



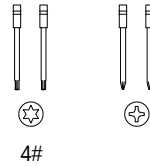
Secco OS2 75 Fixed Unit Installation Guide



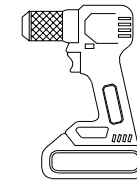
steel shim



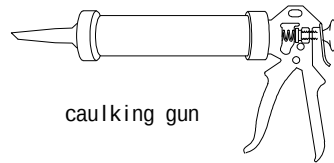
silicone: [black]



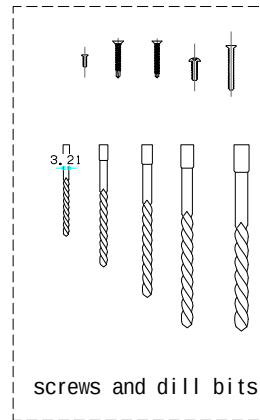
4#



driller



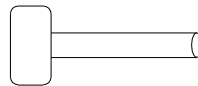
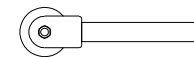
caulking gun



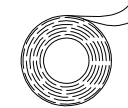
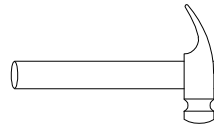
screws and dill bits



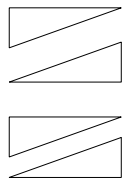
gasket tools



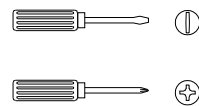
