

Secco OS2 75AS Lift and Slide Installation Guide-XO



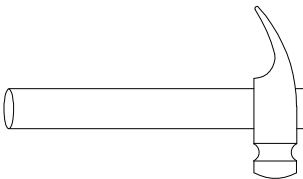
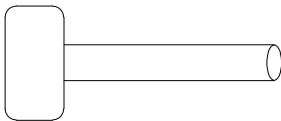
steel shim

BLACK SILICON
silicone: [black]

4#

driller

caulking gun

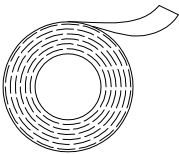


rubber hummer

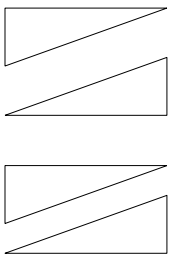
screws and dill bits



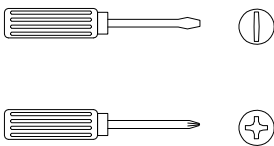
gasket tools



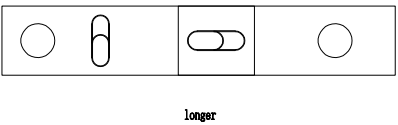
protection tape



wood shim

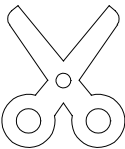


Phillips/flathead
screwdriver

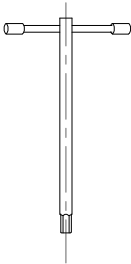


level

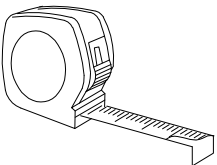
longer



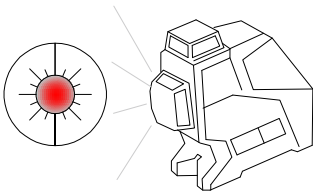
scissor



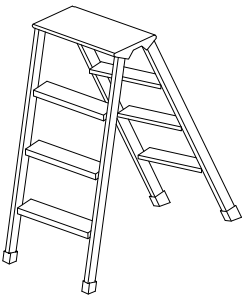
T-shaped hex wrench



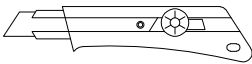
type



laser

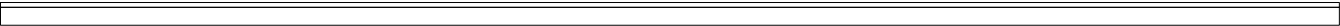


ladder



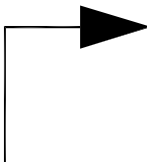
knife

upper frame*1



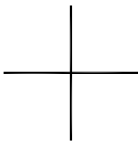
Sliding panel*1

1



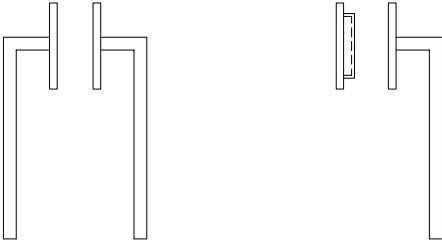
Fixed panel*1

2



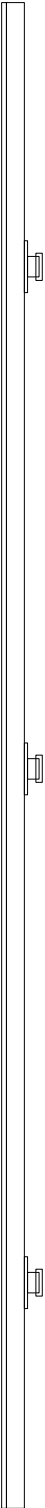
rubber stopper*1

right jamb*1



Exterior handle and interior
handle or Interior Handle with
Exterior Pull

left jamb*1

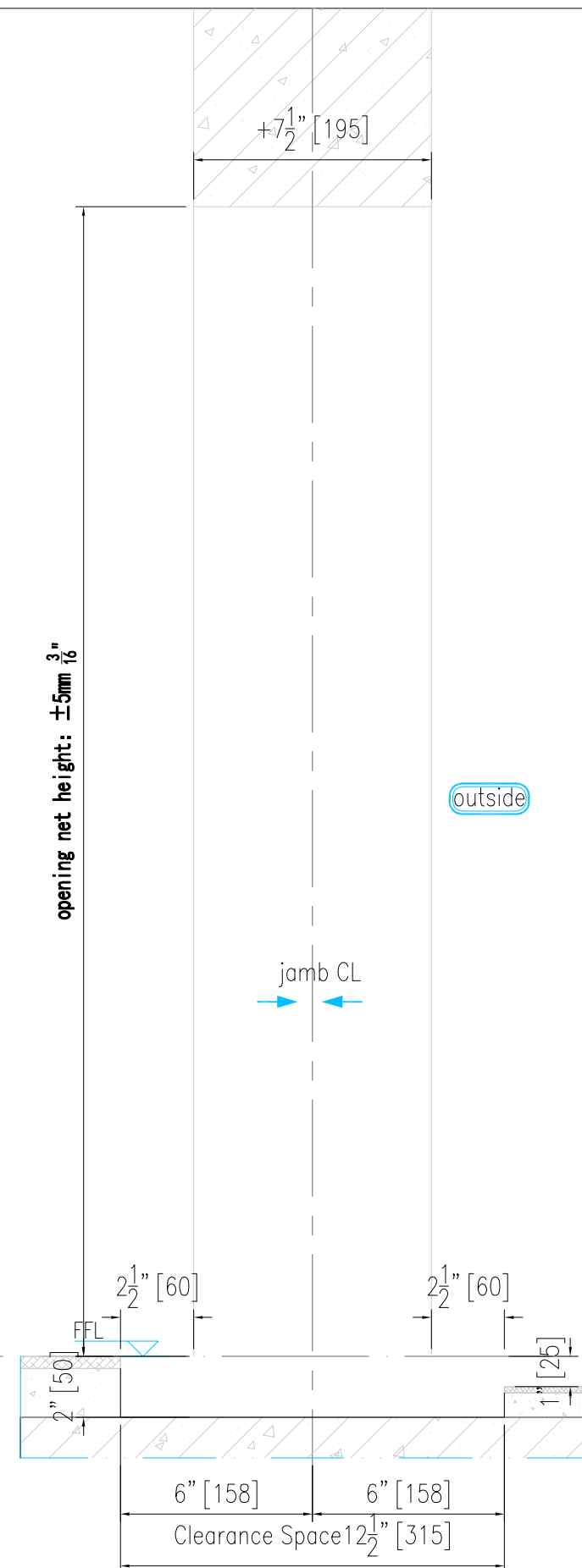
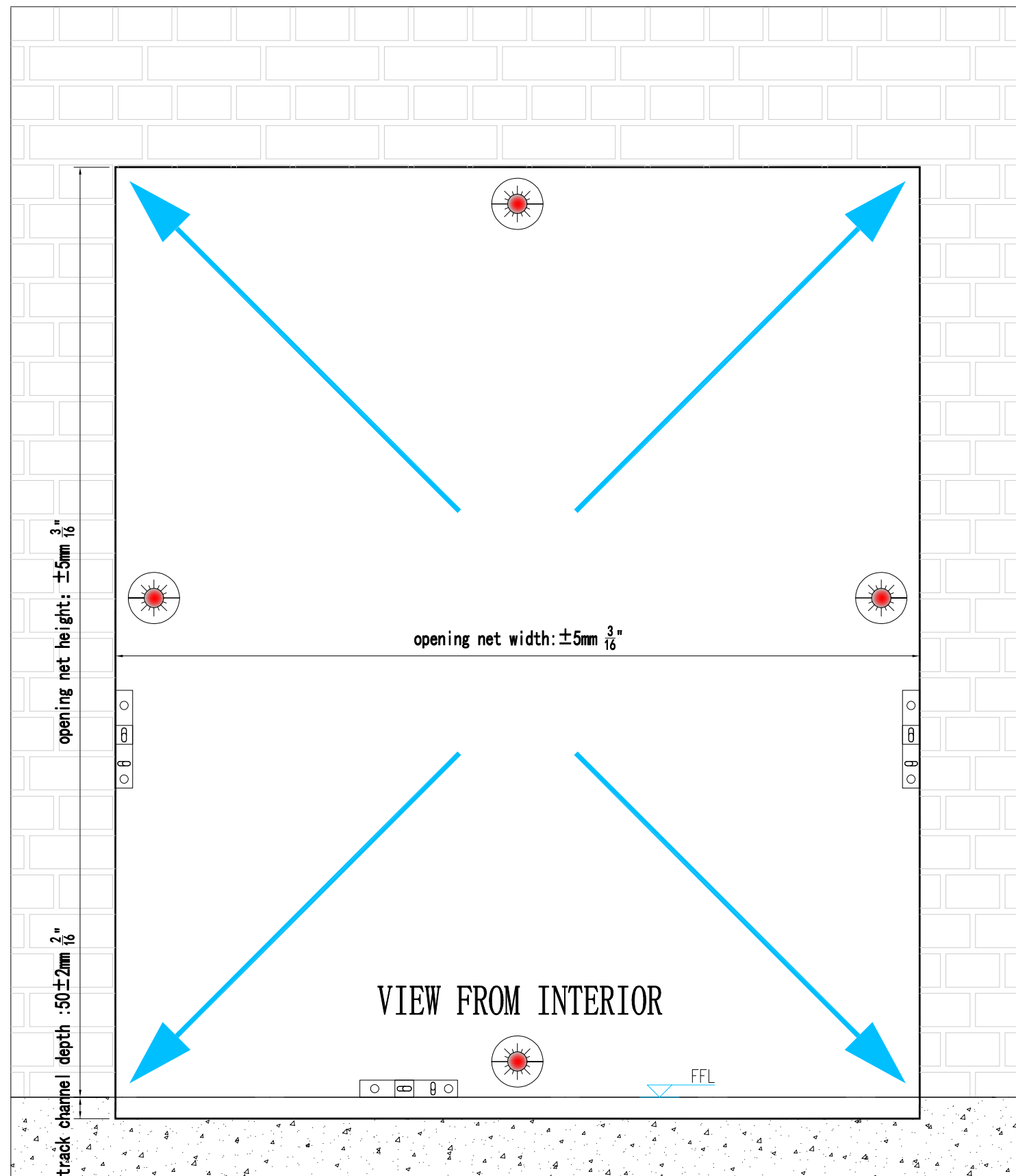


