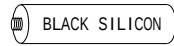




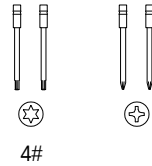
Secco OS2 75 Swing Door Installation Guide



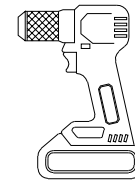
steel shim



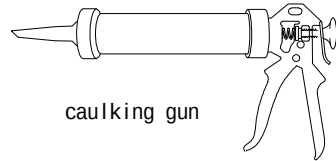
silicone: [black]



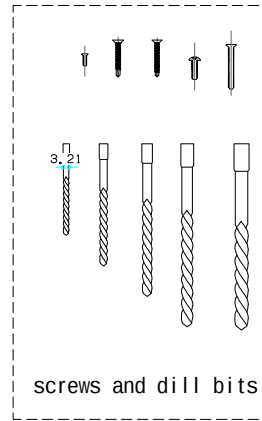
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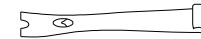
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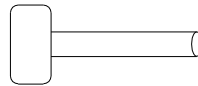
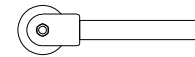
caulking gun



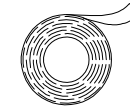
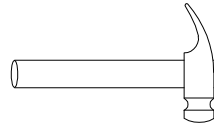
screws and dill bits



