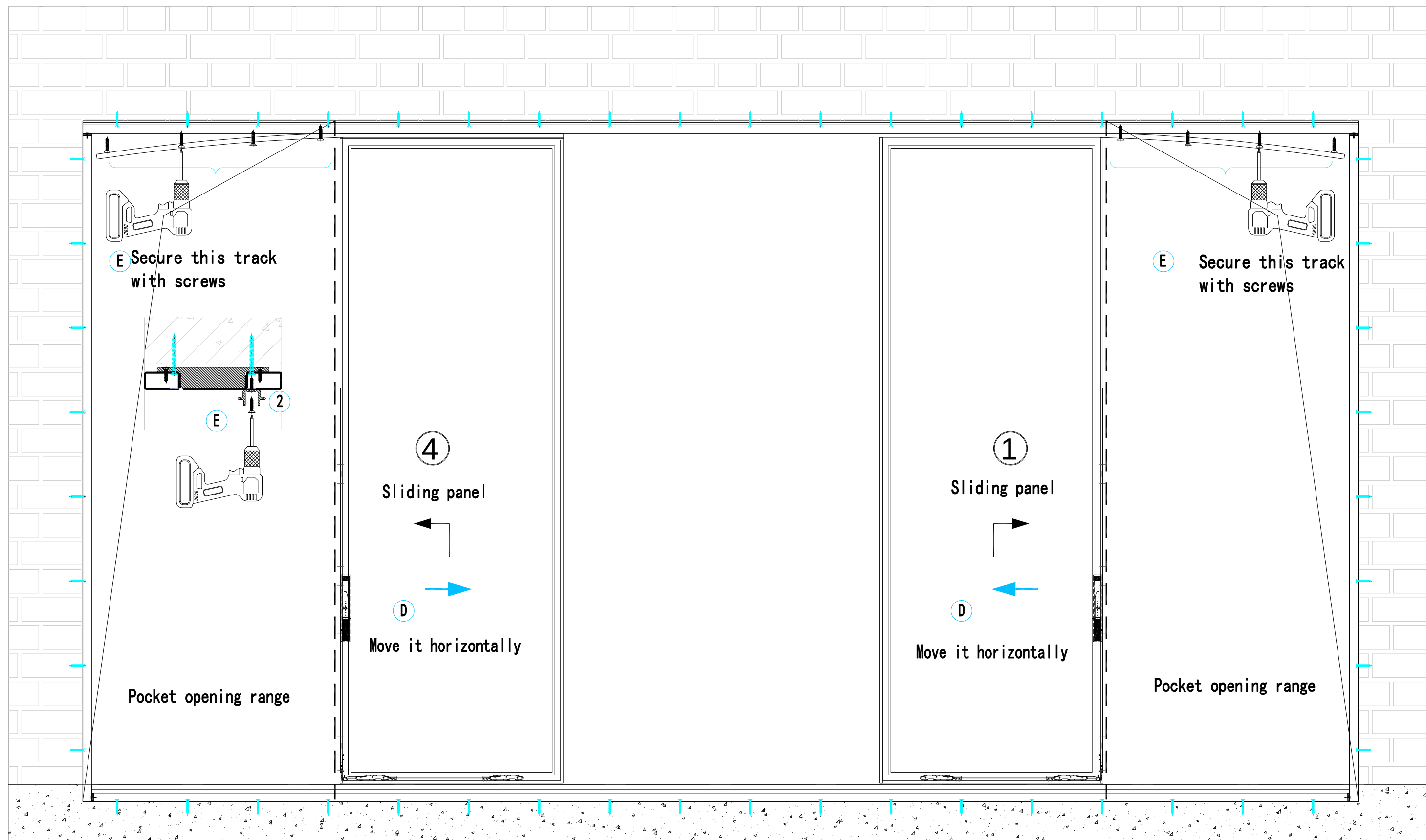
3. Install sliding panels ① and ④

3.1 (A) Insert the upper guide track ② under the weather strips on the top of door panels ① and ④, and tilt them from the interior side into the door frame.

3.2 (B) After straightening the door panels, use screws to fix the exposed upper plastic guide track into the pre-drilled holes.