rubber hummer



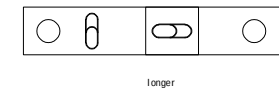
protection tape



wood shim

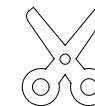


Phillips/flathead screwdriver

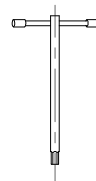


level

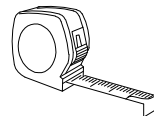
longer



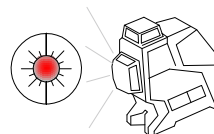
scissor



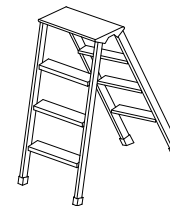
T-shaped hex wrench



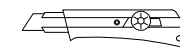
type



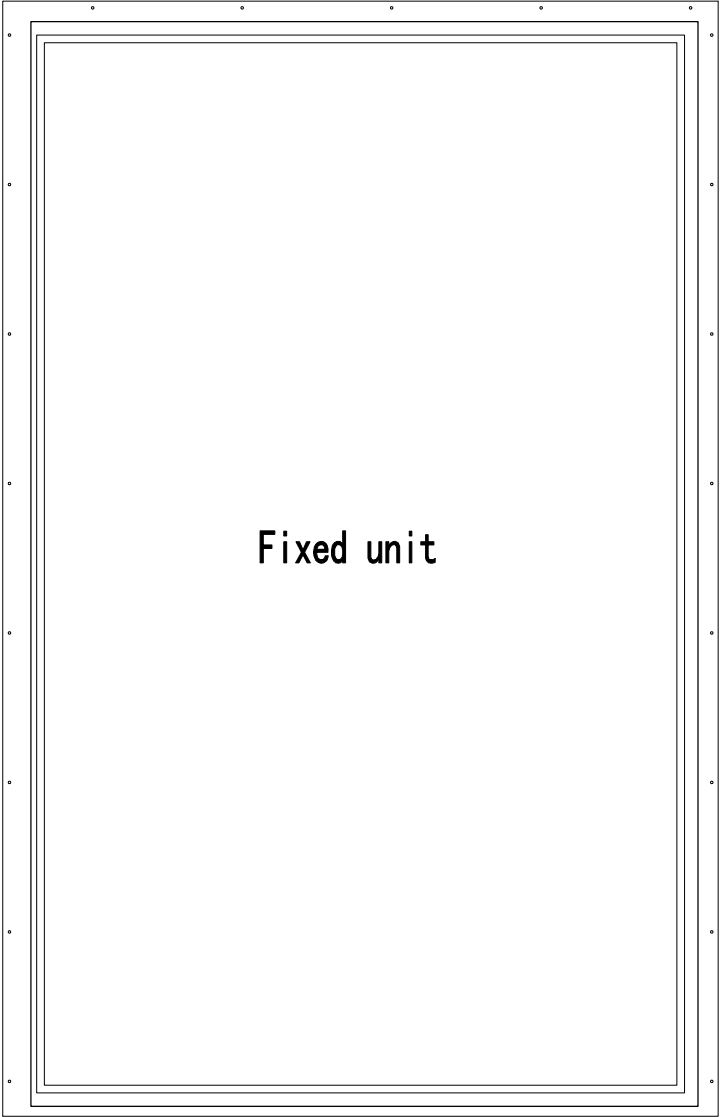
laser



ladder

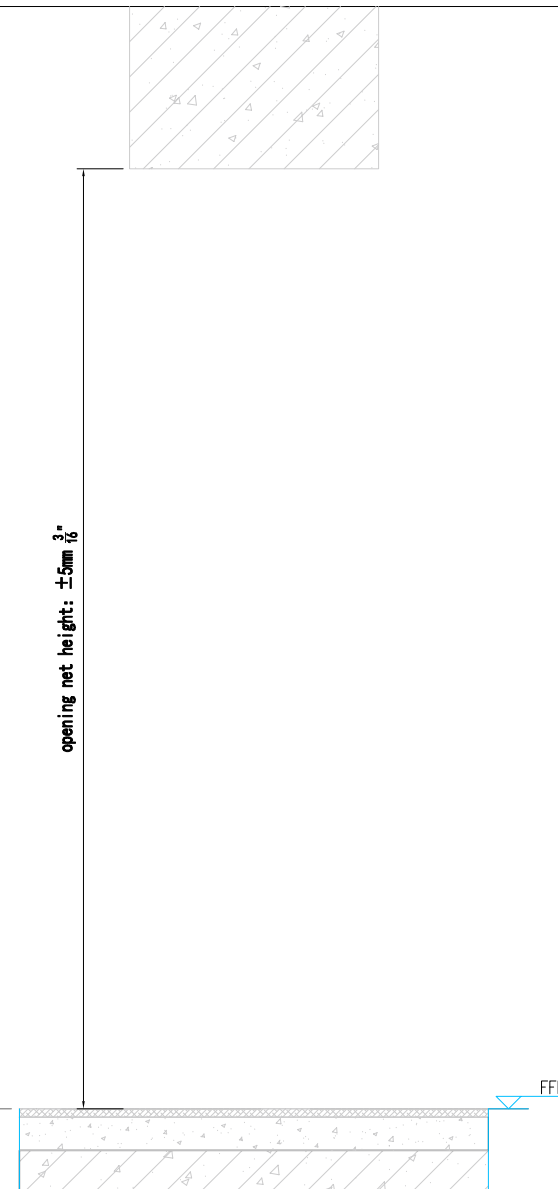
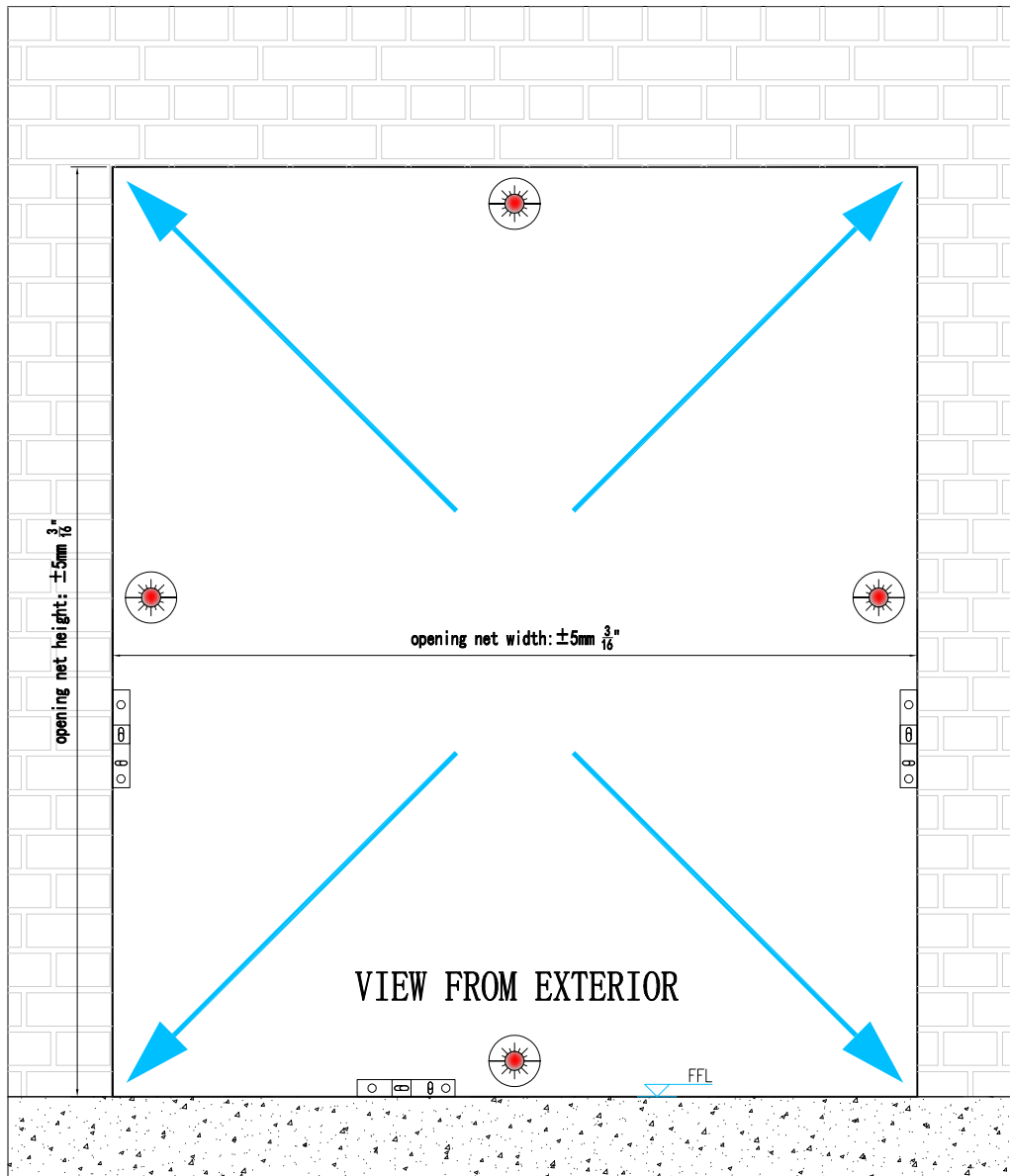