Bottom Track*1



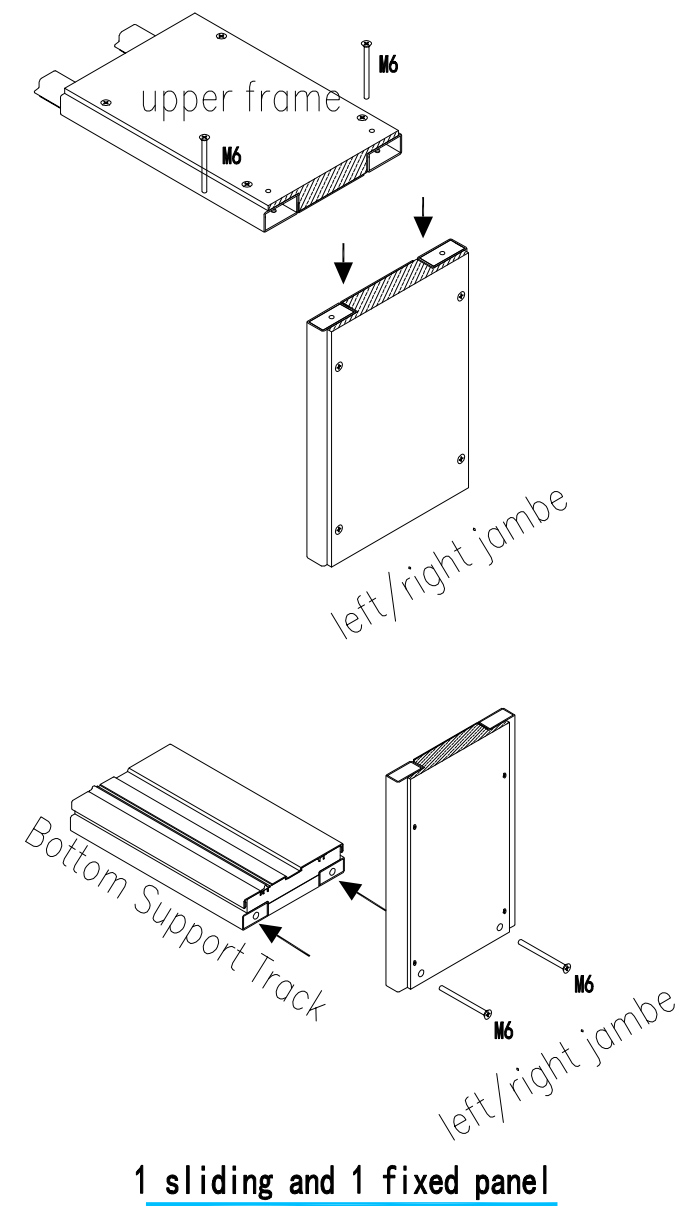
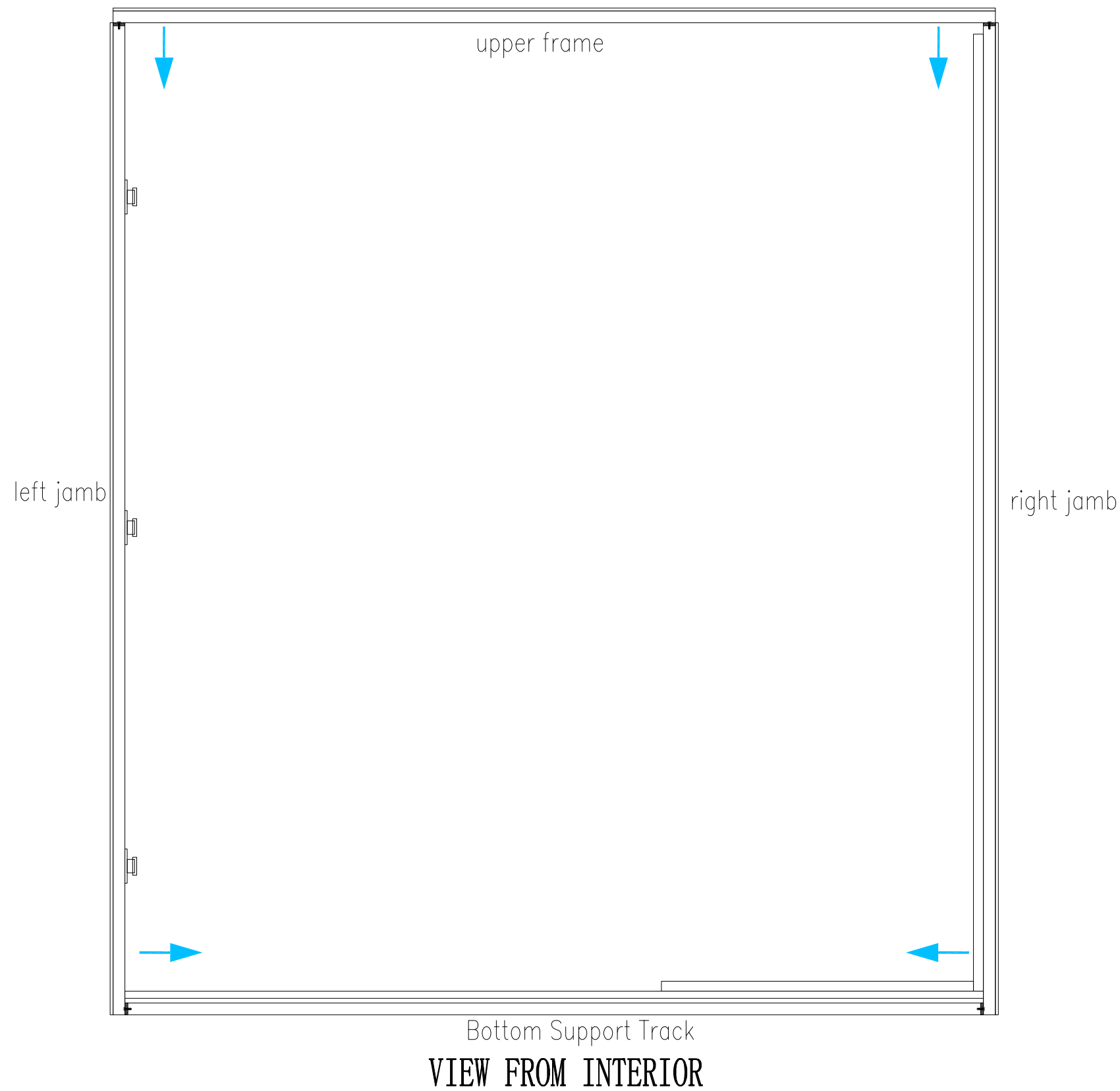
VIEW FROM INTERIOR