3.3 (C) Use screws to secure the exposed guide rail ② into the pre-drilled holes.

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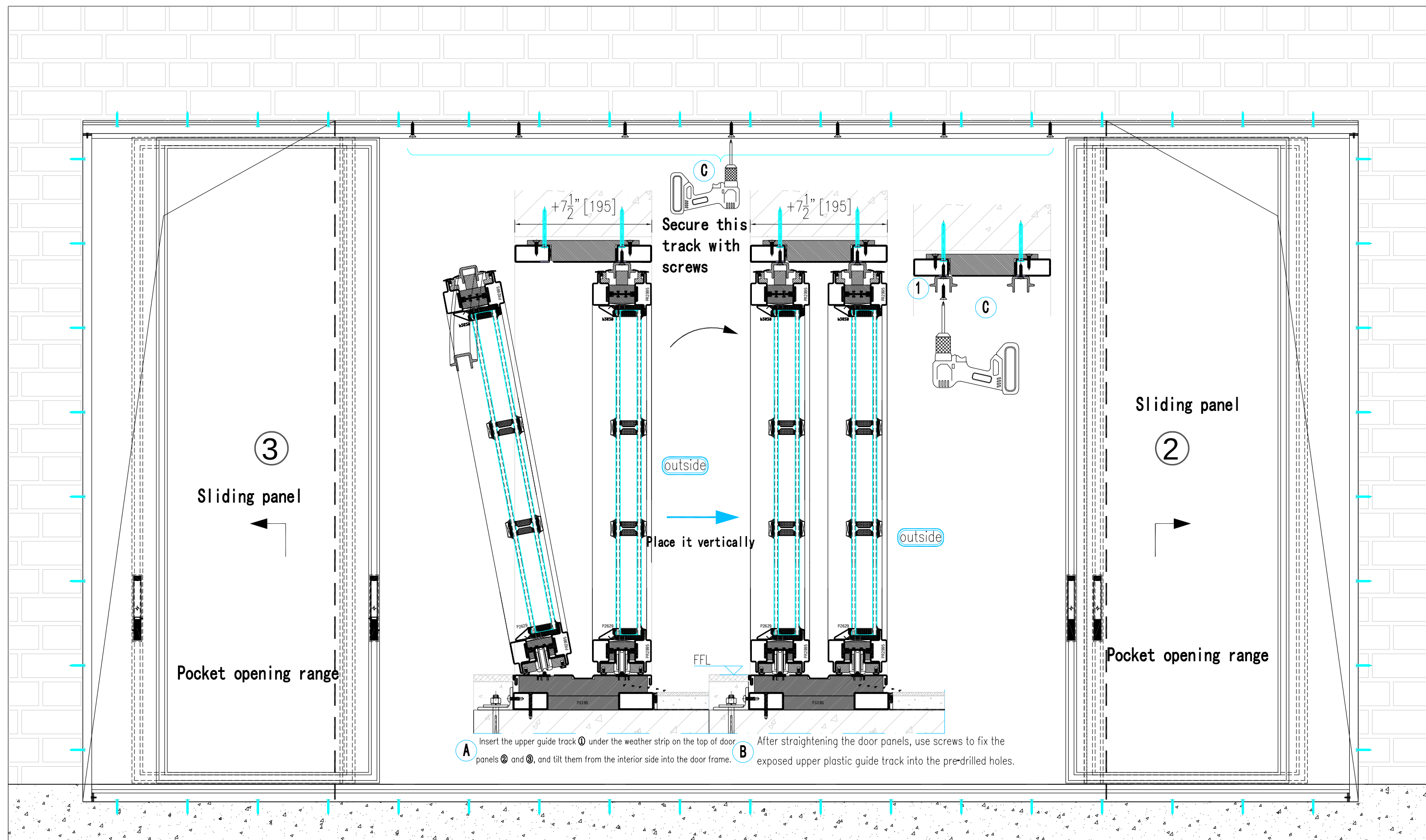
VIEW FROM INTERIOR

3. Install sliding panels ① and ④

3.4 (D) Move sliding panels ① and ④ toward the side where the track has already been fixed, so that the unfixed portion is exposed.