knife



VIEW FROM EXTERIOR

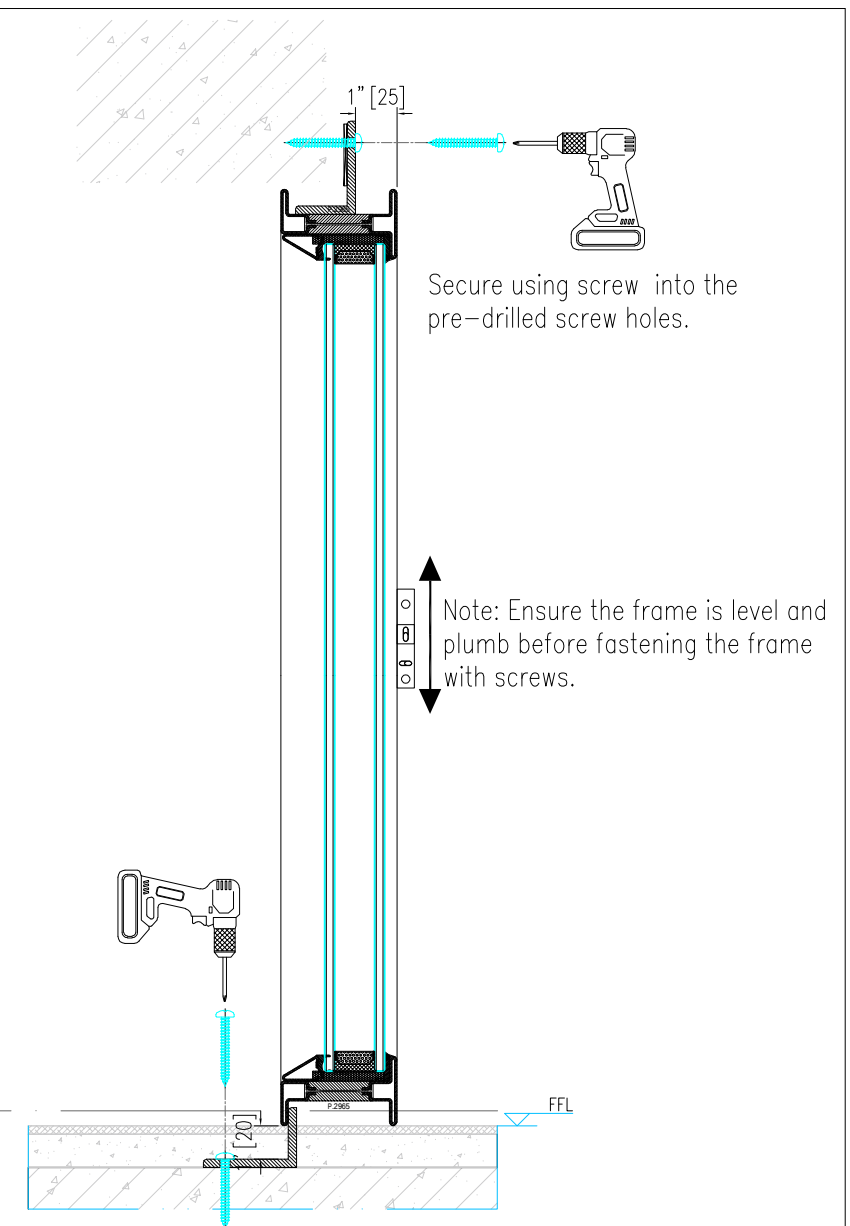
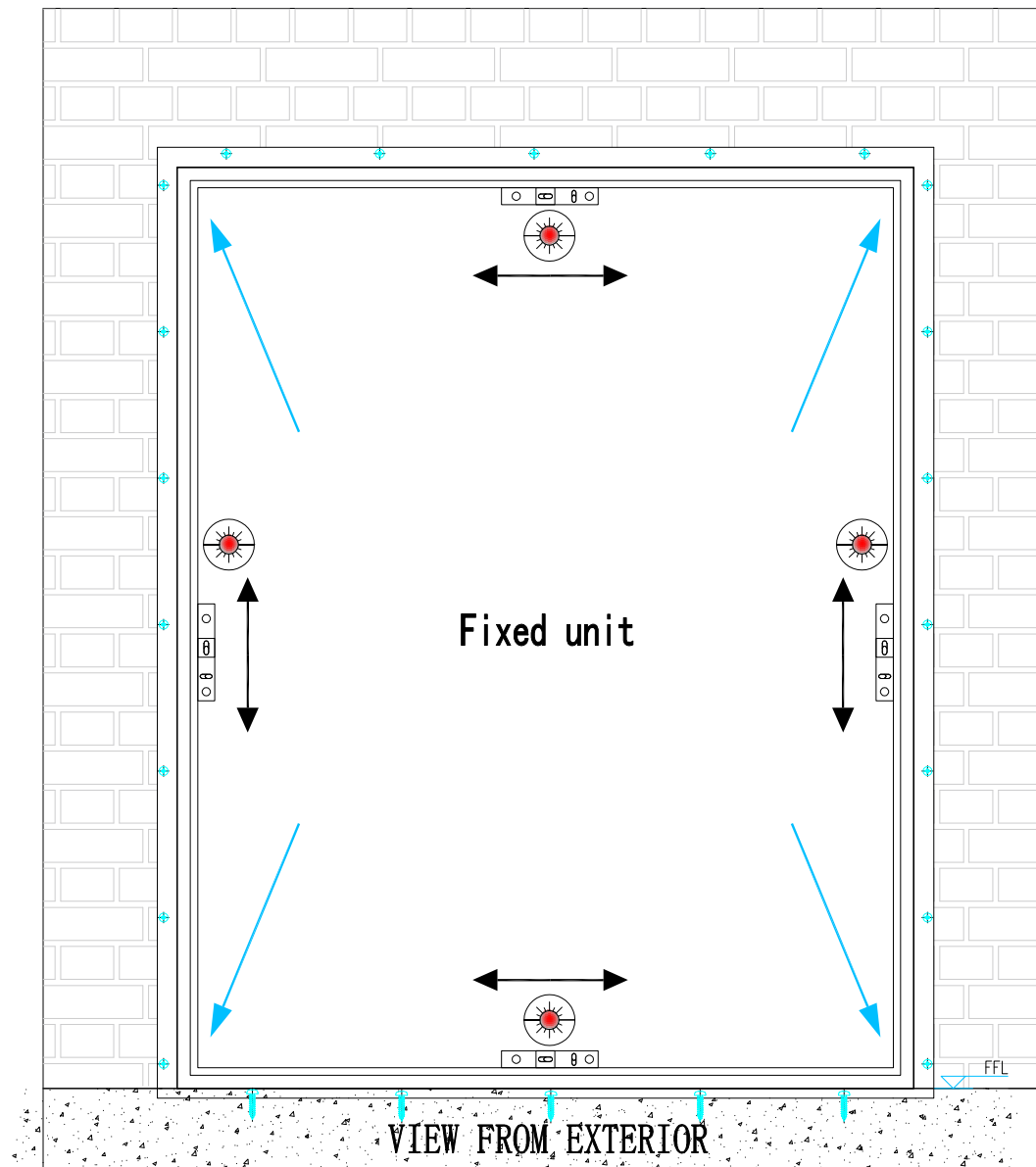
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1.Verification of Opening Dimensions and Installation Conditions