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1. Verify Opening Dimensions and Installation Conditions

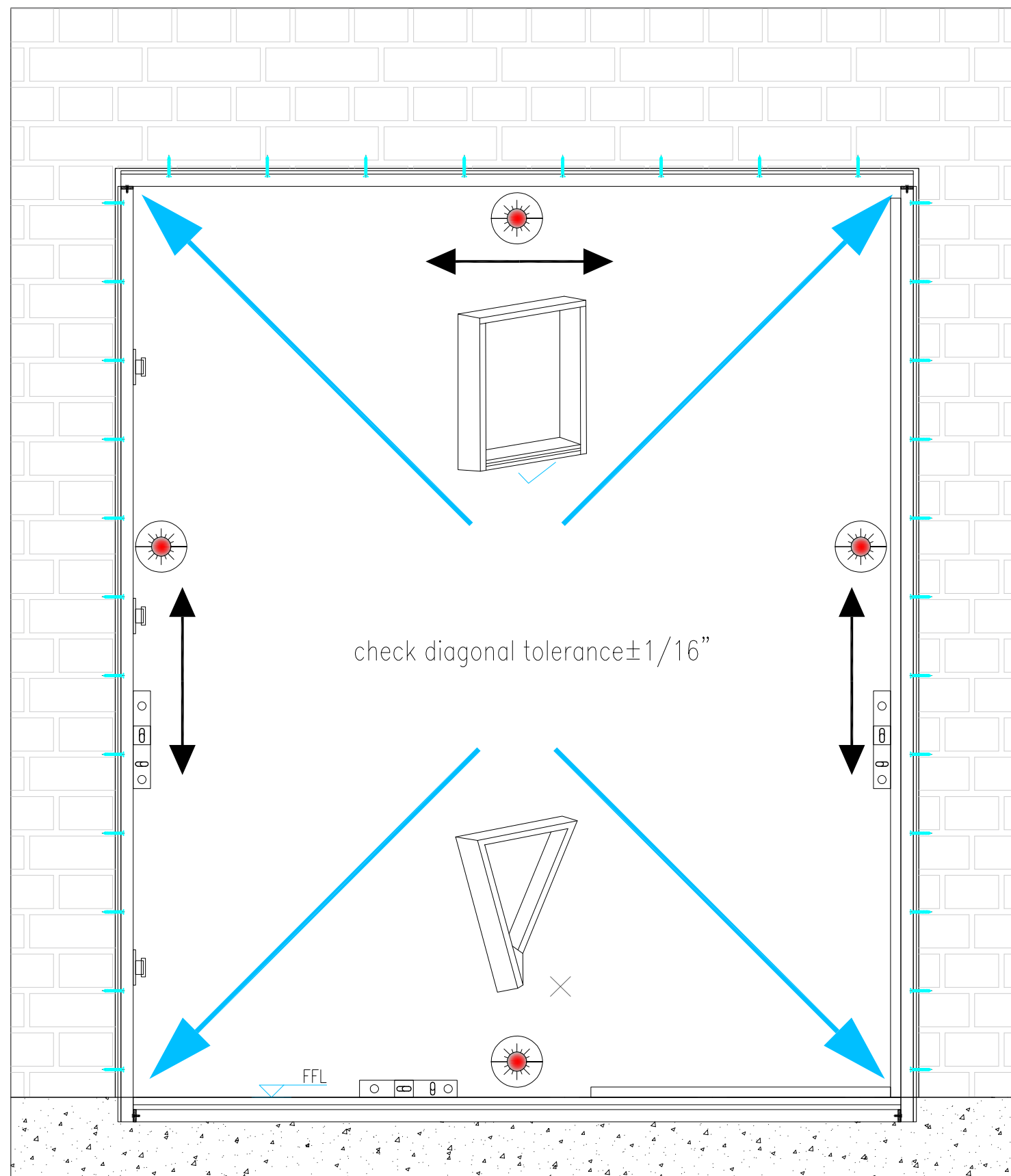
- 1.1 Confirm the opening dimensions as shown in the drawing, including height, width, and diagonal measurements. The surface of the opening should be level and plumb within ± 5 mm.
- 1.2 Confirm the wall thickness. For a double-track system, the wall thickness should be $\geq 7 \frac{1}{2}$ " (195 mm).
- 1.3 Confirm the recessed floor groove dimensions for the bottom track. It is recommended to leave a $2 \frac{3}{8}$ " (60 mm) area around the track unfinished and install the floor finish only after the door installation is complete.
- 1.4 The load-bearing capacity of the track foundation should be evaluated to prevent settlement, which could cause track deformation and affect the operation of the door panels.