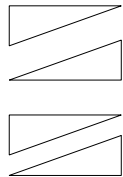
gasket tools



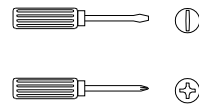
rubber hummer



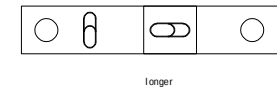
protection tape



wood shim



Phillips/flathead
screwdriver

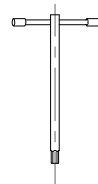


level

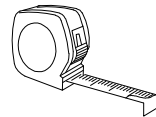
longer



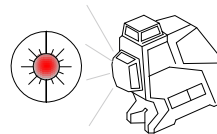
scissor



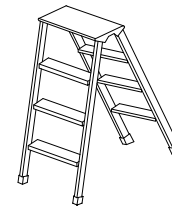
T-shaped hex wrench



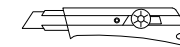
type



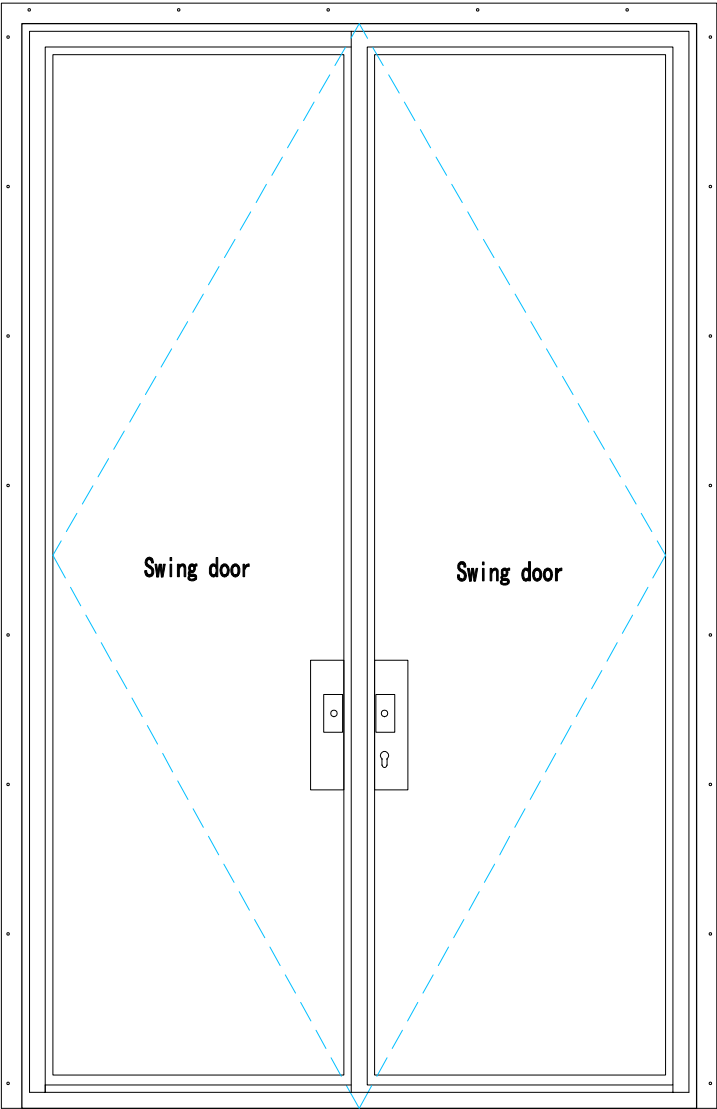
laser



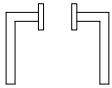
ladder



knife



VIEW FROM EXTERIOR

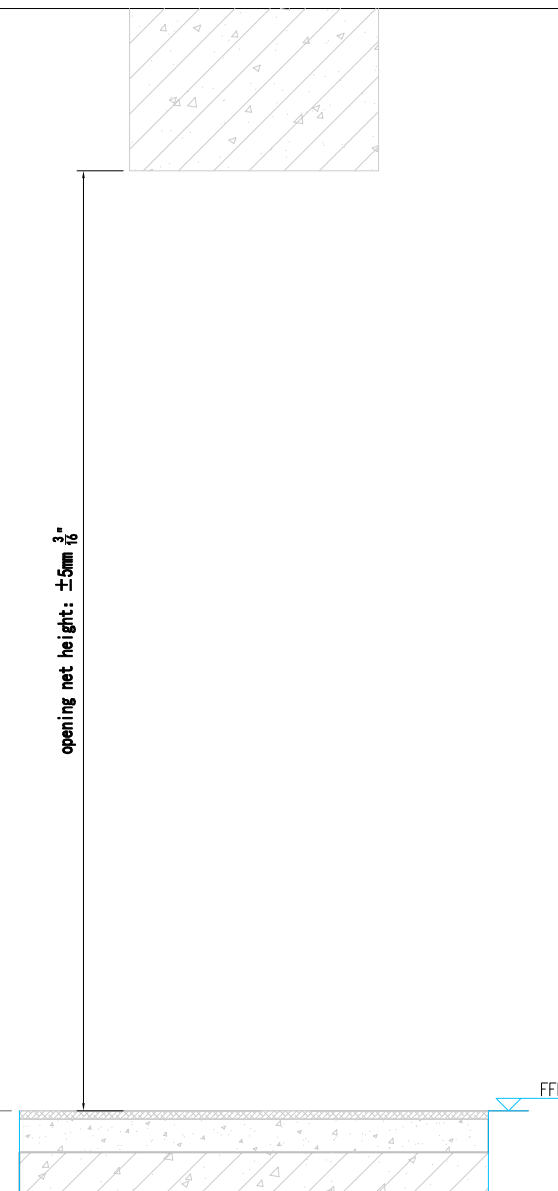
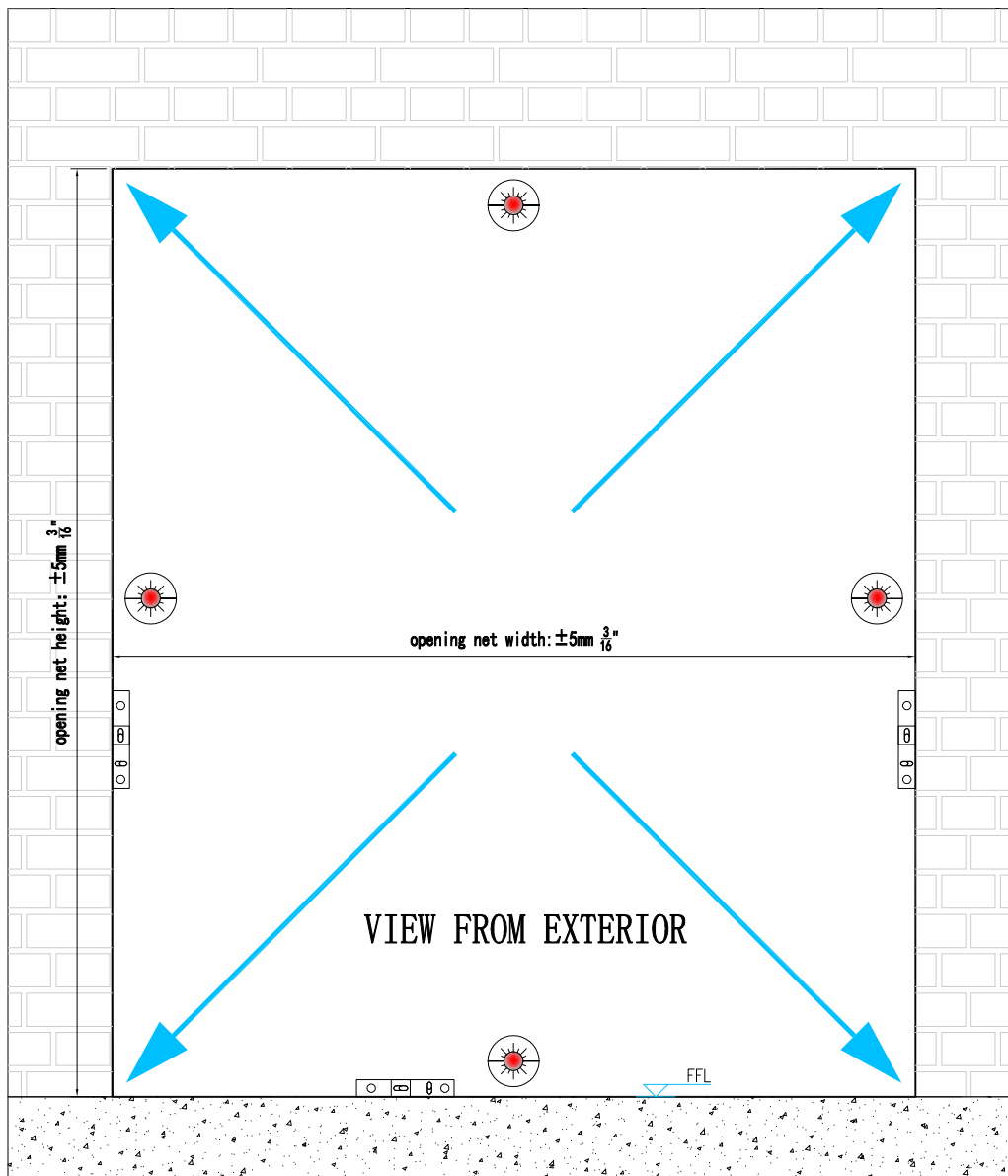