- 1.1.Confirm the opening dimensions as drawing: height, width, diagonal dimensions, and inner surface flatness within ± 5 mm;
- 1.2.Remove dust from the opening.

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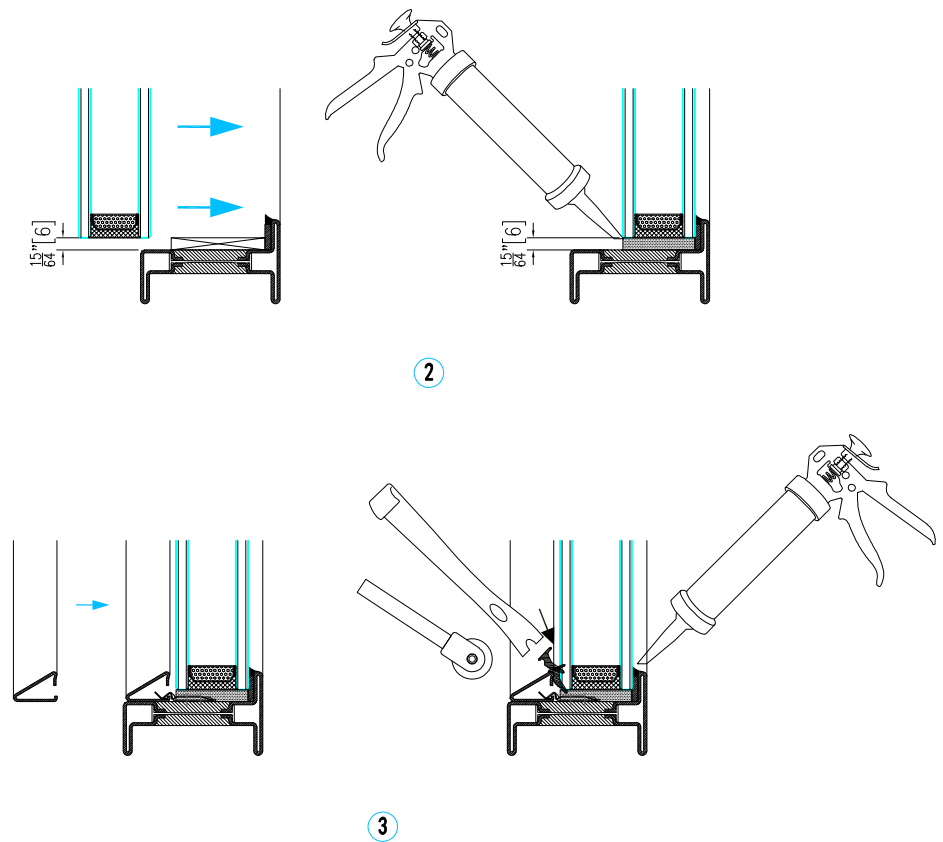
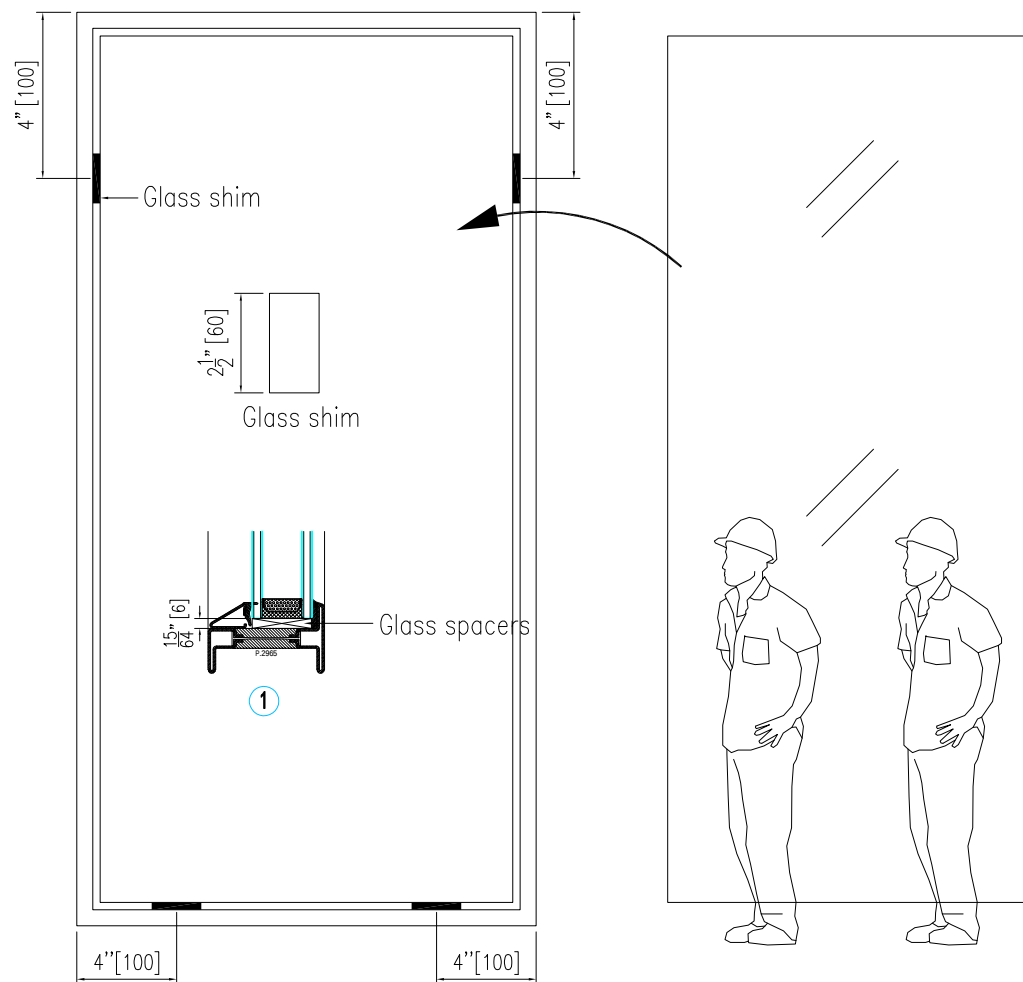


2. Installation of Fixed unit--(The glass has been pre-installed at the factory)

2.1 Carefully place the fixed unit into the opening. Ensure it is not twisted, warped while positioning it in the opening.

2.2 Check the top, left, right, and bottom outer frame are plumb and level, and verify all diagonal measurements (tolerance: ± 0 "). Only after repeated confirmation that everything is correct should the outer frame be fixed.

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3. Installation of Glass—(Glass not pre-installed, requires on-site installation)

3.1 Place glass shim as shown in the drawings. The width of the shims shall be equal to or greater than the thickness of the installed glass (+2 mm). The glass shims must be securely positioned and should not move.

3.2 Place the entire glass pane into the frame. Pay close attention to the clearance between the glass and the frame to prevent the glass edges from being damaged during installation. Apply silicone between the glass and the frame to secure the glass and prevent frame deformation.

3.3 Install the interior glazing bead. Use tools to install the interior weather stripping. After completion, apply the exterior silicone sealant.

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