2. Frame Assembly

Connect the left and right frames to the top and bottom frames as shown in the drawing.
Note: Pay attention to the inside/outside orientation.

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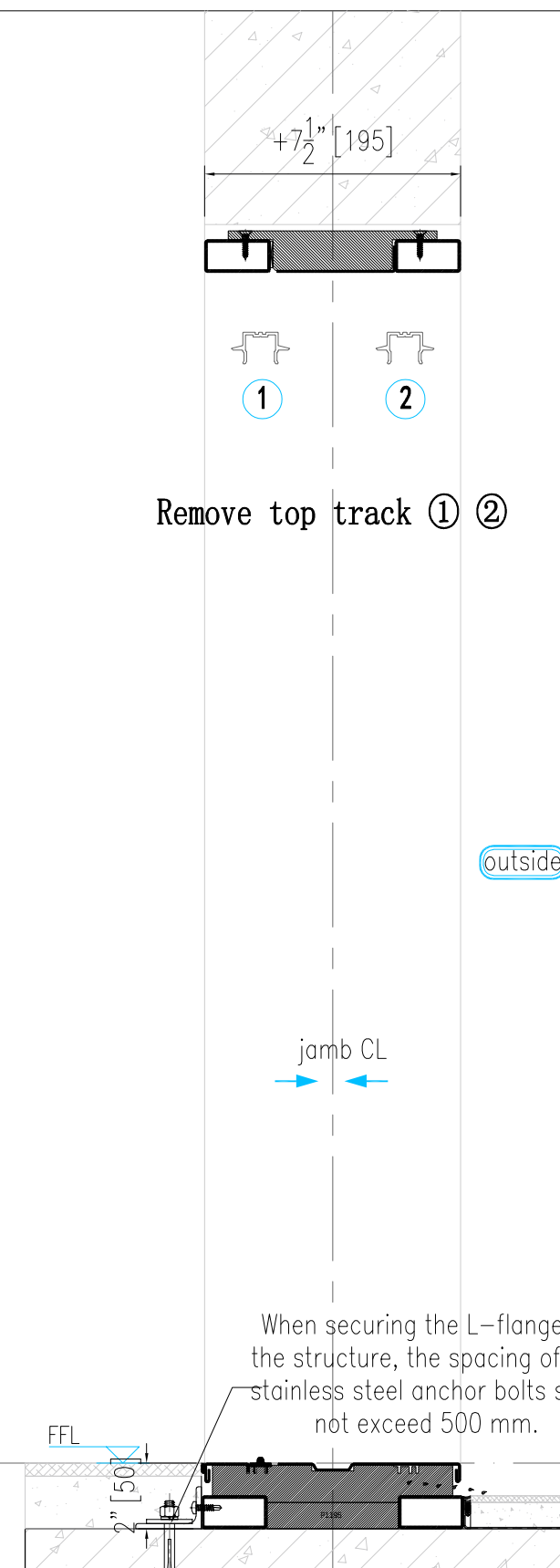
3. Install the Frame

3.1 Move the assembled outer frame into the opening. Ensure the frame is placed into the opening without any twisting or distortion.

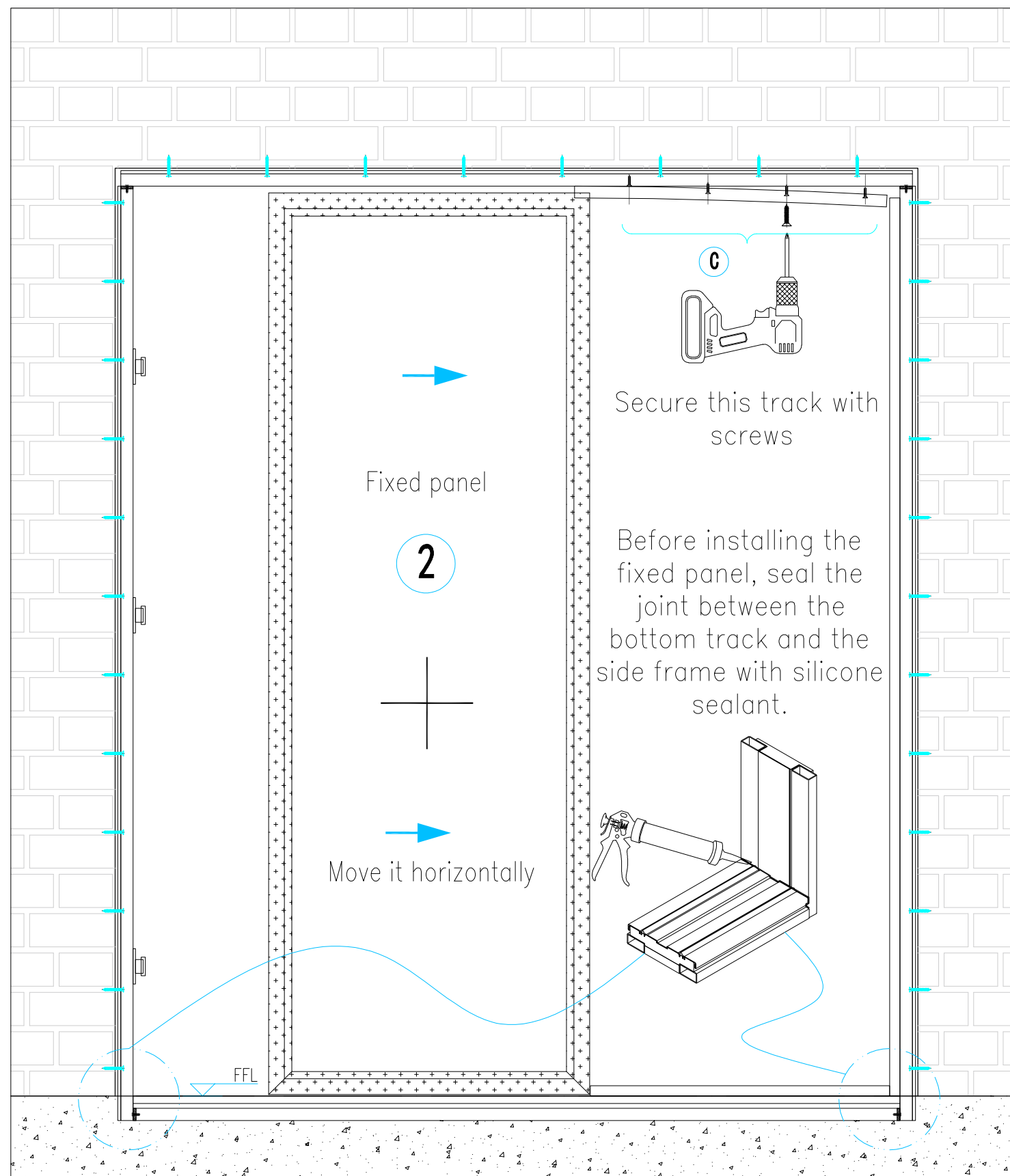
3.2 Align the frame in its correct installation position, ensuring that the centerline of the frame is aligned with the centerline of the opening.