3.5 (E) Use screws to secure the exposed guide track No. ② into the pre-drilled holes.

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VIEW FROM INTERIOR

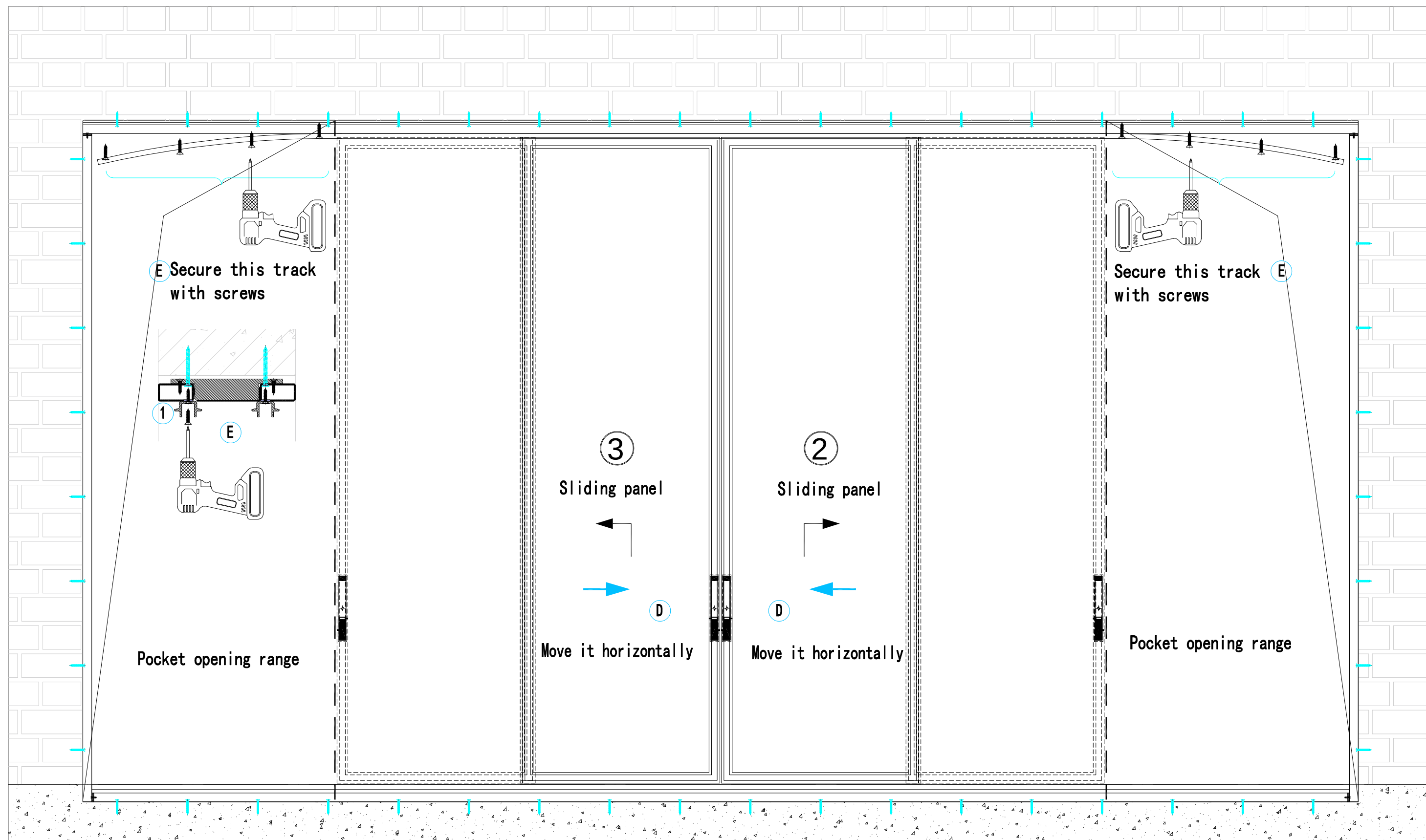
4. Install sliding door panel ② and ③

4.1 (A) Insert the upper guide track ① under the weather strip on the top of door panels ② and ③, and tilt them from the interior side into the door frame.