Handles*2



Cylinder*1

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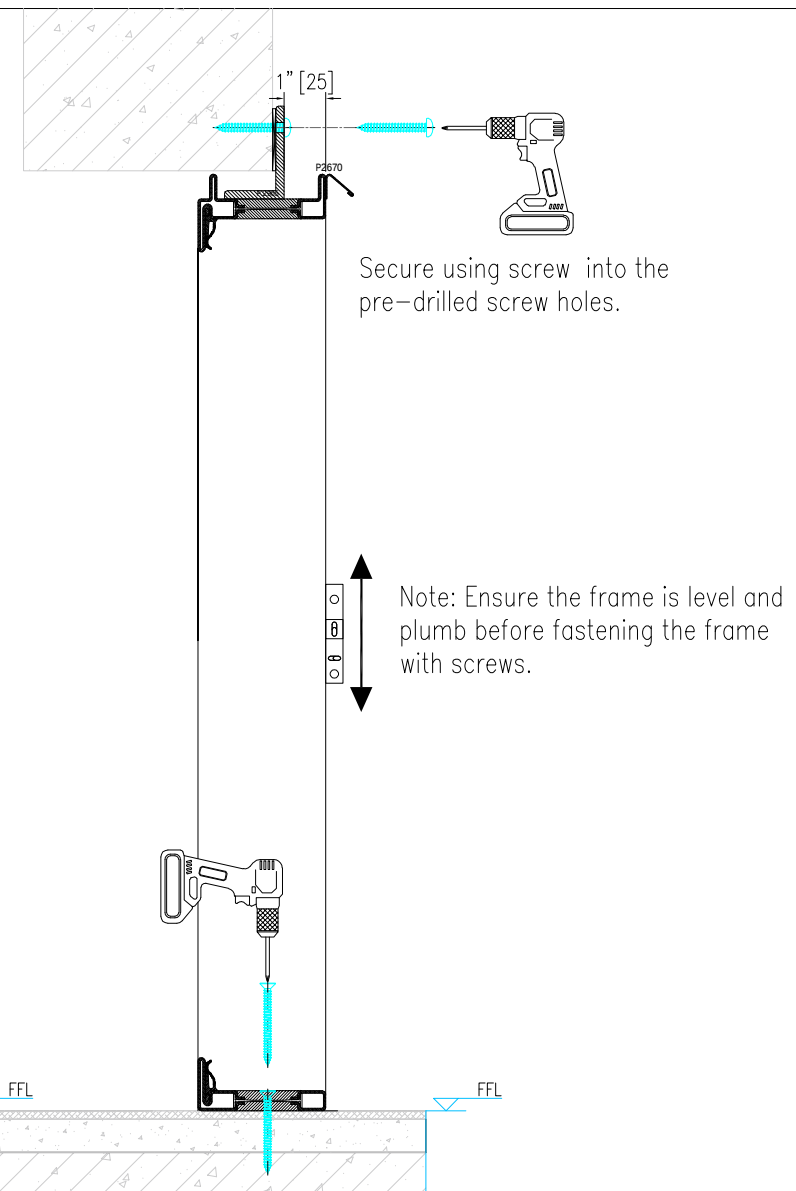
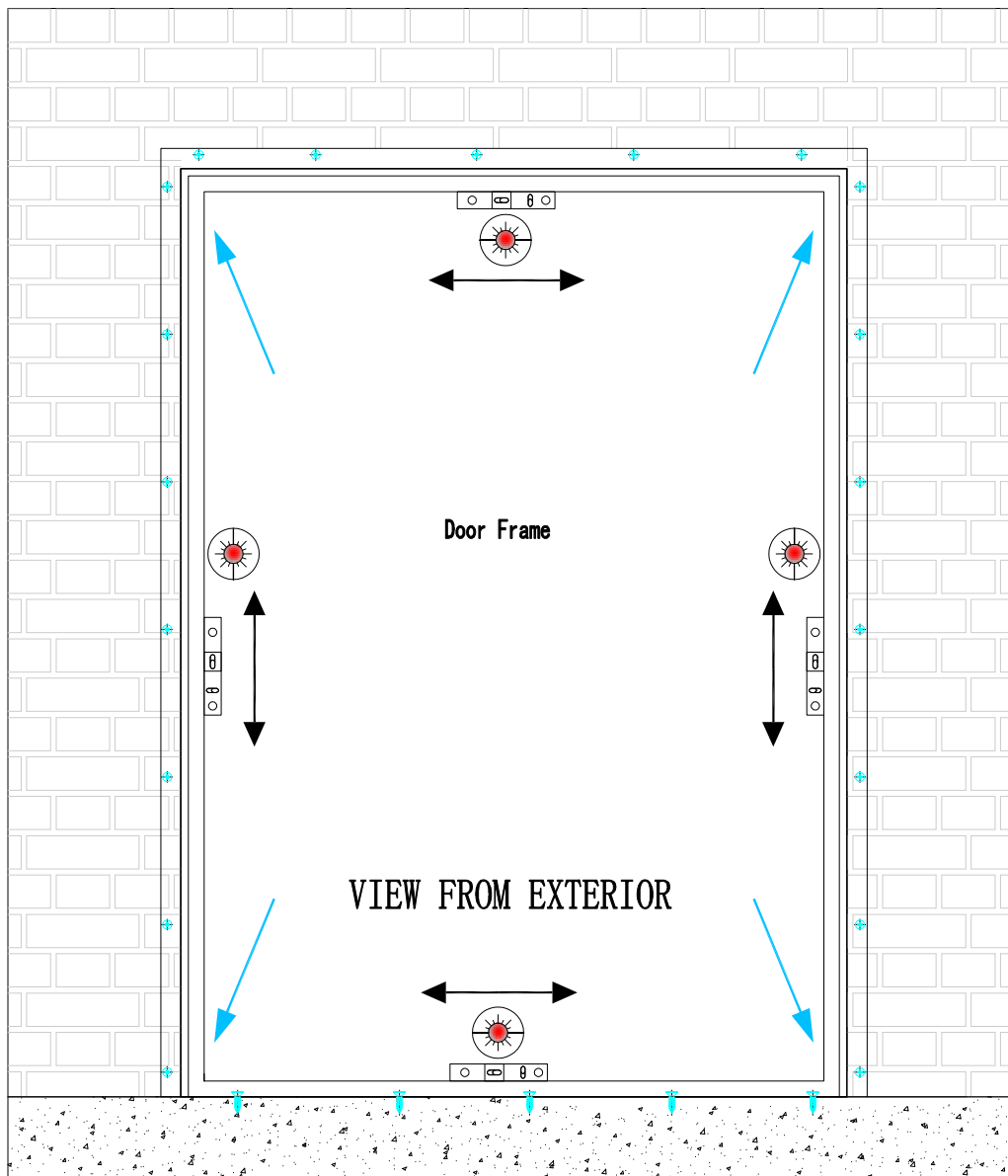