3.3 Remove the upper plastic guide rails one by one as shown in the illustration and keep them in a safe place for later use during door panel installation.

3.4 Check and adjust the top, left, right, and bottom frame members for level, plumb, and diagonal dimensions. After repeatedly confirming that all dimensions are correct (tolerance: $\pm 0''$), the outer frame may then be securely fixed in place.



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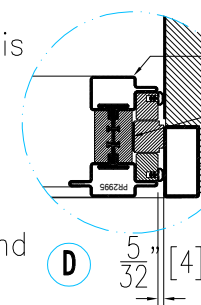
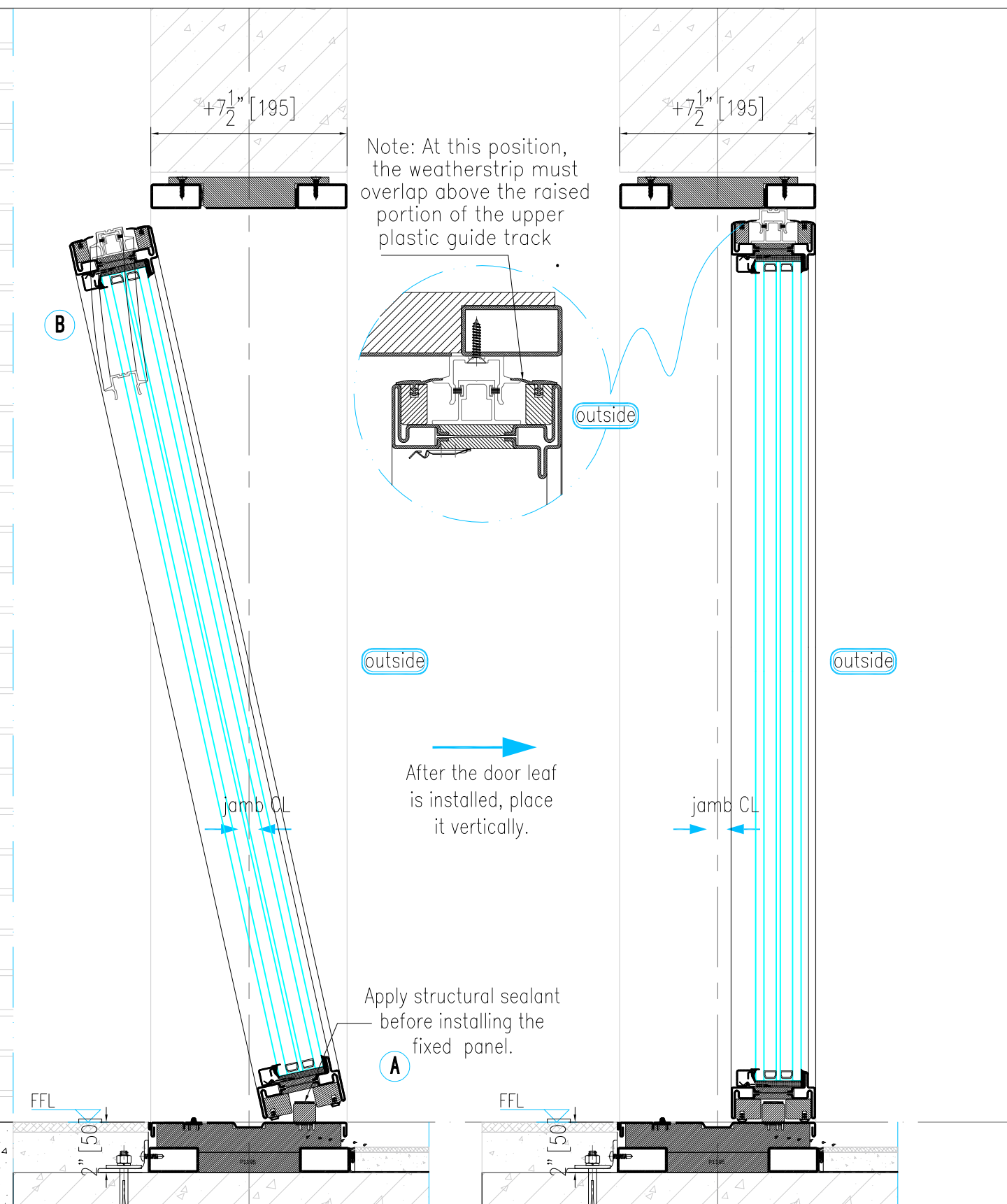
4. Installation of fixed panel

4.1 Before installing the fixed panel, apply silicone onto the fixed plastic block. The fixed panel will later be bonded to this plastic block.

4.2 Take out the previously removed No. ② plastic guide rail, place it under the top gasket of fixed panel, and install it into the frame together with the panel while keeping it tilted.

4.3 Use screws to fix the No. ② plastic guide track into the pre-drilled holes.

4.4 Move the fixed panel horizontally from left to right toward the right frame, keeping a 4 mm gap between the sash and the frame.