4.2 (B) After straightening the door panels, use screws to fix the exposed upper plastic guide track into the pre-drilled holes.

4.3 (C) Use screws to secure the exposed guide track ① into the pre-drilled holes.

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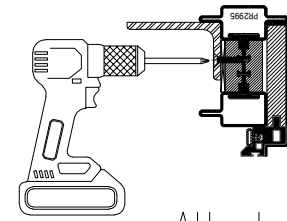
VIEW FROM INTERIOR

4. Install sliding door panels ② and ③

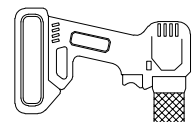
4.4 (D) Move sliding panel ② and ③ toward the side where the track has already been fixed, so that the unfixed portion is exposed.

4.5 (E) Use screws to secure the exposed guide track ① into the pre-drilled holes.

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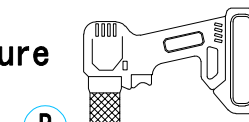


A Attach the flange to the labyrinth;



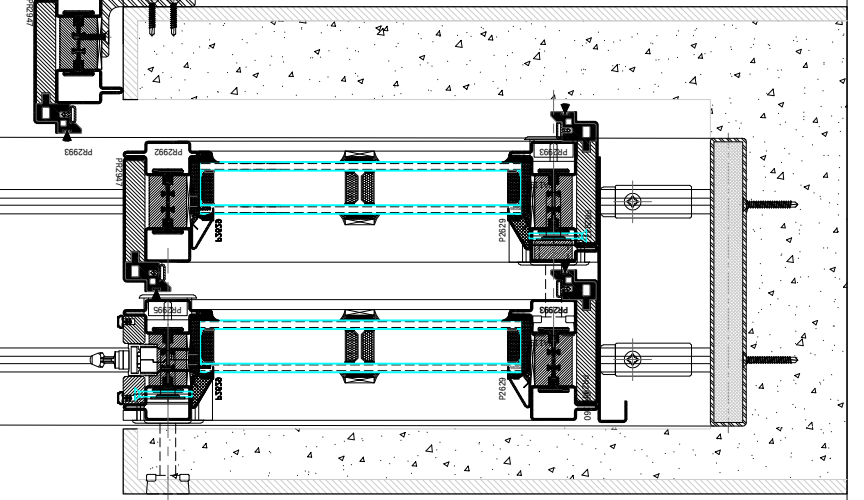
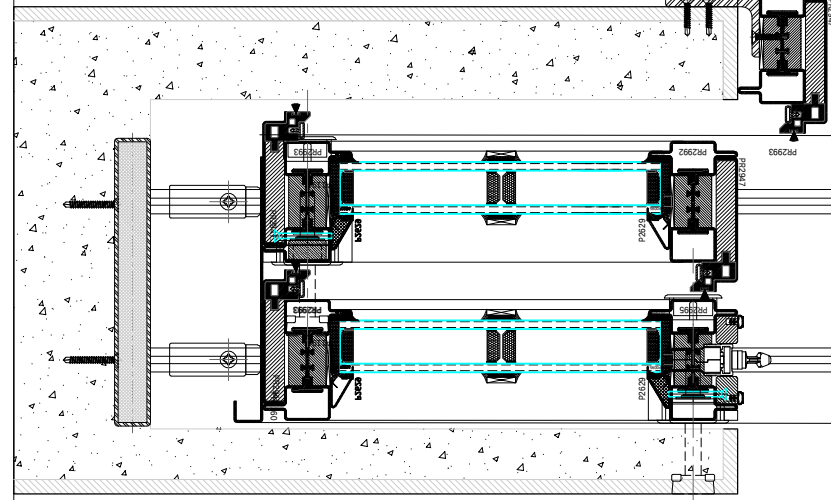
B Use screws to secure the profile and flange to the wall.

Use screws to secure the profile and flange to the wall.



Finished surface width

Note: This finished surface dimension is important! No tolerance is permitted.