1.Verification of Door Opening Dimensions and Installation Conditions

1.1.Confirm the door opening dimensions as drawing: height, width, diagonal dimensions, and inner surface flatness within ± 5 mm;

1.2.Remove dust from the opening.

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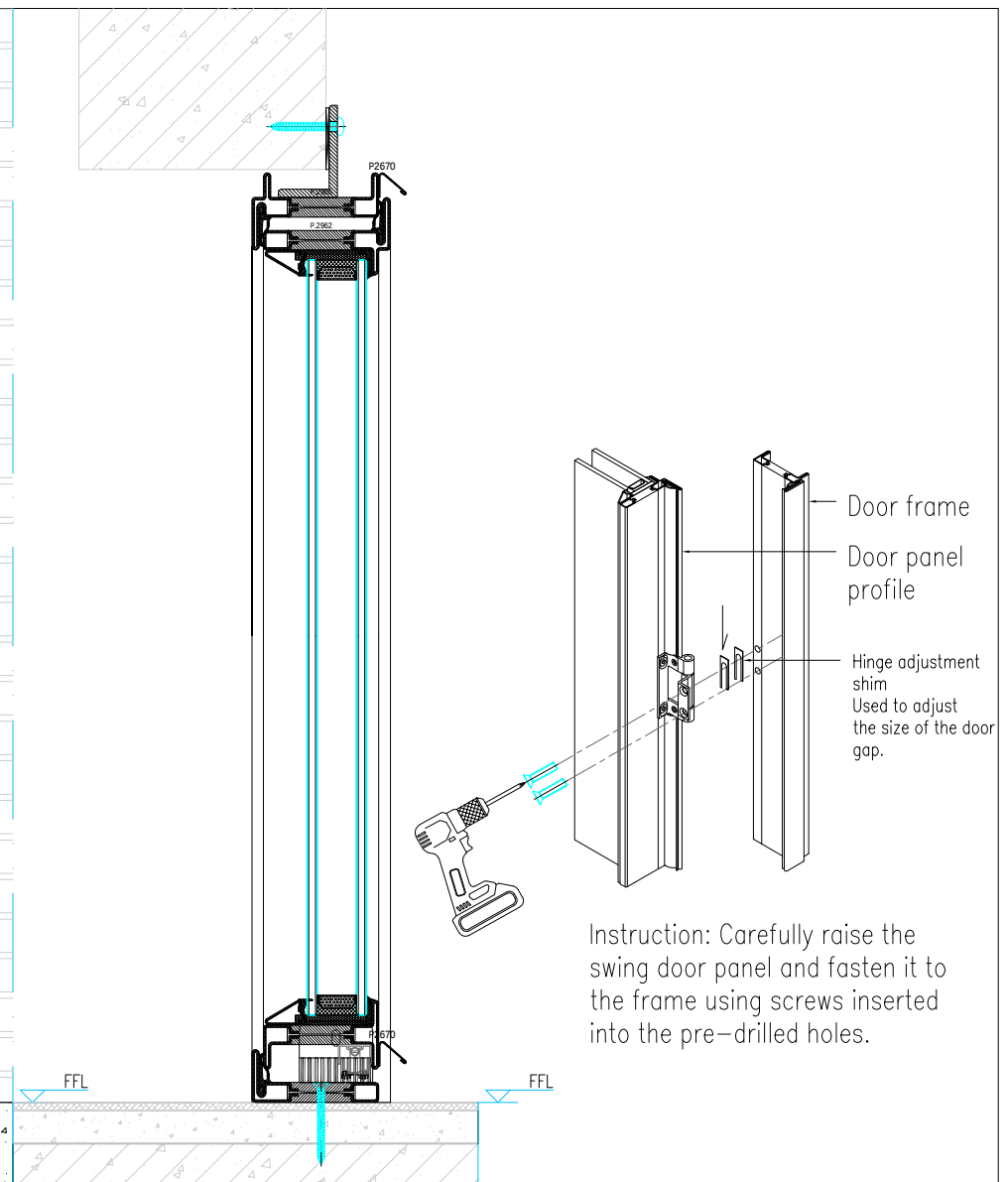
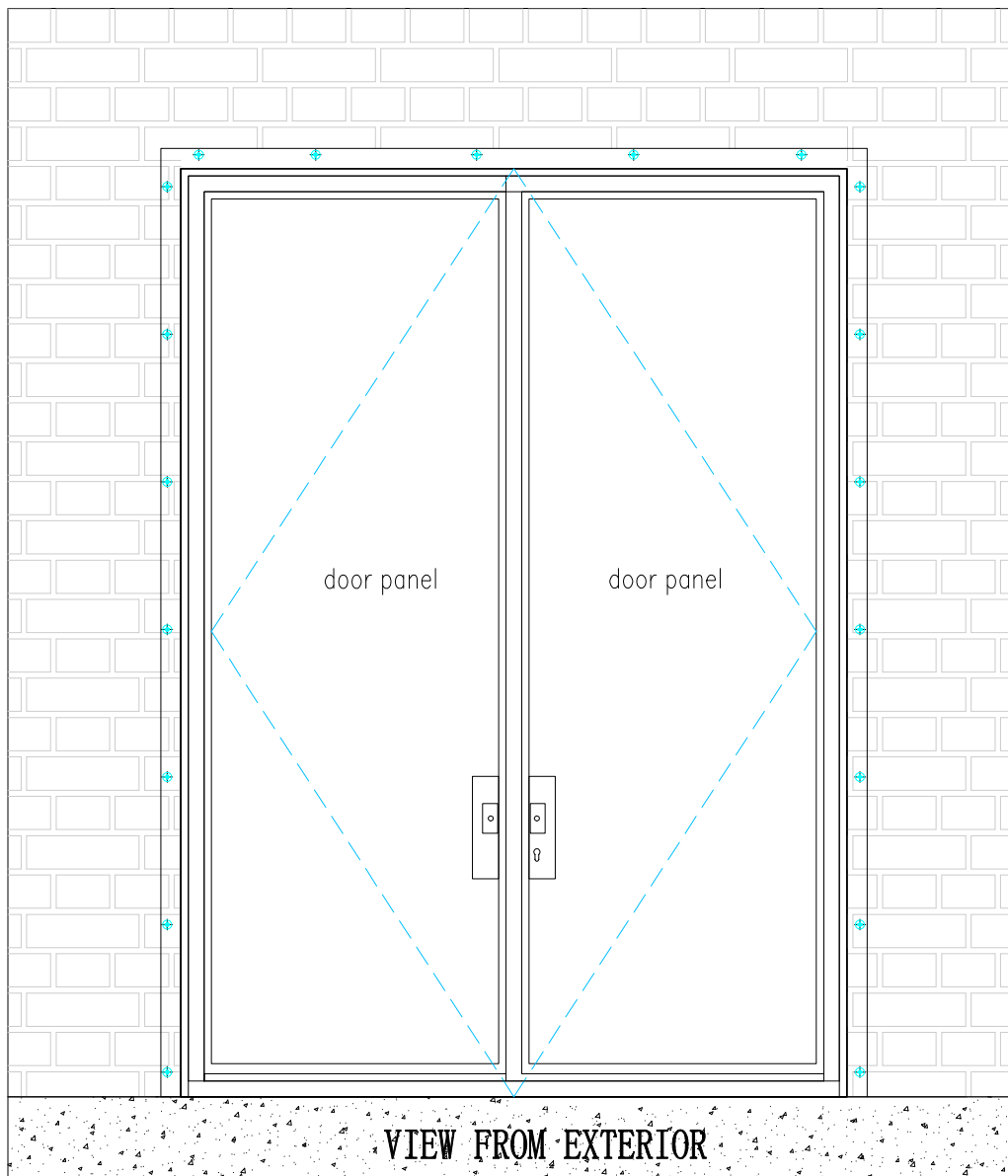


2. Installation of Door Frame

2.1 Carefully place the swing door frame into the opening. Ensure the frame is not twisted or distorted during installation.

2.2 Check the top, left, right, and bottom outer frame are plumb and level, and verify all diagonal measurements (tolerance: $\pm 0''$). Only after repeated confirmation that everything is correct should the outer frame be fixed.