Fixed Panel

Apply structural sealant before installing the fixed panel

left/right jambe

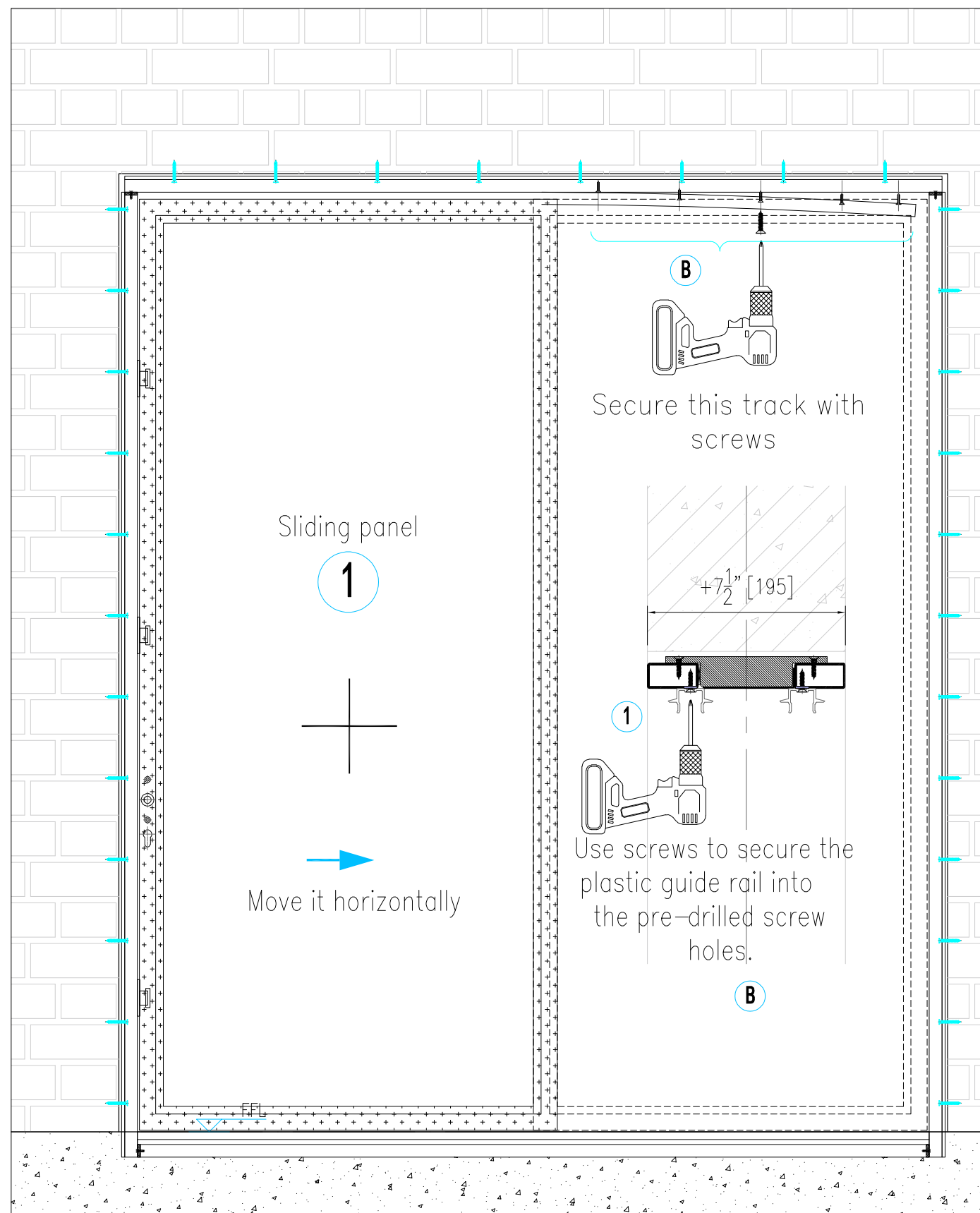
A

FRENCH STEEL