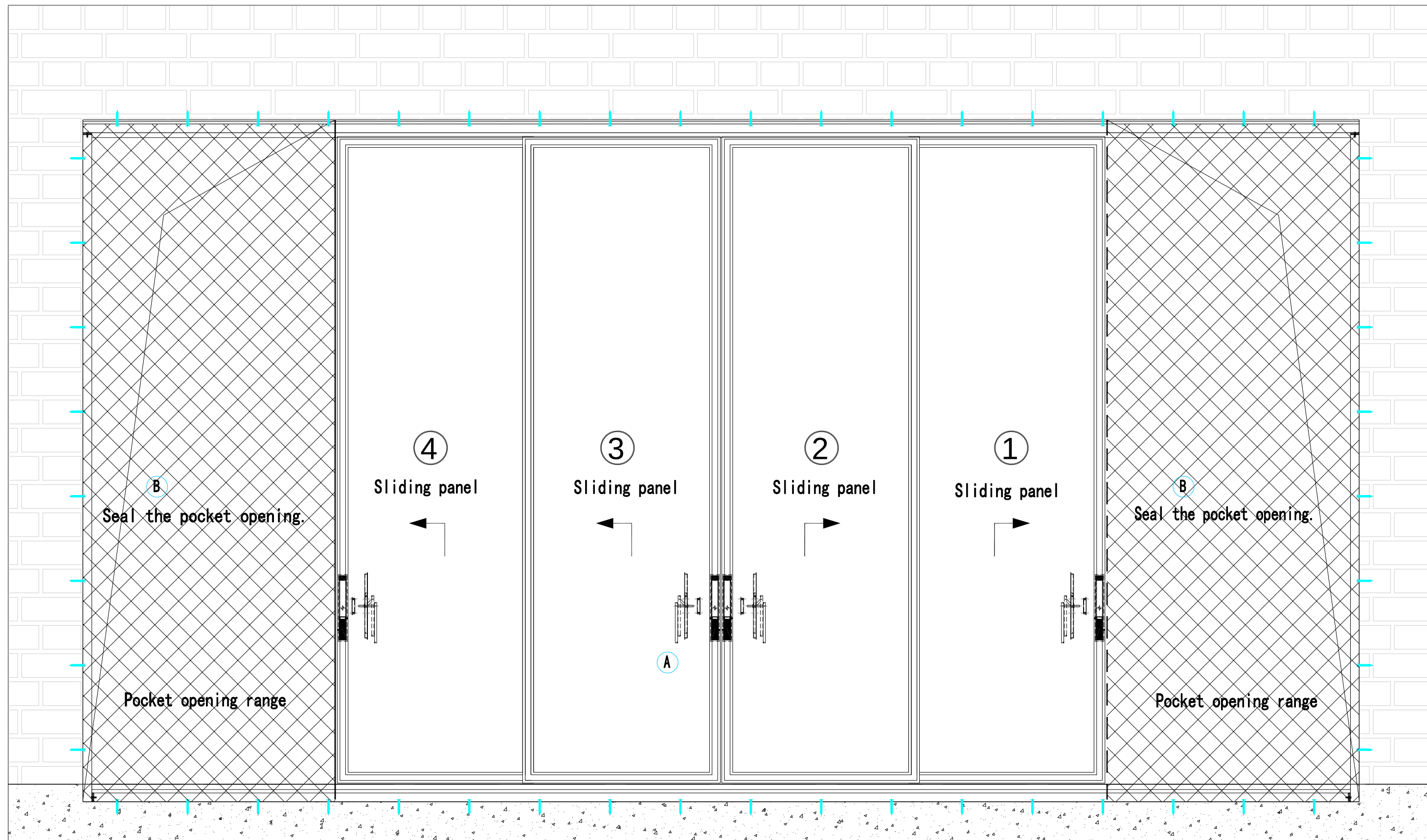
VIEW FROM INTERIOR

5. Install the fixed labyrinth on the exterior side

5.1 (A) Attach the flange to the labyrinth;

5.2 (B) Secure the labyrinth to the wall, ensuring that the finished surface dimensions are correct.

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VIEW FROM INTERIOR

6. Installation of concealed handle

6.1 (A) Mount the concealed handle into the designated holes.

6.2 (B) The pocket area shall be closed off as part of the interior finishing work.

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