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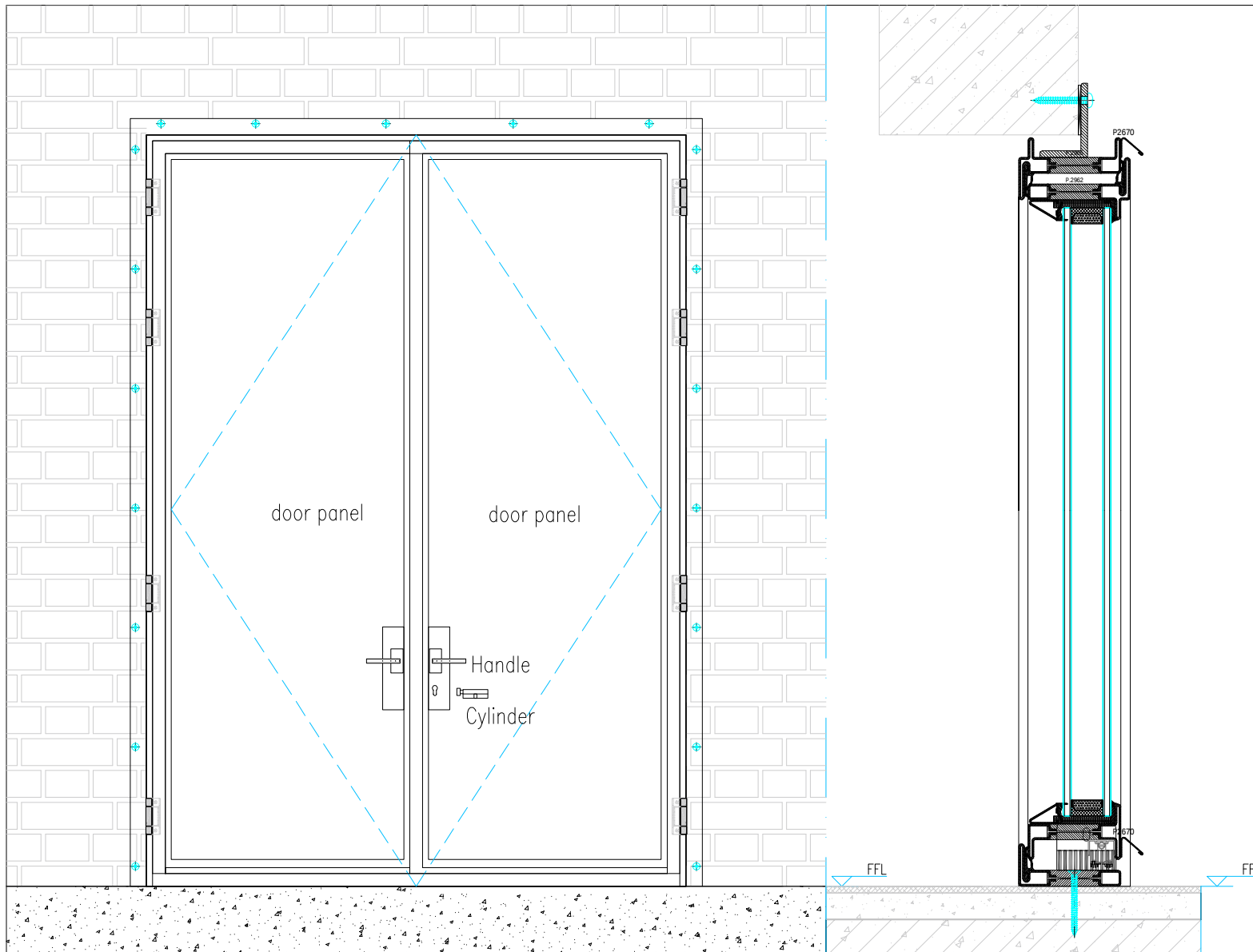
3. Door Panel Installation

3.1 When handling the swing door panel, take care to prevent any deformation or damage to the panel.

3.2 Position the swing door panel vertically and upright. Lift the panel into place, align the hinges pre-installed on the door panel with the hinge holes on the door frame, and secure them using screws.

3.3 If the latch bolt of the center lock does not engage the inactive (passive) door panel when closing, use the hinge adjustment shims to reduce the center gap between the door panels and ensure proper lock engagement.

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4. Installation of the Handle and Lock Cylinder

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