COMPANY

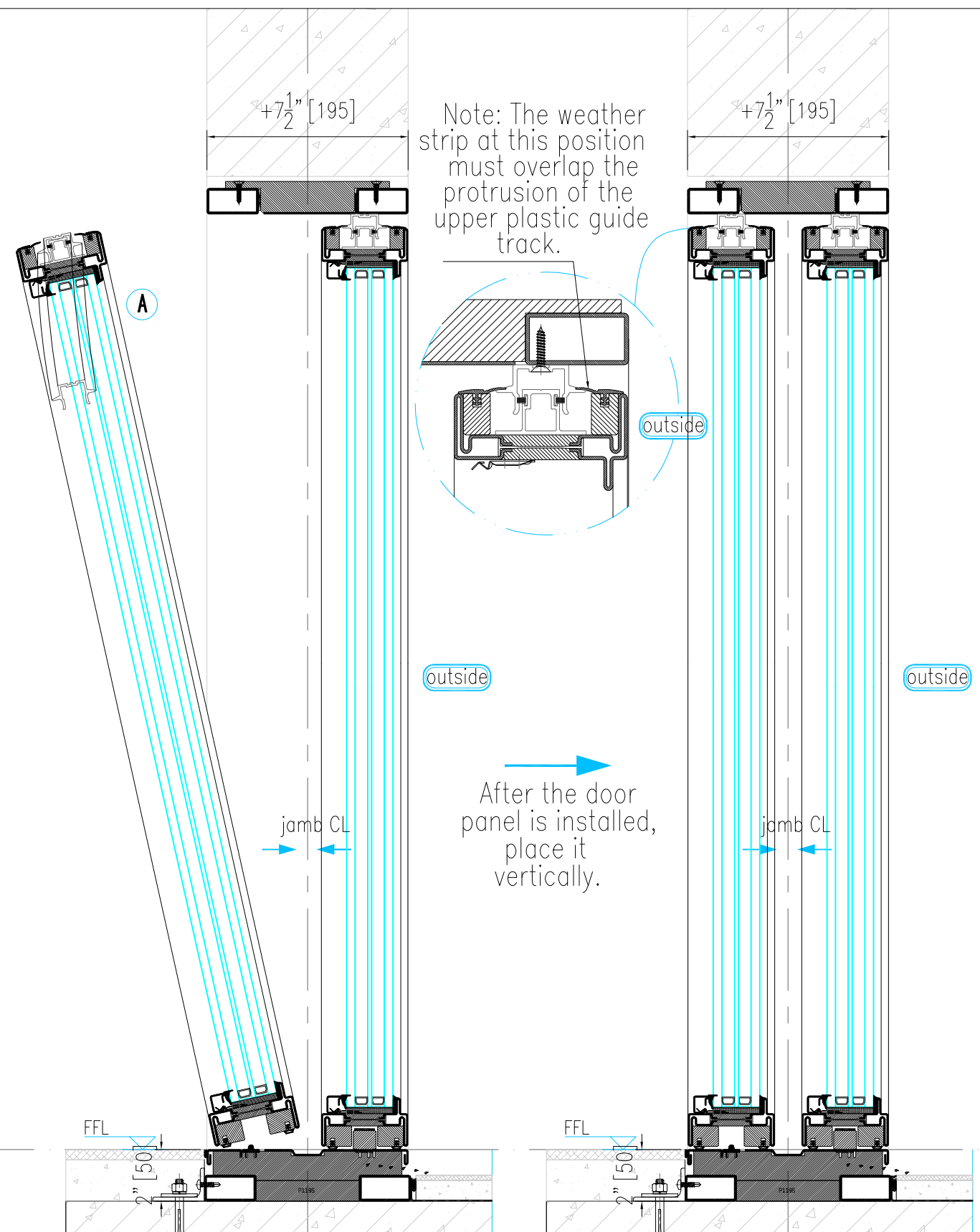
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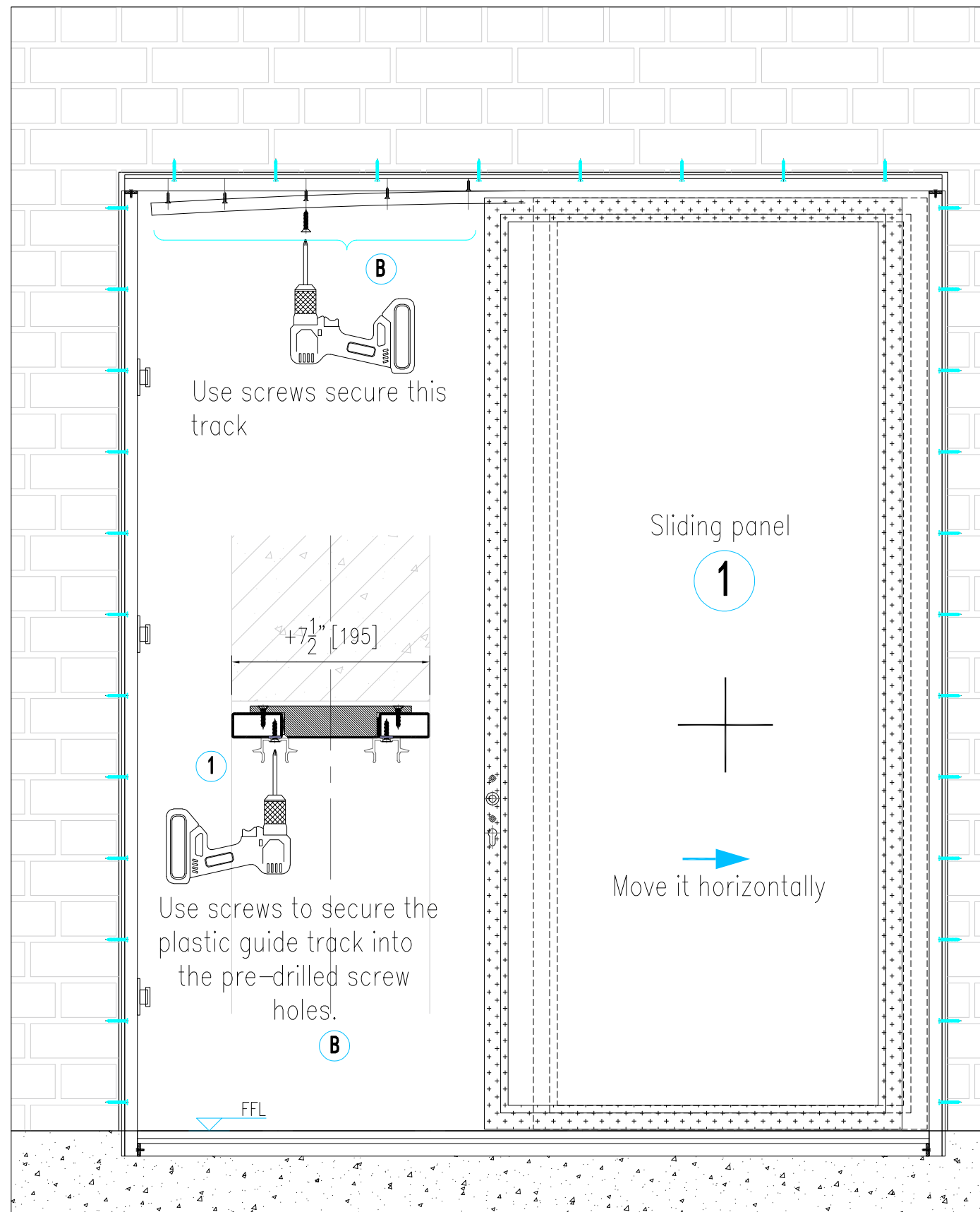


5. Install the sliding panel

5.1 Take out the previously removed No. 1 plastic guide rail, place it beneath the weather strip at the top of the sliding panel, and tilt the leaf together with the guide track into the frame during installation;

5.2 Use screws to secure the No. 1 plastic guide track into the pre-drilled holes.

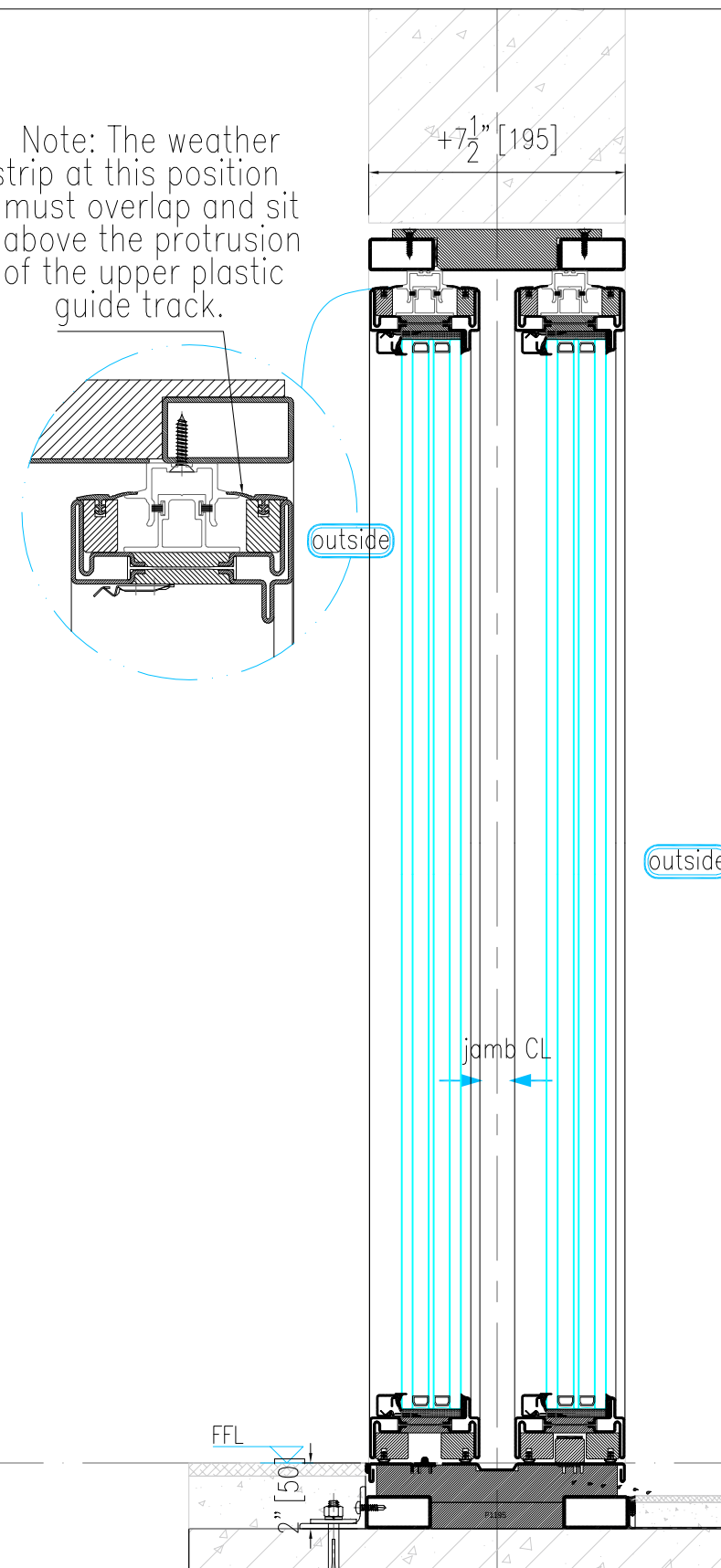
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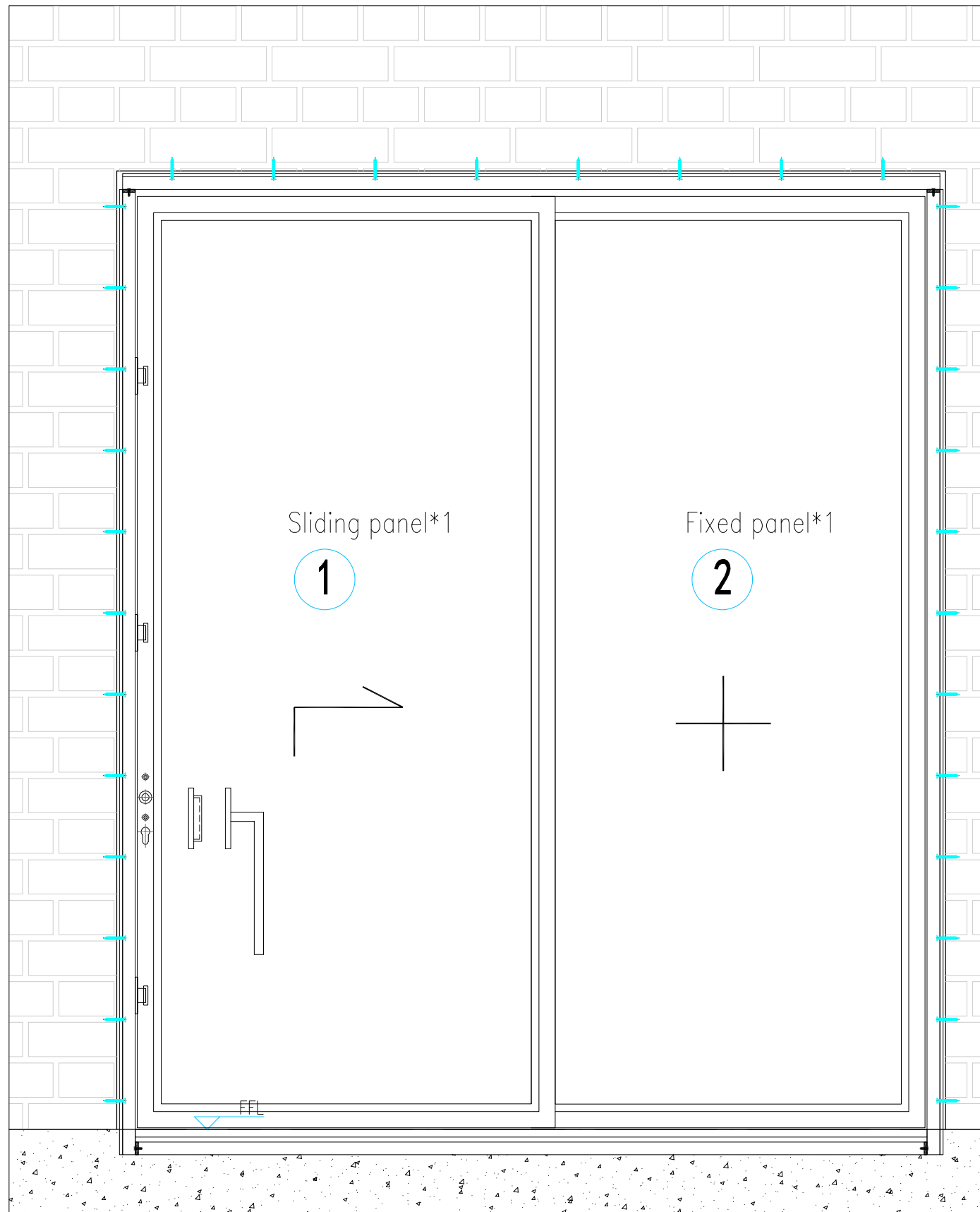
VIEW FROM INTERIOR

- 6.Installation of the sliding panel
 6.1.Move the sliding panel horizontally to the right to expose the unsecured left side guide track;
 6.2 Use screws to secure the No.1 plastic guide rail into the pre-drilled holes.

Note: The weather strip at this position must overlap and sit above the protrusion of the upper plastic guide track.

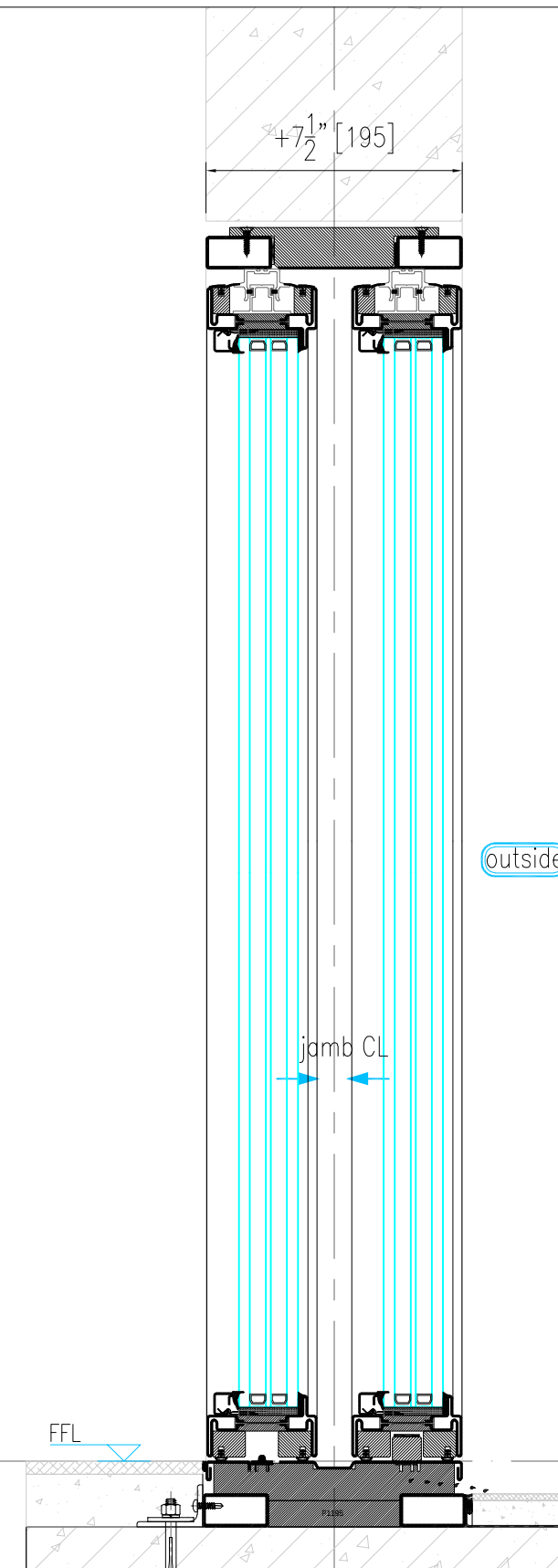


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Install Handles



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